

1 **Consolidated vs new advanced treatment methods for the removal of contaminants**  
2 **of emerging concern from urban wastewater.**

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38

39 **Abstract**

40 Urban wastewater treatment plants (WWTPs) are among the main anthropogenic sources  
41 for the release of contaminants of emerging concern (CECs) into the environment, which  
42 can result in toxic and adverse effects on aquatic organisms and consequently on humans.  
43 Unfortunately, WWTPs are not designed to remove CECs and secondary (e.g.,  
44 conventional activated sludge process, CAS) and tertiary (such as filtration and  
45 disinfection) treatments are not effective in the removal of most CECs entering WWTP.  
46 Accordingly, several advanced treatment methods have been investigated for the removal  
47 of CECs from wastewater, including consolidated (namely, activated carbon (AC)  
48 adsorption, ozonation and membranes) and new (such as advanced oxidation processes  
49 (AOPs)) processes/technologies. This review paper gathers the efforts of a group of  
50 international experts, members of the NEREUS COST Action ES1403 who for three years  
51 have been constructively discussing the state of the art and the best available  
52 technologies for the advanced treatment of urban wastewater. In particular, this work  
53 critically reviews the papers available in scientific literature on consolidated (ozonation, AC  
54 and membranes) and new advanced treatment methods (mainly AOPs) to analyse: (i) their  
55 efficiency in the removal of CECs from wastewater, (ii) advantages and drawbacks, (iii)  
56 possible obstacles to the application of AOPs, (iv) technological limitations and mid to  
57 long-term perspectives for the application of heterogeneous processes, and (v) a technical  
58 and economic comparison among the different processes/technologies.

59

60 **Keywords:** activated carbon, advanced oxidation processes, oxidation by-products,  
61 ozonation, photocatalysis, urban wastewater

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93

94

## 95 **1. Introduction**

96 Pharmaceutically active compounds (PhACs), personal care products, pesticides,  
97 synthetic and natural hormones, and industrial chemicals (such as flame retardants,  
98 plasticizers, food additives, among others) are continuously discharged into the  
99 environment through different anthropogenic sources, which can result in toxic and  
100 adverse effects on ecosystems and consequently on humans (Daughton and Ternes,  
101 1999; Malajet al, 2014). This group of chemicals, typically detected in aquatic ecosystems  
102 and wastewater at low concentrations (ng/L - µg/L), is also referred to as contaminants of  
103 emerging concern (CECs). Conventional secondary (e.g., activated sludge process) and  
104 tertiary (such as filtration and disinfection) treatments in urban wastewater treatment plants  
105 (WWTPs) are not effective in the removal of most CECs entering WWTPs (Li and Zhang,  
106 2011; Rizzo et al., 2015; Krzeminski et al., 2019) and as consequence, effluents from  
107 WWTPs are among the main anthropogenic sources for the release of CECs into the  
108 environment (Petrie et al., 2014). An additional concern for human health and the  
109 environment is related to the release of CECs to soils as well as their uptake by crops  
110 during wastewater reuse practices (Paz et al., 2016). The release of CECs from WWTPs  
111 into the environment has not yet been regulated (except in Switzerland) nor their  
112 occurrence in wastewater for agricultural reuse. Although regulations on wastewater reuse  
113 exist in some countries (Paranychianakis et al., 2015), a regulation shared by all European  
114 Countries is still under discussion, CECs monitoring in WWTP effluents for agricultural  
115 reuse being one of the main debated issues among scientists, policy makers and  
116 stakeholders (Rizzo et al., 2018a).

117 A wide range of advanced treatment methods has been investigated for the removal of  
118 CECs from wastewater, including consolidated (namely, activated carbon (AC) adsorption,  
119 ozonation and membrane filtration) and not intensively implemented (for brevity

120 subsequently referred to as “new”) treatments, such as advanced oxidation processes  
121 (AOPs). Ozonation, AC adsorption and NF/RO membranes can effectively remove CECs.  
122 Ozonation and AC processes are increasingly implemented at full scale, especially in  
123 Switzerland (due to the implementation of a new Water Protection Act in 2016, which  
124 regulates the removal of CECs from urban wastewater (Eggen et al., 2014; FOEN, 2015)  
125 and Germany, where the implementation is carried out on voluntary basis (particularly in  
126 the two federal states of Baden-Württemberg and North Rhine-Westphalia).

127 Ozonation may result in the formation of oxidation/disinfection by-products (e.g., N-  
128 nitrosodimethylamine (NDMA) and bromate) and a polishing post-treatment step with a  
129 biological active sand filter is recommended (Hollender et al., 2009; von Gunten, 2018).  
130 Unlike ozonation, AC treatment is not effective in the inactivation of bacteria.  
131 Consequently, when stringent limits for reuse are requested, an additional disinfection step  
132 is needed. Membrane technology filtration with dense membranes, such as nanofiltration  
133 or reverse osmosis, has a high reported energy demand and results in potential  
134 challenges in relation to concentrate disposal, but also provides additional water quality  
135 benefits such as salt removal. Other options for advanced treatment of urban wastewater  
136 have been proposed in the last years and AOPs are among the most investigated ones.  
137 However, although they have been found effective in the degradation of CECs, in  
138 particular homogeneous photo driven AOPs (e.g., UV/H<sub>2</sub>O<sub>2</sub> and photo-Fenton) (Klamerth  
139 et al., 2010; Ferro et al., 2015) and heterogeneous photocatalytic processes (e.g.,  
140 UV/TiO<sub>2</sub>) (Byrne, in press), they do not yet find application at full scale.

141 This review paper gathers part of the work done by a group of international experts,  
142 members of the NEREUS COST Action ES1403 “New and emerging challenges and  
143 opportunities in wastewater reuse” (Fatta-Kassinos et al., 2015), who for three years have  
144 been constructively discussing the state of the art and the best available technologies for

145 the advanced treatment of urban wastewater. The publications available in scientific  
146 literature on consolidated (ozonation, AC and membranes) and new advanced treatment  
147 methods (mainly AOPs) are critically reviewed to analyse (i) their efficiency in the removal  
148 of CECs from wastewater, (ii) advantages and drawbacks, (iii) possible obstacles to the  
149 application of homogeneous AOPs, (iv) technological limitations and mid to long terms  
150 perspectives for the application of heterogeneous processes, and (v) a technical and  
151 economic comparison among the different processes and technologies. Finally, the main  
152 gaps are discussed in order to enable identifying the most suitable solutions for advanced  
153 treatment of urban wastewater.

154

#### 155 1.1 Contaminants of emerging concern in urban wastewater: classification, environmental 156 sources and legislation

157 A significant amount of contaminants of emerging concern (CECs) is discharged into the  
158 sewer system and further transported to WWTPs. The occurrence of CECs in WWTP  
159 secondary effluents has been investigated, highlighting the most prevalent substances and  
160 those with higher concentrations. A summary by Luo et al., (2014) covering WWTP  
161 effluents of the US, Europe (including the Western Balkan Region), and Asia  
162 (Korea,China), revealed that the concentration of major CECs ranged from 0.001 to 10  
163  $\mu\text{g/L}$ ; whereby e.g. PhACs were detected in concentrations often higher than 1  $\mu\text{g/L}$  (Luo  
164 et al., 2014).

165 The limits for CECs in wastewater discharge are still not regulated (Barbosa et al., 2016).  
166 Directive 2008/105/EC has established a list of 33 Priority Substances (PS) for surface  
167 water and their associated Environmental Quality Standards (EQS), but no PhACs were  
168 included. The Global Water Research Coalition (GWRC) developed an International  
169 Priority List of PhACs relevant for the water cycle, based on the compounds that present a



170 potential risk in water supply (Global Water Research Coalition, 2008). According to  
171 GWRC, 44 compounds are classified in three main groups: Class I (10), Class II (18) and  
172 Class III (16), based on the following criteria: human toxicity, ecotoxicity, degradability,  
173 resistance to treatment and occurrence in the environment. Switzerland (the Swiss Centre  
174 for Applied Ecotoxicology Eawag-EPFL) has also proposed EQS for CECs (including  
175 PhACs, steroidal estrogens, pesticides, industrial chemicals and complexing agents) that  
176 show a risk for aquatic organisms when the annual average concentrations in surface  
177 water exceed the chronic EQS (Robert et al., 2011). The newer European Union Directive  
178 2013/39/EU recommended monitoring and treatment solutions for a group of 45 PS,  
179 meeting the requirements of environmental protection. The first Watch List of substances  
180 for European Union-wide monitoring was reported in the Decision 2015/495/EU of 20  
181 March 2015 and updated in Decision 2018/840/EU of 5 June 2018. This list refers to  
182 different CECs: antibiotics (azithromycin, clarithromycin and erythromycin), synthetic (17-  
183 alpha-ethinylestradiol (EE2)) and natural hormones (17-beta-estradiol (E2) and estrone  
184 (E1)), the pharmaceutical diclofenac, pesticides (methiocarb, oxadiazon, imidacloprid,  
185 thiacloprid, thiamethoxam, clothianidin, acetamiprid and triallate), a UV filter (2-ethylhexyl-  
186 4-methoxycinnamate) and an antioxidant (2,6-di-tert-butyl-4-methylphenol) commonly  
187 used as food additive.

188 The wide and frequent occurrence of CECs in the environment and the inefficiency of  
189 conventional WWTPs for their removal put the attention on these substances. The limits  
190 for CECs discharge should be regulated by the European Commission and supported by  
191 national country authorities. Furthermore, there is persisting need for scientific research in  
192 this field and recommendations for advanced wastewater treatment steps or even new  
193 treatment scenarios (Bui et al., 2016; Ahmed et al., 2017). The classification, source and  
194 legislation of relevant CECs occurring in secondary treated effluents, that were included in

195 the present review paper, are presented in Table SI1 (in supplementary information (SI)).  
196 Based on recommendations of the NEREUS COST Action, 25 CECs were selected  
197 according to criteria relevant for wastewater reuse such as (i) relevance to crop uptake, (ii)  
198 concern for human and environmental health, (iii) recalcitrance and (iv) frequency of  
199 detection. The criteria are described in detail by Krzeminski et al., (2019), where the fate of  
200 CECs in biological treatment is reviewed.

201

## 202 **2. Effect of consolidated advanced treatment processes on CECs removal from** 203 **urban wastewater**

204 Starting with the first publications on the occurrence of wastewater-relevant CECs in the  
205 aquatic environment in the last century as reviewed by Halling-Sørensen (Halling-  
206 Sørensen, 1998), numerous studies on the fate of CECs during both biological and  
207 advanced treatment were conducted in lab-, pilot- and full scale. Ozonation and AC  
208 treatment proved to be promising and economically feasible for WWTP upgrade. Currently,  
209 both technologies are increasingly implemented at a full scale, especially in Switzerland  
210 which is the only country regulating CECs removal from urban wastewater up to date  
211 (Eggen et al., 2014; FOEN, 2015). They are also widely implemented at WWTPs that  
212 generate reclaimed water for different scenarios such as supply to homes with dual  
213 reticulation (Reungoat et al., 2012). Among the membrane technologies the most  
214 commonly implemented ones at full scale are the so-called pressure driven processes,  
215 which englobe nanofiltration (NF) and reverse osmosis (RO). In addition to dissolved  
216 organics, total dissolved solids (TDS) and inorganic ions are removed, with a higher  
217 rejection percentage in the case of RO. NF and RO processes also physically remove  
218 many pathogenic microorganisms providing a disinfection barrier, making them especially  
219 attractive for water reclamation processes.. Furthermore, prior application of membrane

220 filtration synergistically increases the efficiency and effectiveness of posterior disinfection  
221 processes based on chemicals (e.g., ozone, chlorine) as well as germicidal light in the  
222 ultraviolet range. Specifically, treatment trains including high pressure membranes have  
223 been implemented in numerous potable reuse schemes in the southwest of the United  
224 States of America, Australia, Israel, Windhoek in Namibia, the Netherlands and Singapore.  
225 Therefore, in the present review ozonation, AC treatment and pressure driven processes  
226 were classified as consolidated processes for advanced treatment in WWTPs.

227

## 228 2.1 Ozonation

229 The first drinking water treatment plant to use ozone for disinfection was built in 1893 at  
230 Oudshoorn, Holland. Learning from this one, another one was built in 1906 at Nice, France  
231 (Shammas et al., 2005). Later ozonation was adopted also for the abatement of CECs  
232 (Rice, 2002). The knowledge from drinking water treatment can be used for the application  
233 in wastewater treatment, however, the differences in the matrix have to be taken into  
234 account.

235 The application of ozone generally involves two reaction mechanisms, the direct reaction  
236 by ozone and the indirect reaction of OH radicals ( $\text{HO}\cdot$ ) that are formed during ozone  
237 reactions. Ozone reacts selectively with compounds containing electron-rich moieties such  
238 as olefins, deprotonated amines or activated aromatics, exhibiting reaction rate constants  
239  $k_{\text{O}_3}$  over several orders of magnitude in the range of 1 to  $10^7 \text{ M}^{-1} \text{ s}^{-1}$  (von Sonntag and von  
240 Gunten, 2012). The major source for  $\text{HO}\cdot$  generation is the effluent organic matter (EfOM).  
241  $\text{HO}\cdot$  are generated from a side reaction of ozone with specific groups of EfOM such as  
242 phenols or amines. Due to the high  $\text{HO}\cdot$  generation potential of EfOM, effluent ozonation  
243 can be considered an AOP (Buffle et al., 2006).

244 In contrast to ozone, HO• are characterised by low selectivity and a fast reaction with a  
245 wide range of organic and inorganic compounds, which makes the indirect reaction  
246 mechanism beneficial to the abatement of CECs refractory to ozone. The rate constants  
247 for most ozone refractory CECs vary only over two orders of magnitude ( $k_{HO\cdot} = 10^8$ - $10^9$  M<sup>-1</sup>  
248 s<sup>-1</sup>) (Table SI2). CECs degradation during ozonation depends on the reaction rate  
249 constants of the respective CECs with ozone and HO• and the oxidant exposure (Lee et  
250 al., 2013), according to equation 1.

$$251 \quad \ln \frac{[CEC]}{[CEC]_0} = -k_{O_3} \int [O_3] dt - k_{\cdot OH} \int [\cdot OH] dt \quad (1)$$

252 Reaction rates can be determined with defined lab scale experiments (von Sonntag and  
253 von Gunten, 2012) and are available for many substances. Depending on the compound  
254 and its pKa, they can vary significantly with speciation and hence with pH. Thus,  
255 protonation can result in a reduction of the reaction rate constant with ozone by several  
256 orders of magnitude. Therefore, not species-specific but apparent second-order rate  
257 constants at the pH of interest need to be considered. Since the pH range of WWTP  
258 effluents vary mostly in the range between pH 7 and 8, the apparent second-order rate  
259 constant may vary for substances with pKa values close to this range, e.g. benzotriazole,  
260 methylbenzotriazole or metoprolol (Lee et al., 2014). Ozone and HO• exposure are site-  
261 specific and have to be determined for each wastewater (Schindler Wildhaber et al., 2015;  
262 Zucker et al., 2016).

### 263 264 *2.1.1 Parameters impacting CECs degradation during ozonation*

265 EfOM contains numerous ozone reactive moieties, resulting in a considerable oxidant  
266 consumption. For this reason EfOM is considered one of the most important parameters  
267 for ozonation when compared to other influencing factors such as pH, temperature, or

268 bicarbonate as radical scavenger and inorganic compounds. Thus, the wastewater matrix  
269 is dominant for ozone and HO• consumption, rather than the presence of CECs (Nöthe et  
270 al., 2009). Usually, the so-called specific ozone dose ( $D_{\text{spec}}$  in g O<sub>3</sub>/g DOC) is applied,  
271 where ozone is dosed as a function of the dissolved organic carbon (DOC) content in the  
272 wastewater. DOC typically varies between 4 and 15 mg DOC/L for municipal wastewater  
273 during dry weather conditions (Stapf et al., 2016), but deviations of these values can be  
274 found in literature. Applying the same flow proportional ozone dose (e.g., 5 mg O<sub>3</sub>/L) would  
275 result in a variation of the specific ozone doses and subsequently CECs degradation  
276 efficiencies. Therefore, only literature indicating the applied or consumed specific ozone  
277 dose was taken into account for the present review. The data were derived from full-scale,  
278 pilot-scale and (sometimes spiked) lab-scale tests conducted with real wastewater.

279 Nitrite (another decisive parameter) reacts fast with ozone in a molar ratio of 1:1,  
280 consuming 3.43 g O<sub>3</sub> per g NO<sub>2</sub>-N. The fast reaction results in a competition with CECs  
281 abatement. Thus, in addition to the DOC-normalisation, a nitrite compensation needs to be  
282 considered when applying the specific ozone dose as principle for feed-forward process  
283 control (Stapf et al., 2016).

284 UV absorption at 254 nm (UV<sub>254</sub>) is a simple sum parameter that in contrast to DOC,  
285 significantly decreases during ozonation. The relative UV<sub>254</sub> ( $\Delta\text{UV}_{254}$ ) was found to  
286 correlate with the specific ozone dose (nitrite compensated) and the CECs degradation  
287 (Bahr et al., 2007; Nöthe et al., 2009)). Consequently,  $\Delta\text{UV}_{254}$  is considered as a surrogate  
288 parameter to evaluate the treatment efficacy of ozone for CEC abatement, but even a  
289 parameter suitable for feed-back process control (Chon et al., 2015; Park et al., 2017; Stapf  
290 et al., 2016; Wittmer et al., 2015). The advantage of this feed-back process control  
291 concept is the automatic consideration of nitrite since the ozone consumed by nitrite is not  
292 available for CEC oxidation and does not result in a UV decrease. Chon et al., (2015)

293 suggest the combination of  $\Delta UV_{254}$  and the change in electron donating capacity, which  
294 better represents the reactivity of EfOM and thus CEC abatement. The authors postulate  
295 that  $\Delta UV_{254}$  is more suitable for assessing the abatement of highly ozone reactive CECs  
296 while the abatement of less reactive CECs is better reflected by the change of the electron  
297 donating capacity. However, the latter cannot be applied as a real-time control parameter.

298

### 299 *2.1.2 Abatement of CECs by ozonation*

300 For a more applied comparison of CECs, a grouping in three categories based on the  
301 abatement at commonly applied specific ozone doses in the range of 0.4-0.6 g O<sub>3</sub>/g DOC  
302 is suggested (Table 1). Several publications (amongst others, Bourgin et al., 2018; Gerrity  
303 et al., 2012; Lee et al., 2013, 2014) grouped the investigated CECs according to the  
304 reactivity with ozone and in some cases also with HO•. In the present review the  
305 categorization based on the ozone reactivity according to Bourgin et al., (2018) was used.  
306 The abatement refers only to the reduction during the advanced treatment by ozonation,  
307 since the degradation over the entire treatment plant can be higher if a compound is also  
308 biodegradable.

309

310

Table 1

311

312 In Figure 1 the abatement (%) of all reviewed CECs allocated to group A, B and C  
313 (group A: azithromycin, bisphenol-A, carbamazepine, ciprofloxacin, clarithromycin,  
314 diclofenac, erythromycin, metoprolol, sulfamethoxazole, and the hormones 17-alpha-  
315 ethinylestradiol and 17-beta-estradiol; group B: benzotriazole, bezafibrate, mecoprop and  
316 methylenbenzotriazole and group C: acesulfame, iopromide and primidone) is depicted for

317 specific ozone doses from 0.1-1.6 g O<sub>3</sub>/g DOC. If the authors reported a abatement below  
318 the LOQ, it was not considered in the figures. However, all reported data are shown in  
319 Table SI3 of the Supporting Information (SI) and the second-order rate constants of the  
320 reviewed CECs with ozone and hydroxyl radicals are given in Table SI2. Depending on the  
321 publication, either single measurements or mean calculated abatement with standard  
322 deviation were reported, and only results with a maximum of 10% standard deviation were  
323 taken into account for the present review. The percentage degradation of one  
324 representative of each group is shown in Figure 2.

325

326

Figure 1

327

328

Figure 2

329

330 CECs of group A comprise substances that predominantly react with ozone; they are  
331 characterised by electron-rich moieties and a fast reaction with ozone ( $k_{O_3} > 10^3 \text{ M}^{-1} \text{ s}^{-1}$ ).

332 Even a specific ozone dose  $D_{\text{spec}}$  as low as  $\geq 0.25 \text{ g O}_3/\text{g DOC}$  is high enough to abate  
333 more than 80% of CECs with high ozone reactivity in most of the ten effluents investigated  
334 by Lee et al., (2013). For  $D_{\text{spec}}$  above  $0.5 \text{ g O}_3/\text{g DOC}$  and compounds with  
335  $k_{O_3} \geq 10^5 \text{ M}^{-1} \text{ s}^{-1}$ , no detrimental impact of the wastewater quality on the abatement  
336 efficiencies was observed any more. A similar dependency is depicted in Figure 1, where  
337 the highest differences regarding CECs degradation as a function of the specific ozone  
338 dose were observed below  $D_{\text{spec}}$  of  $0.4 \text{ g O}_3/\text{g DOC}$ . Metoprolol shows the lowest  
339 abatement among the compounds in group A, in agreement with its lowest reactivity with  
340 ozone ( $k_{O_3, \text{pH7}}$  of  $2 \times 10^3 \text{ M}^{-1} \text{ s}^{-1}$ ). Nevertheless, also for metoprolol an average abatement

341 above 80% was achieved for  $D_{\text{spec}}$  of 0.4-0.6 g O<sub>3</sub>/g DOC according to Table 1, while  
342 values higher than 94% were reported for diclofenac (Figure 2). Lower abatement  
343 occurred only for effluents with elevated nitrite concentrations and EfOM with a higher  
344 content of electron-rich moieties, respectively, as reported also by other authors (El-taliawy  
345 et al., 2017; Margot et al., 2013). The lower metoprolol abatement reported e.g. by  
346 Kreuzinger et al., (2015) was influenced by the effluent quality, but was not induced by  
347 nitrite. This emphasizes that the effluent quality, which influences the ozone exposure,  
348 plays a decisive role for the efficiency of ozonation, beside ozone reactivity, as given in  
349 Equation 1.

350 Endocrine disrupting compounds are currently in the focus of the European Union, and the  
351 hormones EE2, E2 and E1 are included in the Watch List (EU 2015/495 and 2018/840).  
352 The industrial chemical bisphenol-A was reviewed as a representative of estrogenic  
353 compounds. All these CECs react fast with ozone due to the phenolic moiety (Deborde et  
354 al., 2005). Hence, ozonation efficiently abates these compounds and their estrogenic  
355 effect (Deborde et al., 2005, 2008; Huber et al., 2004). Overall, ozonation was found to  
356 reduce estrogenic activity by >90% at  $D_{\text{spec}} > 0.4$  g O<sub>3</sub>/g DOC (Altmann et al., 2012; Escher  
357 et al., 2009; Reungoat et al., 2012).

358 Regarding CEC belonging to group B ( $k_{\text{O}_3} = 10^2$ - $10^3$  M<sup>-1</sup> s<sup>-1</sup>), they were removed to a lower  
359 extent than those from group A, as shown in Figure 1 and Figure 2. For this group of  
360 compounds, the ozone reactivity is still decisive for CECs abatement, and not the reactivity  
361 related to HO• (Lee et al., 2013). The abatement correlates with the specific ozone dose  
362 (Figure 2) and the apparent second-order rate constants. The variability of the observed  
363 abatement is reflected by the measured variability of the ozone exposure over a factor of  
364 approximately four at  $D_{\text{spec}}$  of 1.0 and 1.5 g O<sub>3</sub>/g DOC (Lee et al., 2013). Higher variations  
365 may occur for compounds with p*K*<sub>a</sub> values close to the pH of the wastewater (e.g., for



366 benzotriazole with a  $pK_a$  of 8.6), which is affecting the apparent second-order rate  
367 constant. Lower degradation of benzotriazole reported by Kreuzinger et al., (2015) may be  
368 caused by this, beside the influence of EfOM quality. Overall, most of the reported  
369 abatement data between 0.4 and 0.6 g O<sub>3</sub>/g DOC-were between 50 and 80% (Figure 1).

370 CEC of group C ( $k_{O_3} < 10^2 \text{ M}^{-1} \text{ s}^{-1}$ ) can be considered ozone resistant and their reactivity is  
371 influenced by their reaction with HO•. The HO• exposure correlates with the specific ozone  
372 dose (Lee et al., 2013) since they are formed during ozone reaction with matrix  
373 components. Hence the abatement correlated with  $D_{\text{spec}}$  and differences amongst  
374 representatives of group C can be attributed to  $k_{HO\cdot}$ . In general, the compounds in this  
375 group exhibit an abatement smaller than 50% at  $D_{\text{spec}}$  of 0.4-0.6 g O<sub>3</sub>/g DOC (see Figure  
376 1 and Figure 2). Some compounds exhibited higher abatement in specific WWTPs (e.g.,  
377 for primidone in Stapf et al., (2017)), what may be due to high  $k_{HO\cdot}$  values or due to EfOM  
378 effects. A good representative of group C is iopromide (Figure 2).

379 Data was difficult to find for metformin degradation at various specific ozone doses (Figure  
380 1); but considering the rate constant with HO• ( $k_{HO\cdot} \sim 10^7 \text{ M}^{-1} \text{ s}^{-1}$ , Figure 2), which is  
381 approximately two orders of magnitude below iopromide, low abatement can be expected  
382 for this compound. Perfluorooctanesulfonic acid (PFOS) and perfluorooctanonic acid  
383 (PFOA) exhibit an even lower reactivity with HO• (von Sonntag and von Gunten 2012) and  
384 no degradation was observed at an Australian water reclamation plant employing  
385 ozonation (Thompson et al., 2011). Therefore, its abatement by ozonation can be  
386 assumed to be negligible.

387

### 388 *2.1.3 By-product formation*

389 The formation of transformation products (deriving from CECs) and oxidation by-products  
390 (deriving from the wastewater matrix) is an important issue for ozonation since the applied

391 doses do not result in mineralisation. Therefore, Schindler Wildhaber et al., (2015)  
392 developed a test system for evaluating the treatability of wastewater with ozone. Two  
393 important oxidation by-products that should be analysed according to the authors are  
394 bromate and NDMA. The WHO guideline value for NDMA in drinking water is 100 ng/L.  
395 NDMA can already be present in the WWTP influent (Bourgin et al., 2018). Additionally, it  
396 can be formed during ozonation from precursors like hydrazines and sulfonamides (yield  
397 >50%) (von Gunten et al., 2010; Kosaka et al., 2009; Krasner et al., 2013; Schmidt et al.,  
398 2008). Bromate is formed from bromide in the influent of the WWTP. The main bromide  
399 sources are the wastewaters discharged from waste incinerators, waste and chemical  
400 industries and to a lower extent from precipitation and geogenic sources (Soltermann et  
401 al., 2017). Seawater ingress into the sewer system in coastal areas may be another  
402 source of bromide. Since bromate formation is a slow process, it can be controlled by  
403 adjusting the ozone dose. At specific ozone doses of  $\leq 0.4$  g O<sub>3</sub>/g DOC, little bromate is  
404 formed in ozonation, however, bromate yields are almost linearly correlated to the specific  
405 ozone dose for higher ozone doses (Chon et al., 2015; Soltermann et al., 2016). For  
406 typical specific ozone doses in wastewater treatment (0.4–0.6 g O<sub>3</sub>/g DOC) molar bromate  
407 yields are  $\leq 3\%$ . Usually the bromide concentrations in municipal wastewater are in the  
408 range of  $\leq 100$  µg/L, which yields bromate concentrations in the WWTP effluent below the  
409 WHO drinking water standard of 10 µg/L. For higher bromide concentrations than  
410 100 µg Br<sup>-</sup>/L, bromate generation needs to be evaluated and ozonation may not be  
411 appropriate.

412 To evaluate wastewater quality after ozonation, the biological activity should be assessed  
413 with several bioassays targeting various modes of action that proved to be suitable. Thus,  
414 Schindler Wildhaber et al., (2015) suggest the application of five different bioassays: the  
415 Ames test, the Yeast Estrogen Screen (YES), and the combined algae assay (performed

416 with solid phase extracted (SPE) samples to be sensitive enough), as well as the  
417 *Ceriodaphnia dubia* reproduction assay and the fish embryo toxicity test with *Danio rerio*  
418 (performed with native wastewater effluent samples to include the effect of very polar  
419 compounds not well extracted by SPE). Some ecotoxicological investigations have shown  
420 a temporary increase of toxicity after ozonation in certain tests due to the formation of  
421 labile, toxic organic reaction products (Stalter et al., 2010a, 2010b). The toxicity can be  
422 reduced again by a subsequent treatment step with biological activity, such as a sand filter  
423 or a biologically activated carbon filter (BAC) (Hübner et al., 2015; Knopp et al., 2016; Lee  
424 et al., 2016). Based on these investigations, a biological treatment after ozonation is  
425 recommended to reduce biodegradable organic reaction products with potential toxicity.

426

## 427 2.2 Activated carbon (AC)

### 428 2.2.1 Adsorption process

429 AC is generally known for its adsorption ability towards a broad spectrum of CECs  
430 (Rossner et al., 2009, Snyder et al., 2007), due to its high porosity, large surface area and  
431 high degree of surface interactions. According to the International Union of Pure and  
432 Applied Chemistry (IUPAC), the AC is classified according to the pore diameter:  
433 macroporous ( $\geq 50$  nm), mesoporous (2-50 nm), secondary microporous (0.8-2 nm) and  
434 primary microporous ( $\leq 0.8$  nm). Mesoporous AC was found to be the most suitable for  
435 CECs adsorption due to the reduced impact of organic matter competition on the surface  
436 sites (Budimirović et al., 2017). AC is commonly applied as a powdered slurry feed (i.e.  
437 powdered AC, PAC) into a contact reactor, or in a granular form (i.e. granular AC, GAC) in  
438 a packed bed filter (Snyder et al., 2007). The adsorption characteristics are varying  
439 depending on the nature of the material and the activation process during manufacturing of  
440 the AC (Zietzschmann et al., 2014a).

441 The basic principle of the adsorption process is to transfer CECs from the liquid phase to  
442 the solid one. During the adsorption competition occurs: (1) direct in between of small  
443 organic molecules for the same activated surface sites, e.g. the high energy adsorption  
444 sites in the micropores of the AC and (2) pore blocking by the large organic molecules that  
445 hinder the entrance of CEC into the appropriate adsorption sites. The competitive  
446 adsorption depends on a variety of factors related to the adsorbent surface characteristics  
447 (Ruhl et al., 2014), such as: AC surface area, particle size, pore size distribution and  
448 surface chemistry (e.g., surface charge - acidity or basicity). Moreover, the efficacy of the  
449 adsorption process is affected by the nature of the adsorbed compounds (e.g.  
450 hydrophobicity, chemical structure, and charge). The specific physicochemical properties  
451 of the target pollutants in the water matrix determine its adsorption potential or the  
452 resistance against the adsorption competition on the AC. The pH and temperature of  
453 wastewater are external factors that affect the removal of CECs in wastewater effluents  
454 (Luo et al., 2014).

455 The abatement capacity of CECs also depends on the wastewater quality and the  
456 operational conditions of the used WWTP technology (Mailler et al., 2015). CECs  
457 adsorption onto AC is limited by the content of the background EfOM which is present in  
458 urban wastewater. The adsorption processes for CECs removal onto AC are more efficient  
459 in water with low concentrations of competing organic content (low DOC) compared to the  
460 waters with high DOC loading (Boehler et al., 2012; Pramanik et al., 2015). AC efficacy is  
461 greatly reduced by the presence of EfOM which competes with the activated carbon  
462 structure for binding sites and can block pores (Snyder et al., 2007). However, the amount  
463 of DOC is not always sufficient to explain adsorption competitions in wastewater, and the  
464 quality of the organic matter should be considered too. The dissolved effluent organic  
465 matter presents a heterogeneous mixture of refractory organic compounds, with diverse

466 structure and varying origin (Michael-Kardatou et al., 2015). In addition, the WWTP  
467 configuration has a substantial impact on the effluent quality also due to seasonal  
468 variations. The properties of EfOM such as size, hydrophobicity, and acidity/basicity are of  
469 paramount importance. Small size EfOM compounds are more competitive in adsorption  
470 process and low molecular-weight components of the DOC have a detrimental influence  
471 on adsorption capacity (Zietzschmann et al., 2014b). Low or medium molecular weight  
472 EfOM and molecules with low specific UV absorbance at 254 nm were found to be  
473 removed by 65-70% by PAC (Filloux et al., 2012).

474 The adsorption processes are controlled by the contact time (PAC) and the empty bed  
475 contact time EBCT (GAC). For PAC application a relatively short hydraulic contact time  
476 from 18-30 min (Karelid et al., 2017; Ruhl et al., 2014) to 0.7-3 h (Margot et al., 2013) is  
477 sufficient. However, PAC is kept in the reactor for a longer time by returning it to the  
478 contact tank (Siegrist et al., 2018). In this way PAC residence times of minimal 12 hours  
479 (Boehler et al. 2012) up to several days (Margot et al., 2013; Löwenberg et al., 2014) can  
480 be achieved.

481 For GAC the adsorption process was found to depend heavily on the empty bed contact  
482 time (EBCT) in the packed reactor (see below). In GAC adsorption, a loading with organic  
483 matter happens in the beginning up to around 5'000-15'000 bed volumes (BV), when an  
484 equilibrium is reached for DOC removal in the range of 15-20% (Altmann et al., 2016b;  
485 Bourgin et al., 2018; Reungoat et al., 2012; Zietzschmann et al., 2016). However, the  
486 adsorption of CECs is continuing with decreasing efficiency over time and BVs.

487

### 488 *2.2.2 Activated carbon application*

489 PAC can be dosed directly into the existing biological treatment process (Streicher et al.,  
490 2016) or dosed on top of the tertiary filter with low backflush intervals of 1-3 days (Altmann

491 et al., 2014). Most commonly, however, a stand-alone contact reactor with a fluidized PAC  
492 bed, followed by a clarifier to retain PAC, is employed as a post-treatment after biological  
493 treatment (Mailler et al., 2015). Good removal of CECs can be achieved in all these  
494 technologies. For direct dosing into the biology, slightly higher PAC doses are needed for  
495 the same performance, however, capital cost is lower (Siegrist et al., 2018). The return of  
496 the filter backwash or of the used PAC from the clarifier back into the secondary biological  
497 treatment of the WWTP improved the overall CECs removal further by 10 to 50%  
498 compared with effluent PAC application alone (Boehler et al., 2012). However, if the  
499 sewage sludge is used for agricultural purposes, direct dosing or recycling of PAC into the  
500 biological treatment is not practicable. Different dosing locations (Streicher et al., 2016)  
501 and dosing approaches – continuous (Altmann et al., 2015a; Hu et al., 2016) or single-  
502 pulse PAC dosing (Karelid et al., 2017; Mailler et al., 2015) - have been investigated. The  
503 continuous dosing resulted in decreasing CECs effluent concentrations with increasing  
504 reactor runtime due to adsorption onto accumulating PAC in the reactor bed (Altmann et  
505 al., 2015a). For the separation of PAC from the wastewater, a sand filtration (Altmann et  
506 al., 2014; Karelid et al., 2017), or a ultrafiltration (UF) unit (Margot et al., 2013) can be  
507 used. Both pressurized (with in/out driven membranes) and submerged (with out/in driven  
508 membranes) PAC/UF systems have been tested (Löwenberg et al., 2014). The addition of  
509 a coagulant (4–15 mg FeCl<sub>3</sub>/L or 0.1-0.4 gFe/gPAC) improves the subsequent separation  
510 of the PAC by UF or sand filtration. The influence of different PAC dosing procedures in  
511 in/out driven PAC/UF process has recently been studied by Ivančev-Tumbas et al., (2017).  
512 Slightly different removal efficiencies were observed in pressurized vs submerged  
513 configurations of PAC/UF processes due to different tank concentration and retention time  
514 of PAC even at the same PAC dose (Löwenberg et al., 2014). Specifically, a lower  
515 removal of sulfamethoxazole at peak loads in PAC/UF systems was achieved, presumably  
516 due to desorption processes from the membrane material. A review of such sorptive

517 interactions for estrogen compounds on membrane surfaces has been published by  
518 Schäfer et al., (2011) as well as relevant findings related to impact of solute-solute  
519 interactions on UF filtration (Neale and Schäfer, 2012), Sheng et al., (2016) also reported  
520 interactions of CECs with an UF membrane and differences between removal by PAC  
521 applied alone and within an in-line PAC/UF hybrid process. However, the implications of  
522 the findings related to such interactions on PAC efficiency in the hybrid PAC/UF process  
523 and long-term performance remain unclear.

524 GAC treatment has the benefit that it can be filled into existing deep bed reactors (sand  
525 filters). GAC is usually applied either as a monomedia adsorbent (Altmann et al., 2016b;  
526 Grover et al., 2011; Zietzschmann et al., 2016), or as a replacement for the upper layer of  
527 a tertiary dual media filter (Altmann et al., 2016b). Earlier studies had shown that the AC  
528 usage is higher for GAC application compared to the PAC form, for the same DOC value  
529 and similar removal of CECs (Karelid et al., 2017). In a setup using internal recirculation  
530 the PAC system achieved a 95% removal applying a fresh dose of 15-20 mg/L, while  
531 variations of GAC dosage were much broader and ranged up to 230 mg/L, depending on  
532 the carbon product (Karelid et al., 2017). Boehler et al., (2012) demonstrated that more  
533 carbon (about 3-5 times more) is needed with GAC than with PAC for the same elimination  
534 of CECs when using an adsorption reactor with EBCT of around 10-15 minutes. However,  
535 an EBCT of 25 minutes turned out to be sufficient for a good performance for a 1.18 - 2.36  
536 mm granulation at low DOC (5-6 mg/L) with similar carbon usage as in PAC treatment  
537 (Wunderlin et al., 2017). At EBCT higher than 30 minutes, no influence of EBCT on the  
538 performance was found anymore (Reungoat et al., 2011).

539 UV<sub>254</sub> absorbance measurements present a reliable parameter for monitoring and  
540 controlling the removal of CECs in AC treatment. CECs removal was found to correlate  
541 with the decrease of UV light absorbance. UV<sub>254</sub> measurements may also predict CECs

542 removals, but are not accurate for biodegradable compounds (Altmann et al., 2016a;  
543 Anumol et al., 2015; Ziska et al., 2016).

544

### 545 *2.2.3 Influence of CECs physico-chemical properties of the compounds on their removals*

546 The adsorption process is affected by interactions between the carbon surface and the  
547 adsorbate. The AC surface is predominantly hydrophobic but may also contain  
548 heteroatoms (oxygen, hydrogen, chlorine, nitrogen and sulfur), which determine the  
549 acid/base character of the surface and specific interactions with adsorbed compounds.  
550 When the AC is in contact with an aqueous solution, an electric charge is a result either of  
551 dissociation of the surface functional groups or the adsorption of ions from the solution  
552 (Dias et al., 2007). The adsorption of the EfOM, which is generally negatively charged in  
553 wastewater, alters the initial AC surface (neutral or positive charged) or increase (in case  
554 of initially negative surface sites) the total charge of the AC surface (Mailler et al., 2015).  
555 The physico-chemical characteristics of the CECs such as polarity, molecular weight and  
556 the presence of different functional groups and charges (and their interaction with the AC  
557 surface sites altered by EfOM) are crucial parameters that determine their removal (Jekel  
558 et al., 2015, Kovalova et al., 2013; Sotelo et al., 2014; Yang et al., 2011). The removal  
559 efficiency of ionisable compounds is strongly pH dependent (Verlicchi et al., 2012). High  
560 molecular weight organic compounds are more sensitive to direct competition for the  
561 adsorption surface sites (Delgado et al., 2012). The parameters for selected CECs  
562 relevant for wastewater effluents are presented in Table SI4.

563 Hydrophobicity is often characterized by the log of the octanol-water partition coefficient,  
564  $K_{ow}$ . Higher  $\log K_{ow}$  values lead to better adsorption of nonpolar (hydrophobic) compounds  
565 controlled by nonspecific dispersive interactions with AC (Altmann et al., 2014). For  
566 charged compounds, the acid-base speciation needs to be taken into account at a certain



567 pH for the octanol–water distribution, given by  $D_{ow}$ . However, a simple estimation from log  
568  $D_{ow}$  values for charged polar compounds can lead to an under-estimation of elimination  
569 efficiencies for many compounds (Kovalova et al., 2013). Additional electrostatic  
570 interaction with the functional groups of the AC need to be accounted for. Such ionic  
571 interaction cannot be predicted simply from physical-chemical characteristics. As matter of  
572 fact, Altmann et al., (2015a, 2016b) found that highly polar negatively charged CECs such  
573 as sulfamethoxazole, primidone and iopromide, are only partially adsorbed similar to the  
574 highly polar sweetener acesulfame (Mailler et al., 2015), despite a predominantly positively  
575 charged AC surface. On the other side, the zwitterionic compounds ciprofloxacin and  
576 atenolol acid (Kovalova et al., 2013; Yang et al., 2011), and the positively charged  
577 metoprolol with low  $D_{ow}$  (Margot et al., 2013a) show very high removal rates.

578

#### 579 *2.2.4 Removal of CEC by powdered AC and granular AC*

580 The removal efficiencies of selected CECs by advanced wastewater treatments with PAC  
581 and GAC, summarized from different studies, are presented in Table SI5 and SI6,  
582 respectively. The literature data on CEC removal are selected from studies in bench, pilot  
583 and, preferably, full-scale applications. Despite the frequent detection of CECs in urban  
584 wastewater (influent and effluent), their removal by advanced treatment at full scale is  
585 quite limited (Boehler et al., 2012; Grover et al., 2011; Yang et al., 2011). Because of the  
586 high influence of the matrix and DOC content, the data summarized in Table SI5 and  
587 Table SI6 are restricted to real urban wastewater effluents and the use of AC as advanced  
588 treatment in WWTPs.

589 CEC removal is highly related to the applied AC dosage. Average removal of 80% was  
590 reported for a PAC dose of 7-20 mg/L, depending on the DOC of the wastewater ranging  
591 normally from 5-10 mg/L (Boehler et al., 2012; Karelid et al., 2017; Löwenberg et al., 2014;

592 Margot et al., 2013). As a rule of thumb, about 1.5 g PAC/g DOC needs to be applied in  
593 municipal wastewater with PAC recycling to the activated sludge treatment, or 2-3 g  
594 PAC/g DOC for direct application to activated sludge treatment (Siegrist et al., 2018).  
595 Strongly adsorbing compounds like carbamazepine or clarithromycin can be eliminated by  
596 more than 90% also at low PAC doses of 5-10 mg/L (Boehler et al., 2012; Mailler et al.,  
597 2015). To remove weakly adsorbing CECs (e.g., primidone, sulfamethoxazole,  
598 gabapentin) by 80%, higher amounts than 2 g PAC/g DOC are necessary (Altmann et al.,  
599 2015b).

600 GAC is packed into a deep bed reactor, and breakthrough curves are observed. Well-  
601 adsorbing CECs (e.g. carbamazepine) were removed more than 80 % up to 8,000-10,000  
602 BVs, whereas weakly to moderately adsorbing compounds (e.g., primidone and  
603 sulfamethoxazole) showed removal less than 80% at <5,000 BVs for EBCTs of 14 minutes  
604 (Altmann et al., 2016b; Bourgin et al., 2018). It is worth noting that in addition to  
605 adsorption, biological degradation can occur. This was observed for diclofenac and  
606 benzotriazole in a GAC reactor with high bed volumes in the range of 30,000- 50,000 BV  
607 (Bourgin et al., 2018). This is in line with a previous publication by Reungoat et al., (2012)  
608 which reported that BAC (a fixed bed GAC supporting the growth of bacteria attached to its  
609 surface) has a good potential for the removal of the investigated CECs  
610 hydrochlorothiazide, tramadol, venlafaxine, and metoprolol (>90% at >68,000 BV) as well  
611 as many other compounds investigated in that study. However, CEC abatement may be  
612 attributed to sorption and/or biodegradation processes, which were indistinguishable in  
613 these studies .

614

615 2.3 Powdered AC vs. ozonation

616 As treatment with AC and ozone are established technologies in full-scale treatment to  
617 abate CECs, a more detailed comparison is reasonable. Compared to AOPs, the  
618 adsorption onto AC offers the advantage of a lower energy consumption at the WWTP  
619 and no by-product formation (Knopp et al., 2016; Mousel et al., 2017). However, the  
620 production of AC comprises a high primary energy demand. Moreover, the exhausted  
621 adsorbents with adsorbed CECs may be considered as hazardous waste and demand  
622 adequate disposal. GAC can be reactivated and reused, therefore having a smaller CO<sub>2</sub>  
623 footprint compared to PAC. The sustainability of GAC filters is greatly affected by the  
624 frequency of adsorbent replacement and/or regeneration. Despite the advantage of  
625 potential reuse of exhausted GAC (Hu et al., 2015), its regeneration is associated with  
626 high energy demand for desorption of high-molecular-weight compounds (Bui et al., 2016).  
627 In addition, the hot stream with desorbed pollutants derived from GAC regeneration should  
628 be managed as hazardous waste. An extended PAC life time is obtained by its  
629 recirculation to the aerobic activated sludge tank, which increases CECs removal, but also  
630 sludge volume (Margot et al., 2013). Unlike GAC, PAC cannot be regenerated and must  
631 be separated from the wastewater and finally incinerated (Bui et al., 2016). PAC that was  
632 recycled into the biological treatment can be incinerated together with the excess sludge,  
633 as practiced in certain countries like Switzerland (Boehler et al., 2012).

634 For a comparison, removal rates from wastewater effluents of selected CECs by PAC  
635 (reported in Table S15) and ozonation process (with specific ozonation dose, expressed in  
636 g O<sub>3</sub>/g DOC) are summarized in Table 2. Margot et al (2013), Kovalova et al., (2013), and  
637 Jekel et al., (2015) concluded that PAC gave a higher average removal for some CECs  
638 (e.g., fluconazole, valsartan, benzotriazole), while ozone performed better for others (e.g.,  
639 gabapentine, sulfamethoxazole and diclofenac). Negatively charged iodinated contrast  
640 media were not removed with high efficiency regardless of the process applied, but neutral

641 contrast media like iopromide are slightly better removed with AC (Knopp et al., 2016).  
642 Acesulfame, PFOA and PFOS are not well removed by either PAC treatment or ozonation  
643 (Altmann et al., 2015a, 2016a; Mailler et al., 2015; Margot et al., 2013; Thompson et al.,  
644 2011). The removals of steroid hormones (e.g., EE2 and E2) are high with ozone (Sun et  
645 al., 2017) as well as with PAC (Margot et al., 2013).

646 Overall, it cannot be concluded if ozonation or treatment with AC is more beneficial. More  
647 recently, the combination of ozonation at low specific ozone doses with PAC or GAC was  
648 tested for their performance and economic evaluation (Bourgin et al., 2018; Knopp et al.,  
649 2016; Yang et al., 2011).

650

651

## Table 2

652

### 653 2.4 Membrane filtration processes

#### 654 2.4.1 *Some engineering aspects of membrane filtration*

655 The two primary objectives of the application of low pressure membranes (microfiltration  
656 (MF) and ultrafiltration (UF)) in the advanced treatment of urban wastewater tend to be the  
657 removal of total suspended solids (TSS) and microorganisms through the provision of a  
658 physical barrier. Common nominal pore sizes vary from 0.1-1  $\mu\text{m}$  for MF to 0.01-0.04  $\mu\text{m}$   
659 in UF (Crittenden et al., 2012). A common characteristic of the employed polymer  
660 chemistries are their hydrophilicity and their chemical resistance over a wide pH range and  
661 oxidizing conditions. These material properties together with the engineering approach  
662 make these membranes quite robust, allowing the use of hydraulic backwashing, air  
663 scouring, and soaking in a variety of chemicals including hypochlorite solutions to maintain

664 their functionality and control fouling reversibly. The water recovery of low pressure  
665 membrane processes in wastewater tends to be between 96 and 98%.

666 NF and RO membranes on the contrary usually operate on already pre-filtered water with  
667 a very low TSS concentration. In water reclamation, these processes are usually employed  
668 to reduce the content in total dissolved solids (TDS), whereby the treatment objectives can  
669 encompass the removal of major inorganic solutes to reduce electrical conductivity,  
670 specifically hardness, or trace metal contamination, as well as organic contaminants  
671 including bulk EfOM and CECs. While in water reclamation most of the named water  
672 quality benefits are at least desired for applications such as potable reuse or other high  
673 human exposure scenarios, in reality NF and specifically RO tend to be implemented,  
674 when at least partial desalination is required.

675 From an engineering point-of-view the by far dominant industry standard is cross-flow  
676 filtration, whereby leafs of membranes are packaged in a geometry denominated as spiral-  
677 wound membrane modules, whereby the modules are installed sequentially in pressure  
678 vessels. The resulting designs are highly modular as pressure vessels are installed in  
679 parallel flow conveniently addressing flow requirements flexibly. As water crosses the  
680 membrane from feed to permeate, the resulting retentate stream diminishes in volume and  
681 hence also in cross-flow velocity as the feed flow progresses through the pressure vessel.  
682 In practice this means that after filtering approximately 50% of the feed flow in a pressure  
683 vessel the remaining retentate will be combined with the retentate of another pressure  
684 vessel to feed another pressure vessel in a subsequent stage to maintain cross-flow  
685 velocity in the acceptable range. A variety of staged designs with two or three stages are  
686 common in water reclamation to achieve overall water recoveries of 70 to 85%.

687 From a membrane material point-of-view, the typical commercial NF or RO membrane is a  
688 so-called thin film composite with a loose polyester layer providing structural support, a

689 second layer similar to an UF membrane in structure consisting of polyethersulfone and an  
690 ultrathin top-layer (10-100nm) of cross-linked polyamide, which is the part of the  
691 membrane that retains TDS. This polyamide layer is less chemically resistant compared to  
692 the materials employed in MF and UF membranes. Hence, it is vulnerable to strong  
693 chemical oxidants such as hypochlorous acid or ozone. This limits the application of  
694 cleaning agents on the membrane as well as the in-situ control of biofouling via germicidal  
695 chemical agents. Due to the dense structure of the polyamide layer, it is not feasible to  
696 conduct hydraulic backwashing as the polyamide layer may peel off the support layer, if  
697 the pressure gradient is reversed in the course of backwashing.

698

#### 699 *2.4.2 Mechanisms of removal of CECs by high pressure membranes*

700 The molecular weight of CECs lies typically in the range of 100-400 Dalton with some  
701 exceptions such as macrolidic antibiotics that can be substantially larger. These values  
702 translate to molecular radii that are typically less than 1nm, i.e. they are not retained by  
703 clean MF and UF membranes, with the exception of minor removal due to adsorption on  
704 membrane surfaces or fouling layers. Hence, this section focuses entirely on NF and RO  
705 membranes.

706 For the rejection of organic compounds by NF and RO membranes three rejection  
707 mechanisms have been identified in literature: size exclusion, Donnan exclusion and  
708 adsorption (Van der Bruggen et al., 1999), which are conceptually visualized in Figure 3  
709 (adapted from Verliefde, 2008). Those three rejection mechanisms are not only governed  
710 by the solute properties and membrane properties but also by the operational conditions,  
711 module and system design, and the feed water quality. Membrane fouling has also been  
712 found to influence the solute rejection due to altering the membrane surface and its  
713 inherent properties (Zularisam et al., 2006).

714 Size exclusion occurs due to the solutes being larger than the effective pore size of the  
715 polyamide layer of the membrane. Size exclusion is assumed to be the dominant rejection  
716 mechanism for 'large' molecules with a molecular weight >200 g/mol. NF is generally  
717 capable of obtaining considerable removal of organics with a molecular weight larger than  
718 200 g/mol, whereby this may vary strongly depending on the NF membrane employed. On  
719 the other hand, RO achieves good removal for solutes with a mass of 100 to 150 g/mol  
720 (Bellona et al., 2004).

721 The surface of NF and RO membranes has been designed in such a way that it bears  
722 negative charges at the surface leading to a negative zeta potential and the formation of  
723 Helmholtz electric double layers that lead to the formation of a so-called Donnan potential.  
724 The Donnan potential influences the incoming ions increasing the overall ion rejection of  
725 the membrane (Ong et al., 2002). This is important for salt removal of the membrane and  
726 also impacts upon charged organic solutes. Consequently, specifically high rejections  
727 have been reported for negatively charged organic contaminants, whereby the opposite  
728 can be the case for positively charged compounds (Bellona et al., 2004; Yangali-  
729 Quintanilla, 2010).

730 Dissolved organic compounds can also adsorb to the membrane. This may lead to an  
731 enrichment on the membrane and an increased chemical potential that promotes the  
732 transport through the membrane towards the permeate stream and hence a lower than the  
733 expected rejection. This phenomenon has been observed by a number of authors for fairly  
734 hydrophobic CECs like estradiol and related compounds (Kimura et al., 2003; Nghiem et  
735 al., 2004a).

736

737

Figure 3

738

739 The impact of fouling layers on the membrane on rejection arises from a combination of a  
740 couple of different factors. First, adsorption effects can promote an enrichment of the  
741 organic solute in the vicinity of the membrane, if the solute in question has a chemical  
742 affinity to the fouling layer, either through hydrophobic or charge interactions. Secondly,  
743 fouling layers will enhance so-called concentration polarization as solvent (i.e. water) is  
744 convectively transported to the membrane and permeates the membrane, whereas the  
745 rejected solutes accumulate in the vicinity of the membrane surface as diffusive and  
746 convective transport back into the bulk of the solution is reduced by the fouling layer  
747 compared to a clean membrane surface. This phenomenon is often called cake-enhanced  
748 concentration polarization (Hoek and Elimelech, 2003; Kimura et al., 2009; Zularisam et  
749 al., 2006). In addition to organic fouling layers this effect has also been observed for  
750 biofouling (Botton et al., 2012).

751 Due to their importance, mathematical modelling of mass transport in membrane filtration  
752 processes has been attempted from early onwards. One of the first proposed models was  
753 the Spiegler-Kedem model (Spiegler and Kedem, 1966), published in the inaugural issue  
754 of the *Desalination* journal decades before the processes became truly commercial.  
755 Remarkably, this simple model is still often used nowadays as a straightforward solution to  
756 practical problems. Another simple and frequently applied model is the solution-diffusion  
757 model (Wijmans and Baker, 1995; Williams et al., 1999). Later, authors have attempted to  
758 modify those models by introducing additional terms (Verliefde et al., 2009). Alternative  
759 approaches have modelled rejection rather based on molecular properties for a particular  
760 system establishing quantitative structure activity relationships that describe the rejection  
761 behavior. Such an approach has for instance been reported for CEC (Yangali-Quintanilla  
762 et al., 2010) and disinfection byproducts (Doederer et al., 2014).

763



#### 764 2.4.3 Removal of CECs by membrane processes

765 Within the scope of this review, it does not appear pertinent to provide vast details on the  
766 removal of many individual CECs as a large diversity of membranes have been tested and  
767 several reviews and PhD theses exist already providing good overviews and collections of  
768 experimental data (e.g., Bellona et al., 2004; Ge et al., 2017; Le-Minh et al., 2012; Nghiem,  
769 2005; Plakas and Karabelas, 2012; Siegrist and Joss, 2012; Verliefde, 2008; Yangali-  
770 Quintanilla, 2010).

771 In this regard, the following information is focused on a set of contaminants that are  
772 relatively well known and have been mentioned in the past frequently as critical  
773 compounds either due to environmental, health or social perception issues in the context  
774 of water reuse. Specifically, here we reviewed diclofenac, a negatively charged  
775 pharmaceutical at pH values typically prevalent in water reuse processes; carbamazepine,  
776 another pharmaceutical but without charge; E2 a natural steroid hormone that is fairly  
777 hydrophobic ( $\log K_{ow}$  4.01); and finally NDMA, a potential carcinogen, that can be  
778 generated as an undesired by-product of oxidation and disinfection processes, specifically  
779 chloramination and ozonation. This set of CECs appears suitable to provide the reader  
780 with an overview on potential variation in treatment performance, while at the same time  
781 illustrating the above mentioned mechanisms involved in contaminant rejection and  
782 impacting factors.

783 As summarized in Table SI7, carbamazepine and diclofenac are generally well removed  
784 with the rejections for the reported NF membranes ranging from around 60 to 90% for  
785 most reported studies. However, a carbamazepine rejection of only 32-40% was reported  
786 for a NF membrane (Vergili, 2013). On the other hand, the only study carried out at large  
787 scale (Radjenovic et al., 2008) reported very high rejection percentages of carbamazepine  
788 (> 97%). The same study reports rejection percentages of above 99% in the case of RO

789 membranes. Thus, first, as pointed out above, retention percentages are generally high for  
790 both NF and RO membranes when dealing with typical pharmaceutical compounds,  
791 apparently increased rejection being obtained when RO membranes are employed. The  
792 molecular weights of carbamazepine and diclofenac are respectively 236.3 and 296.1  
793 g/mol, as a rough indication of molecular size, without going into further detail of geometric  
794 molecular descriptors such as different hydrodynamic radii or projection areas. Second,  
795 diclofenac is consistently better rejected than carbamazepine. This may be related to a  
796 slightly higher molecular size but also, as mentioned previously, to the Donnan exclusion  
797 generated due to its negative charge at ambient pH. The latter is likely the most important  
798 explanation for this behavior. For comparison, the rejection behavior of ibuprofen  
799 (molecular weight 206.0 g/mol, negatively charged) closely resembles the rejection  
800 observed for diclofenac (Vergili, 2013). Thirdly, one has to be cautious when extrapolating  
801 laboratory results typically obtained on small-scale flat sheet apparatus to full-scale  
802 rejections, as evidenced by the diverging results obtained, when going to the industrial-  
803 scale engineered process (Radjenovic et al., 2008). Such observed differences may be  
804 due to an inadequate reproduction of the hydraulic conditions on lab-scale, influencing  
805 concentration polarization and transport phenomena more generally speaking. Also, the  
806 small water recovery in lab-scale processes needs to be considered. Finally, small  
807 membrane samples used on lab-scale may not always be representative of the average  
808 performance of large membrane surfaces industrially manufactured.

809 The second example chosen is the rejection of E2, an uncharged steroid hormone with  
810 relatively high logP (E2 log P = 4.01 vs. carbamazepine log P = 2.77) and a molecular  
811 weight of 272.4 g/mol (carbamazepine, 236.3 g/mol). Since E2 is more hydrophobic than  
812 carbamazepine, despite being a larger molecule, its rejection in NF is lower (63-67%  
813 versus 77-79%), when analyzed under equal conditions (Ge et al., 2017). This is due to

814 the higher affinity of the compound to the membrane material and hence a resulting  
815 enrichment. It should be noted that log P is only one molecular descriptor that relates to  
816 the solute-membrane affinity and many more molecular descriptors can be used to  
817 approximate this interaction. For instance, Kimura et al., (2004) used the dipole moment  
818 as another molecular descriptor relevant and Doederer et al., (2014) employed the polar  
819 surface area of the molecule besides the dipole moment, when describing contaminant  
820 transport. Other studies (Nghiem et al., 2004b; Semiao and Schäfer, 2013) also evidenced  
821 the considerable difference that can be observed, when comparing the filtration results  
822 obtained by NF and RO membranes. Even comparing NF membranes operated under  
823 identical conditions, the differences for rejection can be as large as 35-55% with one NF  
824 membrane and 80-85% with a second NF membrane tested (Semiao and Schäfer, 2013).

825 The final example is the NDMA molecule, which is very small (74.1 g/mol), neutral, and  
826 hydrophilic ( $\log K_{ow} = -0.57$ ). In water reclamation plants, it may be formed as an undesired  
827 byproduct of chloramination employed to control membrane biofouling as secondary  
828 effluent is rich in NDMA precursors (Farré et al., 2011). Due to its small size and  
829 hydrophilicity it is not well rejected, even by RO membranes. Different full-scale studies  
830 show large variations in the rejection of NDMA by RO membranes ranging from almost no  
831 retention to up to 86% rejection (Fujioka et al., 2012; Fujioka et al., 2013a). Most of these  
832 full-scale plants use very similar commercial membranes that are dominating the water  
833 reclamation market. Another study of the same authors (Fujioka et al., 2013b) shows very  
834 well in a laboratory scale study, how the NDMA rejection increases by employing different  
835 membranes ranging from a tight NF membrane (Dow NF90) to a low pressure RO  
836 membrane (Hydranautics ESPA2) very frequently applied in water reclamation processes  
837 and finally to a high rejection seawater RO membrane (Hydranautics SWC5). The  
838 respective rejection percentages reported are 8%, 32-42%, and 79-85%.

839 In summary, it is clear that NF and RO membranes can provide high rejection percentages  
840 for many contaminants. However, hydrophobic contaminants can adsorb on the  
841 membrane, which will decrease its rejection compared to hydrophilic or charged  
842 contaminants. Sufficiently small molecules in turn may also be badly rejected as size  
843 exclusion becomes inefficient. Fouling layers can as well increase or reduce contaminant  
844 passage through the membrane. Finally, it should be reiterated that membrane processes  
845 are separation processes, i.e. the contaminant load in the feedwater is not really removed.  
846 It is rather enriched towards a concentrate stream that may require further treatment  
847 depending on local discharge opportunities (Joo and Tansel, 2015; Xu et al., 2013).

848

### 849 **3. Homogeneous advanced oxidation processes with short-term perspectives**

850 There has been a rise in the number of developed homogeneous AOPs during the last  
851 decade and the areas of potential application of these have increased dramatically  
852 (Klavarioti et al., 2009). Various efforts have been made by many research teams to  
853 critically review the findings of the relevant studies investigating the potential of  
854 homogeneous AOPs to degrade various CECs (Klavarioti et al., 2009; Malato et al., 2009;  
855 Rizzo et al., 2013; Oturan and Aaron 2014; Ribeiro et al., 2015; Barbosa et al., 2016;  
856 Formisano et al., 2016). However, to the best of our knowledge, no full-scale application  
857 and operation of these processes has been reported so far. Full-scale operation of these  
858 processes bears various inherent restrictions that slow their development and application  
859 at full scale. Similar to the conventional oxidation processes, these are: (i) the absence of  
860 explicit regulations for the elimination of CECs from wastewater and (ii) the wide presence  
861 of diverse scavengers in wastewater, including both organic (e.g., humic and/or fulvic  
862 acids, amino acids, proteins and carbohydrates) and inorganic species (e.g., sulphide,  
863 carbonate, bicarbonate, bromide and nitrate) that hinder the degradation of CECs by

864 quickly engaging HO•. In order to address this last constraint, it is thus suggested that  
865 bench- and pilot-scale research encompassing homogeneous treatment processes be  
866 performed using realistic matrices, namely urban WWTP effluents in order to gather  
867 information as close as possible to the real-case circumstances.

868 The experimental application of treatment processes is also limited by the variability of the  
869 effluents, a factor that cannot be excluded during the application of wastewater treatment  
870 processes (e.g., location, point and non-point sources of pollution, type of treatments  
871 applied, production of transformation products in the WWTP, etc.) (Pera-Titus et al., 2004;  
872 Song et al., 2009). A literature survey is thus herein conducted on the studies reporting the  
873 application of homogeneous AOPs not established at full scale to remove the selected  
874 CECs from real urban wastewater effluents. Only publications dealing with real urban  
875 wastewater were considered (including spiked, real wastewater).

876 The UV/H<sub>2</sub>O<sub>2</sub> oxidation involves the photolysis of H<sub>2</sub>O<sub>2</sub> by UV radiation which is absorbed  
877 at <300 nm wavelengths, producing a homolytic scission of the O-O bond of the molecule  
878 and leading to formation of HO• radicals, which in turn contribute to H<sub>2</sub>O<sub>2</sub> decomposition  
879 by secondary reactions (Liao and Gurol, 1995). UV radiation can also be employed to  
880 enhance the ozone decomposition by producing highly reactive HO• radicals. The fact that  
881 COD is reduced while DOC only changed slightly during the ozonation process indicated  
882 that ozone treatment transformed the structure of organic matter and formed  
883 transformation products mainly via direct oxidation (Pešoutová et al., 2014). UV photolysis  
884 of O<sub>3</sub> in water yields H<sub>2</sub>O<sub>2</sub>, which in turn reacts with UV radiation or O<sub>3</sub> to form HO•. The  
885 degradation of less reactive compounds can be enhanced by HO• radicals. As a  
886 consequence, the UV/O<sub>3</sub> treatment achieved a much better DOC reduction (Pešoutová et  
887 al., 2014). The role of pH is important when conducting homogeneous AOPs, as different  
888 AOPs operate optimally at different pH values. Possible examples include UV/H<sub>2</sub>O<sub>2</sub>,

889 UV/peracetic acid (PAA) and photo-Fenton processes. AS matter of fact, the reaction rate  
890 of UV/H<sub>2</sub>O<sub>2</sub> photolysis is higher in alkaline media, which may be attributed to the fact that  
891 the HO<sub>2</sub><sup>-</sup> anion resulting from the ionization of H<sub>2</sub>O<sub>2</sub> can strongly absorb UV radiation and  
892 produce HO•, the superoxide radical anion HO•<sub>2</sub> and singlet oxygen O\*<sub>2</sub> (López-Peñalver  
893 et al., 2010). UV/PAA has been recently investigated in the abatement of CECs from  
894 wastewater (Cai et al., 2017; Rizzo et al., 2018b). In particular, it was shown to be highly  
895 efficient at near-neutral pH for the degradation of pharmaceuticals since the pKa value of  
896 PAA (i.e. 8.2) falls within the inherent pH of the wastewater (Cai et al., 2017). The  
897 synergistic effect of combined UV and PAA has been also attributed to the formation of  
898 HO• and 'active oxygen' by the photolysis of PAA.

899 Photo-Fenton treatment involves the catalytic breakdown of H<sub>2</sub>O<sub>2</sub> in reaction with ferrous  
900 iron in an acidic medium (optimum pH = 2.8) to form active transitory species such as HO•,  
901 in the presence of artificial UV-Vis or sunlight. The photo-Fenton oxidation has been widely  
902 studied for wastewater treatment, due to its high effectiveness for the elimination of  
903 recalcitrant CECs present in complex aqueous matrices. The increase in the reaction rate  
904 observed (compared with classical Fenton) when an irradiation source is added, is due to  
905 the reduction of Fe<sup>3+</sup> to Fe<sup>2+</sup> ions, a reaction which produces HO• and regenerates Fe<sup>2+</sup>  
906 ions that can further react with H<sub>2</sub>O<sub>2</sub> molecules (Will et al., 2004). This increases the  
907 amount of Fe<sup>2+</sup> and the Fenton reaction is accelerated (Tamimi et al., 2008). In addition,  
908 operating the Fenton process with solar irradiation has resulted in added advantages to  
909 this type of photochemical AOP, as the process is simple and more efficient than solely  
910 chemical AOPs. However, the main shortcomings of this process (e.g., the need for pH  
911 adjustment of the water matrix, sludge treatment and disposal as well as high cost due to  
912 H<sub>2</sub>O<sub>2</sub> and catalyst consumption) still limit its broader full-scale application (Pliego et al.,  
913 2015).

914 Many Fenton-based processes have risen in the last years, suggesting the future  
915 intensification of the use of the classical Fenton process coupled to radiation or  
916 electrochemistry, and/or involving heterogeneous catalysts. Photo-Fenton represents a  
917 promising AOP for the abatement of a wide variety of CECs present in urban wastewater  
918 due to its environmentally friendly application and the prospect of operating under natural  
919 solar irradiation hence, lowering the operation cost considerably. The efficiency of the  
920 photo-Fenton system in degrading CECs is driven by several operating parameters,  
921 among others the dose of the Fenton reagent (i.e.  $\text{H}_2\text{O}_2$  and iron concentrations), pH, and  
922 organic/inorganic content of the wastewater matrix. Malato et al., (2009) and recently  
923 Wang et al., (2016) presented in their reviews the main process parameters that affect the  
924 Fenton/photo-Fenton efficiency with respect to the abatement of various CECs dissolved  
925 in water or wastewater. The optimization of the catalyst and oxidant doses make the  
926 process capable of treating complex water matrices such as urban wastewater effluents,  
927 with many cases resulting in rapid and complete abatement of CECs. It has been clearly  
928 demonstrated in the scientific literature that the increase of  $\text{H}_2\text{O}_2$  concentration results in  
929 higher generation of  $\text{HO}\cdot$ , which in turn leads to the increase of the degradation rate.  
930 Nevertheless, the use of excessive oxidant concentration is not encouraged either, since  
931 massive amount of  $\text{H}_2\text{O}_2$  can induce antagonistic reactions (i.e. reaction of the oxidant with  
932 the produced hydroxyl radicals) and thus the formation of radicals that are less reactive  
933 than the hydroxyl radicals. Some researchers reported that the stepwise addition of  $\text{H}_2\text{O}_2$   
934 is a good way to improve the treatment efficiency (Klamerth et al., 2010) due to a  
935 moderate concentration of the oxidant in the reaction system. Despite the limitations of the  
936 process, the high efficiency of the photo-Fenton technology for the treatment of various  
937 CECs present in urban wastewater has prompted its investigation at pilot scale through the  
938 development and application of solar concentrating parabolic collectors (CPCs). Then,  
939 natural solar light can be exploited, which dramatically lowers the operational cost of the

940 process and, thus, provide a major step towards full-scale application. The results  
941 obtained from the pilot-scale applications, are quite satisfactory regarding the complete  
942 abatement of a plethora of PhACs, among others antibiotics (Michael et al., 2012; Karaolia  
943 et al., 2014), nonsteroidal anti-inflammatory drugs (Radjenović et al., 2009), analgesic  
944 drugs (Klamerth et al., 2009; Radjenović et al., 2009), hormones (Klamerth et al., 2009)  
945 and x-ray contrast media (De la Cruz et al., 2012). The final separation of soluble iron  
946 species from the treated wastewater, in order to comply with the regional regulatory limits  
947 for effluent discharge, is generally not necessary if the concentration of Fe is kept below 5  
948 mg/L, a typically effective catalyst concentration.

949 Another important factor that strongly influences homogeneous processes performance  
950 with regard to the abatement of CECs, is the complex chemical composition of dissolved  
951 effluent organic matter (dEfOM) present in wastewater. dEfOM components react readily  
952 with hydroxyl radicals ( $10^8$ - $10^{10}$  M<sup>-1</sup> s<sup>-1</sup>), thus reducing the radical concentration and the  
953 direct attack of HO• towards the target CECs. Under the inherent wastewater pH, ferric  
954 iron (Fe<sup>3+</sup>) can be complexed by dEfOM resulting in the formation of stable and soluble  
955 complexes (Fe<sup>3+</sup>-dEfOM) that can participate in further reactions. This approach has  
956 removed the burden of the economic limitation of the process associated with the chemical  
957 cost for pH rectification. However, CECs degradation during photo-Fenton tends to be  
958 slower at neutral pH than at the optimum pH value (De la Cruz et al., 2012). It has also  
959 been demonstrated that by adding iron at different steps (i.e. sequential iron dosage), it is  
960 possible to operate photo-Fenton at initial neutral pH without substantially decreasing the  
961 reaction rate compared to photo-Fenton at pH 2.8 (Carra et al., 2013). It was also  
962 confirmed by some studies that the occurrence of inorganic anions (i.e. carbonate,  
963 chlorides, sulfates) in wastewater, can influence the degradation rate of CECs during the  
964 photo-Fenton treatment by consuming hydroxyl radicals. The inorganic anions scavenge



965 the HO• to generate inorganic radicals which, in turn, react with the organic contaminants,  
966 albeit at a slower rate (Klamerth et al., 2009; Michael et al., 2012). Phosphate is a specific  
967 case as it can precipitate the iron catalyst in a wide range of pH.

968

969 As most AOP investigations up to the present focus on the assessment of operational  
970 parameters and kinetic investigations of specific compounds, a more comprehensive  
971 approach as to the abatement of a wide array of CECs in real situations is needed. As  
972 shown in Table SI8, experiments with AOPs in more realistic conditions, such as under  
973 real sunlight rather than under simulated solar irradiation, as well as their execution at pilot  
974 scale is needed. Moreover, the more extensive use of real WWTP secondary CAS-treated  
975 effluent during the assessment of CECs abatement by AOPs rather than  
976 ultrapure/deionised water and simulated wastewater effluents is crucial to attain  
977 substantial conclusions regarding the production of treated effluents that are safe for  
978 disposal into the environment, or reuse for other applications e.g. agricultural irrigation.

979

#### 980 **4. Perspective methods**

981 UV/TiO<sub>2</sub>, heterogeneous photo-Fenton, photocatalytic ozonation, photocatalytic membrane  
982 processes, electrochemical oxidation and hybrid processes, among others, are some  
983 processes/technologies that have been investigated in the removal of CECs but, due to  
984 technological limitations and costs, have not yet been applied at full scale as advanced  
985 treatment of urban wastewater. They can be considered as long-term perspective methods  
986 that have received less attention than other AOPs in urban wastewater treatment so far  
987 (Klavarioti et al., 2009; Malato et al., 2009; Rizzo et al., 2013; Oturan and Aaron 2014;  
988 Ribeiro et al., 2015; Barbosa et al., 2016). Considering the extensiveness of the subject,  
989 this section intends to provide the state-of-the-art surrounding the application of the

990 abovementioned perspective processes, presenting mostly valuable perspectives on the  
991 fundamental variables and design parameters that affect the processes' efficiency with  
992 regard to the removal of CECs. Figure SI1 shows the results of the search based on the  
993 Scopus database using as keywords the name of each perspective process and  
994 "wastewater" (i.e. this figure is the only one including results with unrealistic matrices, such  
995 as distilled water), while Figure SI2 shows the results obtained from the search to prepare  
996 Tables SI8 and SI9 (i.e. solely publications dealing with simulated and real urban  
997 wastewater (spiked or not), describing the abatement of CECs). Also here, only a few  
998 studies have been conducted with realistic matrices (Figure SI2), mainly with spiked real  
999 wastewater, heterogeneous photocatalysis being the most investigated process.

1000

#### 1001 4.1. Heterogeneous photocatalysis (UV/TiO<sub>2</sub>) and photocatalytic ozonation

1002 . The elimination of various CECs through heterogeneous photocatalysis (particularly that  
1003 based on titanium dioxide, TiO<sub>2</sub>) has been explored by many researchers (Figure SI1).  
1004 CECs can be degraded by radicals formed from photoexcited electrons or photoinduced  
1005 holes, or through direct oxidation by holes on the surface of the catalyst (Malato et al.,  
1006 2009). This process has been employed at both bench- and pilot-scale, mainly using TiO<sub>2</sub>-  
1007 based materials as catalysts. Aeroxide® TiO<sub>2</sub> P25 has been revealed to be frequently the  
1008 most active photocatalyst, among the numerous semiconductors so far investigated, due  
1009 to its specific features such as crystalline phases, particle size, among others.

1010 Two core configurations have been established in a TiO<sub>2</sub>/UV reaction system: the catalyst  
1011 can be either suspended (i.e., slurry design) or held on a carrying material (i.e.  
1012 immobilized design). The efficiency of a heterogeneous photocatalytic slurry system is  
1013 mostly dependent on the irradiation, catalyst load, initial concentration of target  
1014 contaminants and wastewater physical-chemical characteristics (such as pH and dEfOM),

1015 matrix effects being limiting aspects for application of photocatalytic-based systems in  
1016 urban WWTPs (Ribeiro et al., 2015). Normally, a low catalyst amount might end in a  
1017 surface site controlled reaction and therefore in lacking generation of reactive radicals,  
1018 whereas a high catalyst dose (above the optimum load) can decrease the transmittance of  
1019 the UV radiation due to the augmented turbidity. TiO<sub>2</sub>/UV systems experience  
1020 considerable interferences by the constituents of dEfOM in wastewater, which can prevent  
1021 the degradation of CECs. The optimum TiO<sub>2</sub> load and reaction time required for the  
1022 degradation of a particular CEC are therefore dependent on the water characteristics, and  
1023 are often established through bench-scale studies using the wastewater matrix of interest.  
1024 Furthermore, there are some organic compounds able to improve the efficiency of the  
1025 process due to their photosensitizing properties when exposed to sunlight. In fact,  
1026 photosensitizing components occurring in a water matrix can promote photo-assisted  
1027 processes by producing reactive species, as already reviewed (Tsydenova et al., 2015),  
1028 but the process hindering is most frequently observed (Malato et al., 2009). The main  
1029 causes of diminished abatement rates of CECs through matrix effects are: (i) scavenging  
1030 of hydroxyl radicals by anions (e.g., bicarbonate, chloride, sulphate), producing radicals  
1031 with lower oxidation potentials; (ii) screening effect, when matrix components and the  
1032 catalysts have light absorption at same wavelengths; (iii) turbidity that might avoid light  
1033 transmission through the bulk of the solution; and (iv) adsorption onto catalyst surface of  
1034 some organic and inorganic species (e.g., phosphate and carbonate). The removal of  
1035 CECs by heterogeneous photocatalysis is also pH-dependent since the charge of both the  
1036 catalyst particles and the CECs relies on the medium pH value, interfering as a result with  
1037 the adsorption and degradation of the contaminants. The performance of the process can  
1038 be assisted by adding a strong oxidant such as H<sub>2</sub>O<sub>2</sub>, which can accept an electron from  
1039 the conduction band, reducing the electron-hole recombination (Wang et al., 2016).

1040 In particular, solar-driven photocatalysis is a topic that gained a huge attention over the  
1041 recent years and several reviews on this subject were published (Malato et al., 2002,  
1042 2009; Oller et al., 2011; Spasiano et al., 2015). Regardless of the successful  
1043 demonstration that solar-driven TiO<sub>2</sub> photocatalytic processes are effective in eliminating a  
1044 multiplicity of CECs from wastewater, there are some major technical obstacles limiting  
1045 their performance. The main weakness of this process is the restricted sunlight application  
1046 due to the narrow overlap (small fraction of the UV range) between the absorption  
1047 spectrum of the reference commercially available photocatalyst TiO<sub>2</sub> and that of the solar  
1048 light (Ribeiro et al., 2015). Different approaches have been developed to broaden the  
1049 absorption of TiO<sub>2</sub> toward the visible region to improve the photocatalytic treatment  
1050 efficiency. These approaches also include TiO<sub>2</sub> doping by non-metallic species such as N  
1051 (Rizzo et al., 2014; Ata et al., 2017). Moreover, from an engineering perspective, the  
1052 available active surface is much higher if a suspension of the catalyst is used; however,  
1053 the catalyst particles have to be separated from the treated water. Fixed bed photocatalytic  
1054 reactors have been applied to circumvent this problem (Malato et al., 2009; Vaiano et al.,  
1055 2016; Sacco et al., 2018). Another possibility to avoid the constraints related to the  
1056 recovery of the catalyst is the use of photocatalytic membrane reactors (PMRs), where the  
1057 catalyst is confined in the reaction solution through a membrane, being already tested for  
1058 the removal of various CECs (Mozia et al., 2010). Other examples of hybrid membrane  
1059 filtration-AOPs systems have been described in the literature (Ganiyu et al., 2015),  
1060 including physically separated photocatalytic and membrane units or photocatalytic  
1061 membranes (TiO<sub>2</sub> coated membranes). For instance, TiO<sub>2</sub> modified ceramic membranes  
1062 and graphene oxide-based ultrafiltration membranes (Athanasakou et al., 2015) were  
1063 recently described for the degradation of various CECs; however their application in urban  
1064 wastewater effluents has not been investigated yet.

1065 The integration or combination of AOPs is also a common methodology. As predictable,  
1066 when two or more approaches are associated, a better performance is achieved in  
1067 comparison to the single treatments, with additive effects or even synergistic effects where  
1068 the efficiency of the whole treatment is superior to the sum of that of each individual  
1069 process (Agustina et al., 2005). For instance, photocatalytic ozonation combines the best  
1070 features of photocatalysis and ozonation processes and some reports were already  
1071 published in this domain (Figure SI2), photocatalytic ozonation being described as more  
1072 cost-effective in the elimination of some CECs (Xiao et al., 2015). Photocatalytic ozonation  
1073 suffers from neither the poor mineralization often attained by ozonation nor the low  
1074 oxidation degree of photocatalysis when treating realistic matrices. The strong oxidizing  
1075 power of ozonation joined with photocatalysis promotes a fast degradation of recalcitrant  
1076 CECs with an improved TOC reduction (Agustina et al., 2005). Photocatalytic ozonation  
1077 was recently reviewed by some authors (Mehrjouei et al., 2015; Xiao et al., 2015) who  
1078 stressed the catalysts typically applied, the kinetics and mechanisms of reaction, the cost-  
1079 effective aspects, as well as the effect of operational parameters, such as the effect of  
1080 pollutant concentration, pH, temperature, light intensity, ozone dosage and catalyst  
1081 properties and dosage. These authors emphasized the challenging need of developing  
1082 catalysts highly active towards visible light, immobilising the photocatalyst particles and  
1083 designing novel reactors to overcome their mass transfer limitation. The cost related to the  
1084 conventional UV lamps can be overcome by the application of more efficient and long-  
1085 lasting UV sources (Xiao et al., 2015), such as light emitting diodes (LEDs) (Moreira et al.,  
1086 2016). Employing reflective materials in UV reactors is another efficient way to reduce the  
1087 energy cost when using renewable sunlight. The photoreactors can be classified in three  
1088 categories: parabolic trough collectors (PTCs), non-concentrating collectors (NCCs) and  
1089 compound parabolic collectors (CPCs) (Spasiano et al., 2015).

## 1090 4.2. Electrochemical oxidation

1091 A limited number of bench-scale studies have been conducted for the assessment of the  
1092 capability of electrochemical oxidation processes to remove CECs from urban wastewater,  
1093 as most of the available studies have been focused on the removal of organic content, in  
1094 terms of COD and DOC. Only few works reported the electrochemical oxidation of some  
1095 CECs spiked in wastewater effluents, such as antibiotics, caffeine and BPA (Fabianska et  
1096 al., 2014; Martin de Vidales et al., 2015; Rodrigo et al., 2010; Chen et al., 2014; Zaviska et  
1097 al., 2012). Electrolytic cells offer multiple technical benefits, including mild operation  
1098 conditions (lack of chemicals), amenability to automation, compact and modular reactor  
1099 design, and an ability to adjust to variable organic loads. However, one critical challenge to  
1100 wider adoption of electrochemical oxidation for wastewater treatment is the relatively high  
1101 cost of electrodes and concerns related to the generation of toxic organic chlorine- and  
1102 bromide-containing transformation products in the treated water. To gain insight into the  
1103 use of electrochemical treatment processes under conditions likely to be encountered in  
1104 wastewater applications, recent research on these processes was reviewed focusing on  
1105 the effect of various operational parameters on process performance (Sirés et al., 2014;  
1106 Radjenovic 2015). The efficiency of electrochemical treatment processes highly depends  
1107 on the electrode material. Boron-doped diamond (BDD) electrodes have been studied  
1108 extensively in recent years. The distinct features of BDD electrodes (“non active” anodes),  
1109 such as high overpotential for oxygen evolution, make them better suited for the direct  
1110 oxidation of contaminants than metal oxide anodes. The electrochemical oxidation is  
1111 strongly pH dependent. Even though there are many scientific reports on the influence of  
1112 pH, the results are controversial due to the different organic structures and electrode  
1113 materials that have been examined. Usually, the oxidation potential of an electrochemical  
1114 system in acidic medium is higher than that in alkaline medium. The performance of the

1115 process in removing CECs is also affected by the presence of inorganic anions and  
1116 dEfOM intrinsically present in wastewater, which can react with the electro-generated  
1117 hydroxyl radicals and other reactive oxygen species. A comprehensive review on the  
1118 application of different electrochemical processes for the abatement of pharmaceutical  
1119 residues from both synthetic and real wastewater effluents was already published (Sirés  
1120 and Brillas, 2012), with antibiotics and non-steroidal anti-inflammatory drugs being the  
1121 most studied. Electrochemical membranes (EMs) are hybrid systems, in which  
1122 degradation can occur at the EMs surface, but the mode of pollutants' rejection is not well  
1123 understood. The need for research on this topic was already emphasized, addressing  
1124 several challenges (Ganiyu et al., 2015).

1125

#### 1126 4.3 Sonolysis and hydrodynamic cavitation

1127 Among different AOPs, sonolysis is a process which has not been widely examined in the  
1128 currently available scientific literature, with even fewer studies existing on sonolytic  
1129 degradation of CECs in urban wastewater effluents. For instance, the abatement of  
1130 various PhACs including diclofenac, amoxicillin and carbamazepine in real urban  
1131 wastewater effluents was investigated (Naddeo et al., 2009, 2013), and the findings  
1132 revealed that the conversion of the examined compounds is enhanced at increased  
1133 applied electrical power densities, in acidic conditions and in the presence of dissolved air,  
1134 indicating the high operational financial costs required for the optimum operation of  
1135 sonolysis in real-world scenarios. Other studies have not shown significant benefits of  
1136 sonolysis for wastewater treatment in comparison to other AOPs, as regards DOC removal  
1137 and energy consumption (Dialynas et al., 2008).

1138 Cavitation is a physical phenomenon, where the formation, growth and subsequent  
1139 collapse of small bubbles (cavities) in a liquid, release high amounts of energy that can

1140 drive chemical and mechanical effects. Generally, there are two kinds of cavitation,  
1141 hydrodynamic and acoustic. In hydrodynamic cavitation (HC), bubble inception and  
1142 collapse are the result of an increase in fluid velocity and accompanied decrease in static  
1143 pressure. This phenomenon can occur, when the fluid passes through a constriction (e.g.,  
1144 valves), or gets a rotational impulse, as in the case of hydraulic machines. HC is usually  
1145 generated either by high-velocity passage of the liquid through a constriction such as an  
1146 orifice plate or Venturi pipe, the use of high-speed homogenizers, devices based on the  
1147 rotor-stator principle or by a rotating propeller blade. In the literature, there are many  
1148 reports investigating the potential application of the HC phenomenon, where HC was used  
1149 as a tool for disinfection (Heath et al., 2013), cell disruptions (Jyoti et al., 2003),  
1150 preparation of nanoparticles (Save et al., 1997), and lately also for removal of organic  
1151 compounds in wastewater treatment (Joshi et al., 2012; Patil et al., 2012; Wang et al.,  
1152 2009).

1153 In the case of acoustic cavitation (ACa), formation, growth and subsequent collapse of  
1154 bubbles is a result of high frequency acoustic irradiation (normally in the range of 20 to  
1155 1000 kHz) of liquids (Klavarioti et al., 2009; Sangave et al., 2004). The extreme conditions  
1156 occurring during ACa, trigger production of HO• by decomposition of water molecules. To  
1157 improve the efficiency of the process, e.g. to increase the amount of HO• formed, ACa can  
1158 be employed in combination with, for example, ozone, H<sub>2</sub>O<sub>2</sub> and Fenton's reagent. The  
1159 improved efficiency can be exploited for treatment of more complex matrices (i.e.,  
1160 wastewater).

1161 From a literature survey investigating the efficiency of ACa and HC for abatement of  
1162 organic contaminants, it is evident that most studies on the abatement of CECs deal with  
1163 matrices less complex than wastewater, namely deionized water and groundwater. Recent  
1164 studies investigating the efficiency of ACa focus mostly on:



- 1165 (i) employing ultrasound alone (Campbell et al., 2015; Lin et al., 2015; Kim et al.,  
1166 2016; Sutar et al., 2009), with focus on the effects of power density, frequency,  
1167 solution pH, temperature and compound concentration;
- 1168 (ii) investigating ultrasound in combination with different chemicals to increase  
1169 efficiency (i.e. O<sub>3</sub>, H<sub>2</sub>O<sub>2</sub>, Fenton's reagent, persulfate oxidant, surfactants, zero  
1170 valent iron) (Lim et al., 2014; Hao et al., 2014; Lin et al., 2016; Prado et al., 2017);
- 1171 (iii) employing ultrasound combined with different catalysts to increase efficiency  
1172 (i.e. TiO<sub>2</sub>, SiO<sub>2</sub>, SnO<sub>2</sub>, and titanosilicate) (Hou et al., 2013; Hassani et al., 2017);
- 1173 (iv) studying sonoelectrolysis and sono-photoelectrolysis (Finkbeiner et al., 2015;  
1174 Martin de Vidales et al., 2015);
- 1175 (v) applying a combination of microwaves and ultrasound (Horikoshi et al., 2011) or UV  
1176 and ultrasound (Torres et al., 2007).

1177 Cavitation efficiency in the removal of a model compound, sulfamethoxazole, was  
1178 investigated in different matrices (deionized water, synthetic wastewater and "real"  
1179 wastewater) (Table SI9). Even though the studies cannot be directly compared due to  
1180 different experimental conditions, the difference in removal efficiency of the parent  
1181 compound is evident. Accordingly, the highest removal of the parent compound was  
1182 obtained in the simplest matrix. No removal was achieved by single sonolysis in synthetic  
1183 wastewater, whereas a removal efficiency of 68% was observed by combining sonolysis  
1184 and ozonation, being the abatement by ozone alone lower. This synergistic effect of  
1185 sonolysis and ozonation is in agreement with a study reporting that sonolysis can improve  
1186 the cleavage of S-N bond, so that sulfamethoxazole might be more easily attacked by  
1187 ozone (Prado et al., 2017). The same effect was also observed employing HC with the  
1188 addition of H<sub>2</sub>O<sub>2</sub>, to study the removal of diclofenac and carbamazepine (Zupanc et al.,  
1189 2013, 2014). Two types of HC experimental set-ups were tested: pulsating HC (PHC)

1190 using a symmetrical Venturi constriction and shear-induced HC (SHC). In both cases,  
1191 removal efficiency was tested in wastewater effluents. Both types of cavitation were  
1192 optimized in the terms of H<sub>2</sub>O<sub>2</sub> addition, temperature and time of cavitation. The SHC  
1193 reactor was more efficient to remove the two recalcitrant PhACs carbamazepine (62%)  
1194 and diclofenac (79%).

1195 Literature reveals that not many compounds have been studied applying cavitation and  
1196 using synthetic or “real” wastewater matrices (Table SI9). Results show that the highest  
1197 removals are achieved when Aca or HC are combined with other treatments (e.g., O<sub>3</sub>) or  
1198 by addition of different chemicals (e.g., H<sub>2</sub>O<sub>2</sub>) (Table SI9).

1199 Unfortunately only a few studies available in scientific literature addressed the use of  
1200 cavitation to remove CECs from wastewaters (Table SI9). However, some results are  
1201 promising, e.g., the recalcitrant antiepileptic drug carbamazepine was removed at a high  
1202 extent (> 96%), when HC was coupled to Aca at optimized conditions (Braeutigam et al.,  
1203 2012). In addition, the maximum extent of removal of the biologically resistant non-  
1204 steroidal anti-inflammatory drug diclofenac (66%) was obtained using combined HC/UV  
1205 process, whereas removal rates of 27% and 43% were obtained in single HC and UV  
1206 processes, respectively (Bagal et al., 2014). More rare are studies involving HC in real  
1207 wastewater. When HC was applied as pre-treatment step to biological treatment, all tested  
1208 compounds (e.g., clofibric acid, ibuprofen, ketoprofen, naproxen, diclofenac,  
1209 carbamazepine that are not well degradable) were removed to below the limits of detection  
1210 (Zupanc et al., 2013, 2014). When compared to Aca, HC as an AOP has several  
1211 advantages including lower investment costs and easier scale-up (Braeutigam et al., 2012;  
1212 Gogate 2002, 2005). This makes HC worthy of investigation, but a cost benefit analysis is  
1213 needed before any firm conclusions can be drawn.

1214

#### 1215 4.4 Catalytic wet (air or peroxide) oxidation

1216 In catalytic wet air oxidation (CWAO) oxygen is dissolved in the liquid-phase at high  
1217 temperatures and pressures, whereas catalytic wet peroxide oxidation (CWPO) employs  
1218 H<sub>2</sub>O<sub>2</sub> and a suitable catalysts not limited to iron-based ones (as in the case of the Fenton  
1219 process). These AOPs have not been widely investigated for the treatment of realistic  
1220 urban wastewater, some examples being the degradation of industrial compounds by  
1221 CWPO (Rueda-Marquez et al., 2015) and PhACs from urban effluents by CWAO (Benitez  
1222 et al., 2011; Ribeiro et al., 2016).

1223

#### 1224 **5. Consolidated vs new processes: process comparison, advantages and** 1225 **drawbacks**

1226 In this paragraph an attempt to compare consolidated and new processes was made,  
1227 summarizing some of the comparison studies available in scientific literature on real  
1228 wastewater in full or pilot scale as reviewed in the previous paragraphs. Adsorption by  
1229 PAC and GAC, and ozonation were selected as examples of consolidated processes,  
1230 photo-Fenton and UV/H<sub>2</sub>O<sub>2</sub> as example of homogeneous AOPs with short-term  
1231 perspectives and UV/TiO<sub>2</sub> was selected as example of a mid to long term perspective  
1232 process. To make the comparison as close as possible to real scenarios only studies on  
1233 real wastewater at full and pilot scale were summarized in Table 3. Economic and  
1234 energetic process performances are discussed in the subsequent section 6.

1235 When different processes are investigated in the same work, the comparison is more  
1236 reliable because the respective tests are typically performed under comparable operating  
1237 conditions. For example, oxidation by ozone (followed by sand filtration) and PAC  
1238 adsorption (followed by either ultrafiltration (UF) or sand filtration) processes were  
1239 investigated at pilot scale in parallel, over more than one year, at the municipal WWTP of

1240 Lausanne, Switzerland (Margot et al., 2013). 70 CECs were removed on average over  
1241 80% compared with raw wastewater, with an average ozone dose of 0.78 g O<sub>3</sub>/g DOC or a  
1242 PAC dose between 10 and 20 mg/L. The authors considered PAC-UF treatment to be the  
1243 most suitable option at this site, because the strongest decrease in toxicity and better  
1244 disinfection was observed with this treatment.

1245 Photo-Fenton (UV-C/Fe/H<sub>2</sub>O<sub>2</sub>) process was compared to UV-C/ H<sub>2</sub>O<sub>2</sub> process and high  
1246 abatement of the target CECs was observed at pilot scale when the optimal operating  
1247 condition (Fe/ H<sub>2</sub>O<sub>2</sub> ratio) was established (De la Cruz et al., 2013). Interestingly, good  
1248 results were also observed with photo-Fenton at neutral pH (6-7), but it is worthy to  
1249 mention that UV-C/ H<sub>2</sub>O<sub>2</sub> resulted in higher efficiencies compared to photo-Fenton  
1250 process. Anyway, when (solar) photo-Fenton process was operated at neutral pH through  
1251 the “support” of chelating agents (namely ethylenediamine-N,N'-disuccinic acid, EDDS),  
1252 high abatements (>95%) were observed for all the target CECs (Klamerth et al., 2013).  
1253 Although solar photo-Fenton at pH3 resulted in a shorter treatment time, the need for  
1254 acidification and subsequent neutralization increases effluent salinity as well as treatment  
1255 costs, making this option not attractive. Solar photo-Fenton was also compared to  
1256 sunlight/TiO<sub>2</sub> and ozonation processes in the abatement of 66 micropollutants from urban  
1257 wastewater showing that sunlight/TiO<sub>2</sub> was the slower process (Prieto-Rodriguez et al.,  
1258 2013a).

1259 Advantages and drawbacks of advanced technologies discussed in the previous  
1260 paragraphs are summarized in Table 4. Additionally, where relevant, recommendations  
1261 are provided. It is not possible to provide a “best” technology to minimize the release of  
1262 CECs into the environment. The decision on best technology needs to be made for each  
1263 location depending on the local conditions (e.g., available space and solar energy, cost of

1264 electricity), the water quality derived from the biological treatment and on the required  
1265 effluent quality (reuse requirements, disinfection needs).

1266

1267

### **Table 3**

1268

1269

### **Table 4**

1270

## **1271 6 Economic feasibility and cost evaluation**

1272 Advanced treatment of urban wastewater has been in operation for direct or indirect reuse  
1273 of wastewater for drinking water purposes to overcome water scarcity, mostly as a  
1274 managed aquifer recharge system to obtain good groundwater quality. However, full-scale  
1275 evidence of advanced wastewater treatment for protecting the aquatic ecosystem from  
1276 adverse effects caused by CECs being discharged from WWTPs can be mainly found in  
1277 Europe and are further discussed here.

1278 Past investigations of the last decade on pilot- and full-scale compared different processes  
1279 of advanced wastewater treatment methods for their technical and economic feasibility  
1280 (Hollender et al., 2009; Abegglen and Siegrist 2012; Margot et al., 2013; Prieto-Rodriguez  
1281 et al., 2013; De la Cruz et al., 2013). The filtration with tight membranes as used in  
1282 nanofiltration or reverse osmosis were generally found to be more cost-intensive. In  
1283 geographical areas with high yearly average solar irradiation (between latitude 40°N and  
1284 40°S), solar driven AOPs, after further technology development, may well be competitive  
1285 with other advanced treatment technologies for CECs abatement from urban wastewater.

1286 In all treatment processes except the treatment with AC or solar energy processes (solar  
1287 photo-Fenton), main costs arise from electricity consumption. In Table 5, rough  
1288 estimations on the required electrical energy are summarized.

1289

1290

#### Table 5

1291

1292 Advanced urban wastewater treatment with a target of CECs abatement has been  
1293 implemented cost-efficiently by adsorption (with both PAC and GAC) and by ozonation so  
1294 far. Current implementations are based on this state of the art. Currently Switzerland is the  
1295 only country to have a legislation for advanced treatment of urban wastewater to protect  
1296 the environment. The new Swiss water protection act entered into force on January 2016  
1297 and requires an upgrade of selected WWTPs by 2040 ([www.bafu.admin.ch](http://www.bafu.admin.ch)). According to  
1298 that CECs need to be removed by 80% relative to the raw wastewater (Eggen et al.,  
1299 2014). The treatment target is defined by the abatement of a selection of CECs from a list  
1300 of twelve defined compounds (Bourgin et al., 2018). So far several plants are in full-scale  
1301 operation in Switzerland, either with ozonation or PAC treatment. Germany currently has  
1302 the highest number of plants designed to remove CECs with around 20 installations,  
1303 although the actual legislative situation does not explicitly require the construction of  
1304 advanced treatment units. The issue is still being discussed controversially in different  
1305 states of the country. However, two federal states North Rhine-Westphalia (NRW) and  
1306 Baden-Württemberg (BW) have long decided to take an action. Several municipal WWTPs  
1307 have been upgraded with ozonation, PAC or GAC units. Three competence centres were  
1308 founded in the two German states NRW and BW, as well as in Switzerland to ensure  
1309 knowledge exchange on the application of advanced wastewater treatment  
1310 ([www.kompetenzzentrum-mikroschadstoffe.de](http://www.kompetenzzentrum-mikroschadstoffe.de); [www.koms-bw.de](http://www.koms-bw.de); [www.micropoll.ch](http://www.micropoll.ch)). In

1311 Austria, pilot-scale experiments with ozonation and subsequent BAC are running with  
1312 foreseen full-scale application in the near future for specific situations such as missing  
1313 receiving surface water and subsequently infiltration ponds, resulting in ground water  
1314 recharge (Kreuzinger et al., 2015; Haslinger et al., 2017). Also in other countries like  
1315 France and the Netherlands full-scale application with ozonation or AC treatment are in  
1316 operation.

1317 Moreover, the state NRW has also been funding feasibility studies for the upgrading of  
1318 municipal WWTPs with a CECs removal step (Antakyali 2016). The studies evaluate the  
1319 suitable process configurations depending on the individual features of the treatment  
1320 plants. In most cases ozonation, PAC treatment and GAC reactors are assessed  
1321 comparatively for constituting the state of the art in CECs removal. Besides the technical  
1322 feasibility of the processes, monetary costs play an important role and eventually the best  
1323 option can be highlighted after the assessment. Since 2013 the number of the studies in  
1324 NRW increased remarkably, creating a database on the monetary costs of the above  
1325 mentioned techniques. Detailed cost calculations for advanced treatment for Germany and  
1326 Switzerland are summarized in the following section.

1327

## 1328 6.1 Cost evaluation: methodology and assessment

1329 A cost evaluation was conducted for ozonation, PAC and GAC adsorption processes according  
1330 to the German guidelines for comparative cost calculations (KVR-Guidelines). Investments  
1331 basically consist of the construction costs (civil work), process control (electrical work),  
1332 machinery and incidentals. Reinvestment costs are considered according to the given life  
1333 cycle of each group, which are 30 years for civil works, 15 for machinery and 10 for  
1334 electrical works. Regarding the operation of the plants, the costs are divided as energy,  
1335 personal, material, maintenance and in case of PAC also disposal costs. Investment and

1336 operation costs are adjusted to a selected base year after being calculated separately as  
1337 functions of life cycle and assumed interest rates, to allow comparability of the studies  
1338 conducted in different years. The cost evaluation given in Figure SI3, Figure SI4 and  
1339 Figure 4 is based on data originating from the 42 readily completed feasibility studies  
1340 conducted in the NRW state of Germany in the years 2009-2016. Swiss data are compiled  
1341 from the cited references.

1342 Figure SI3 presents the specific capitalised investment costs, which consider the initial  
1343 investments and the required re-investments per treated m<sup>3</sup> wastewater. Ozonation  
1344 exceeds its alternatives at machinery costs, due to the relatively high costs of ozone  
1345 generation and dosing systems. The implementation of PAC system require higher costs  
1346 for civil works, when separate contact and/or settling tanks are constructed. GAC plants  
1347 are basically preferred only when a filtration plant is readily available in the wastewater  
1348 treatment plant, which is reflected in the moderately lower investment costs. If a new GAC  
1349 plant is to be constructed, investment costs are expected to be significantly higher.  
1350 According to these figures, the investment-related total costs vary between 0.035 and 0.05  
1351 € per treated m<sup>3</sup> wastewater.

1352 Operation costs are presented in Figure SI4. Studies which constitute a basis for this  
1353 evaluation mainly consider a specific ozone dose of 0.6-0.8 gO<sub>3</sub>/g DOC and a PAC doses  
1354 of 10-20 mg PAC/L. Main costs for ozonation arise from the electrical energy needed for  
1355 the production of ozone from air or liquid oxygen on site. For AC treatment, material costs  
1356 of the carbon are controlling the costs. The variation of cost estimations in different plants  
1357 is remarkably small, with the exception of the material costs for the GAC process.  
1358 Relatively high variation in this cost element resulted from the insufficient full-scale  
1359 experience to predict a realistic bed volume until the breakthrough of CECs. Yet when the



1360 total operation costs are compared, no remarkable difference is seen among different  
1361 processes, as all yield to a median value of 0.04 €/m<sup>3</sup>.

1362 The addition of capitalised investment-related and operation cost yield to the annual costs  
1363 for the given life cycle. Specific annual costs for CECs abatement through ozonation, PAC  
1364 and GAC processes are given in Figure 4, which enable a rough cost estimation varying  
1365 with the treatment plant size. For the extension of small WWTPs with a CECs removal  
1366 unit, costs may vary in a wide-range. From mid-scale plants (~50.000 PE) the costs rather  
1367 drop to a range of 0.10 to 0.15 €/m<sup>3</sup>, decreasing further with the increasing plant size.

1368 The presented results are based on plant designs assuming a certain ozone and PAC  
1369 dose as well as a bed volume for GAC filters. Recent studies show that process  
1370 optimisation may help increase the efficiency, e.g. by increasing the contact time of the  
1371 GAC with pollutants to be removed, which in turn may be reflected in further reduction of  
1372 the costs.

1373

1374

#### Figure 4

1375

1376 In Switzerland, costs were estimated within the project Micropoll, where full-scale  
1377 installations of ozonation and treatment with powdered activated carbon were evaluated  
1378 (Abegglen and Siegrist, 2012; Hollender et al., 2009; Margot et al., 2013). Ozone was  
1379 generated on-site from liquid oxygen. Primary energy was calculated for oxygen and PAC  
1380 (production and disposal via incineration with activated sludge). No robust data for PAC  
1381 production was available. Results are shown in Table SI10 and are in a similar range as  
1382 the cost evaluations for Germany.

1383 Solar photo-Fenton was compared with ozonation in the abatement of 66 CECs from  
1384 urban wastewater at pilot scale and respective treatment costs were evaluated in terms of  
1385 reagent consumption, labour, electricity, and investment costs based on a design flow of  
1386 5000 m<sup>3</sup>/day and CECs abatements as high as 90% and 98%, respectively (Prieto-  
1387 Rodriguez et al., 2013a). The main costs in solar treatment arise from the investment for  
1388 solar collectors. Treatment costs were estimated as 0.188 €/m<sup>3</sup> and 0.358 €/m<sup>3</sup> for 90%  
1389 and 98% CECs abatement by solar photo-Fenton treatment and 0.450 €/m<sup>3</sup> and 0.560  
1390 €/m<sup>3</sup> for ozonation, respectively, using a dose close to 9.5 gO<sub>3</sub>/m<sup>3</sup>. However, nowadays  
1391 ozonation for this application at full scale presents costs substantially lower and close to  
1392 0.25 €/m<sup>3</sup> for 9.5 g O<sub>3</sub>/m<sup>3</sup>. The overall conclusion is that solar photo-Fenton could be  
1393 competitive with ozonation under certain boundary conditions and after more technological  
1394 development, and therefore a choice to explore at least in sunny countries.

1395 UV-C/H<sub>2</sub>O<sub>2</sub> process was investigated at pilot scale with a reactor placed at the end of the  
1396 treatment process of a WWTP (Vidy, Lausanne) and operated in continuous mode (De la  
1397 Cruz et al., 2013). Operating costs were evaluated for 4 different flow rates (in the range  
1398 48-336 m<sup>3</sup>/d), CECs (5 selected among the 22 investigated) abatements higher than 80%  
1399 and different operating conditions (residence time in the range 10-67 s; H<sub>2</sub>O<sub>2</sub> dose in the  
1400 range 20-50 mg/L). Per m<sup>3</sup> cost decreased as the flow rate was increased from 0.202  
1401 CHF/m<sup>3</sup> (0.18 €/m<sup>3</sup>) for 48 m<sup>3</sup>/d to 0.142 CHF/m<sup>3</sup> (0.12 €/m<sup>3</sup>) for 336 m<sup>3</sup>/d.

1402

## 1403 **7. Concluding remarks and gaps**

1404 Consolidated advanced urban wastewater treatment methods, namely AC adsorption (with  
1405 both PAC and GAC), ozonation and filtration by nanofiltration or reverse osmosis  
1406 membranes, can effectively remove CECs. Several plants employing AC adsorption and  
1407 ozonation have recently been implemented cost-efficiently at full scale in Germany and

1408 Switzerland. Filtration with tight membranes as used in nanofiltration or reverse osmosis  
1409 was found to be more cost-intensive. Nevertheless, reverse osmosis membranes have  
1410 been implemented on full scale in potable reuse schemes in the United States of America,  
1411 Singapore and Australia because of the additional benefit provided regarding salinity and  
1412 metal reduction. For membrane filtration processes alternatives for the treatment of the  
1413 concentrated waste stream should though be further evaluated.

1414 In geographical areas with high yearly average solar irradiation (between latitude 40°N and  
1415 40°S), solar driven AOPs appear competitive with other advanced treatment technologies  
1416 for CECs abatement from urban wastewater, though they are currently developed to a  
1417 lower Technology Readiness Level, which makes comparison difficult. The same situation  
1418 exists for many innovative processes and novel combinations of existing processes, which  
1419 often have been studied only at small-scale or under non-realistic source water conditions  
1420 so far.

1421 The abatement of CECs from wastewater by AOPs depends on the operating parameters,  
1422 the matrix composition and the abatement mechanisms occurring during the employment  
1423 of each treatment technology. When applying ozonation or AOPs the generation of  
1424 oxidation transformation products with potential biological effects, derived from either the  
1425 CECs or the dEfOM itself, generates the need to perform ecotoxicological studies to  
1426 evaluate the effect of these new products. A post-treatment with sand filters or BAC has  
1427 been proven a suitable strategy to cope with this issue following ozonation, but increases  
1428 treatment costs.

1429 The huge local diversity of CECs and of the water matrix make optimisation essential for  
1430 each application (adsorbent and/or flocculants choice, selection of membranes, dosing  
1431 procedures, systems configurations, mixing conditions, etc). This indicates the need for

1432 knowledge systematisation and development of tools for prediction of CECs behaviour in  
1433 wastewater treatment.

1434 The lack of comparative investigations between consolidated (AC adsorption and  
1435 ozonation) and new processes (namely novel AOPs) hamper the conclusive evaluation of  
1436 the most suitable and cost effective solution/s for advanced treatment of urban  
1437 wastewater. In any case, site-specific limitations (e.g., availability of space and solar  
1438 energy, cost of electricity) may lead to different conclusions for two different sites. Most  
1439 importantly, these comparative investigations should be designed and performed by taking  
1440 into account different relevant end-points for a safe effluent discharge or reuse, such as  
1441 CECs abatement, effluent toxicity, bacteria inactivation, by-products minimization or  
1442 abatement, antibiotic resistance control and treatment cost.

1443

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1463

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2177 Figure captions

2178 Figure 1. Abatement of 18 reviewed CEC as a function of the specific ozone dose. CEC  
2179 are grouped according to their ozone reactivity as shown in Table 1.

2180 Figure 1. Abatement of representatives for group A (diclofenac), group B (benzotriazole)  
2181 and group C (iopromide) including the group-specific boundaries for the average  
2182 abatement at 0.4-0.6 g O<sub>3</sub>/g DOC according to Table 1. Nonlinear regression fit with  
2183 exponential rise to maximum ( $f = a*(1-\exp(-b*x))$ ).

2184 Figure 3. Visualisation of the three removal mechanisms by high pressure membranes.  
2185 Adapted from Verliefde, 2008..

2186 Figure 4. Specific capital annual costs of CECs abatement (selected process options only)  
2187 (Antakyali 2017).

2188

2189 **Table 1.** Categorization of CEC according to their abatement during ozonation of  
2190 biologically treated wastewater (0.4-0.6 g O<sub>3</sub>/g DOC) and their reactivity with ozone

<b>Group</b>	<b>Abatement</b>	<b>Reactivity with ozone</b>	<b>Reaction rate <math>k_{O_3}</math> (M<sup>-1</sup> s<sup>-1</sup>)</b>
A	> 80	High	> 10 <sup>3</sup>
B	50-80%	Intermediate	10 <sup>2</sup> -10 <sup>3</sup>
C	<50%	Low	< 10 <sup>2</sup>

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**Table 2.** Categorization of CECs according to their abatement by PAC and ozonation

CEC	PAC		Ozonation				
	DOC , mg/L	PAC dose, mg/L	Abatement <sup>a</sup>	Reference	Specific ozone dose, g O <sub>3</sub> /g DOC	Abatemen t <sup>a</sup>	Reference
Sulfamethoxazole	5-10	15	Intermediate	(Boehler et al. 2012)	0.54 ± 0.05	High	(Bourgin et al. 2018)
Erythromycin	5.6 ± 0.9 <sup>b</sup>	5-10	Intermediate	(Mailler et al. 2015)	0.56	High	(Schaar et al. 2010)
Clarithromycin	5-10	15	High	(Boehler et al. 2012)	0.54 ± 0.05	High	(Bourgin et al. 2018)
Azithromycin	7.3 ± 1.9 <sup>b</sup>	10-20(12) <sup>c</sup>	High	(Margot et al. 2013)	0.67 ± 0.03	High	(Bourgin et al. 2018)
Ciproflaxacin	5.6 ± 0.9 <sup>b</sup>	5-10	High	(Mailler et al. 2015)	0.64 ± 0.01	High	(Kovalova et al. 2013)
Diclofenac	5.0	3 (+50) <sup>d</sup>	High	(Altmann et al. 2015a)	0.54 ± 0.05	High	(Bourgin et al. 2018)
Carbamazepine	5.6 ± 0.9 <sup>b</sup>	5-10	High	(Mailler et al. 2015)	0.50	High	(Altmann et al. 2014b)
Metformin	7.3 ± 1.9 <sup>b</sup>	10-20 (12) <sup>c</sup>	Intermediate	(Margot et al. 2013)	0.78	Low	(Margot et al. 2013)
Metoprolol	5.0	3 (+50) <sup>d</sup>	High	(Altmann et al. 2015a)	0.54 ± 0.05	High	(Bourgin et al. 2018)
Bezafibrate	5.6 ± 0.9 <sup>b</sup>	5-10	High	(Mailler et al. 2015)	0.50	Intermediate	(Altmann et al. 2014b)
Primidone	7.3 ± 1.9 <sup>b</sup>	10-20(12) <sup>c</sup>	Intermediate	(Margot et al. 2013)	0.78	Low	(Margot et al. 2013)
Iopromide	5-10	15	Intermediate	(Altmann et al. 2015a)	0.54 ± 0.05	Low	(Bourgin et al. 2018)
17-Alpha - ethinylestradiol	-	20	Intermediate	(Sun et al. 2017)	0.12	High	(Sun et al. 2017)
17-Beta estradiol	7.3 ± 1.9 <sup>b</sup>	10-20 (12) <sup>c</sup>	Intermediate	(Margot et al. 2013)	0.44	High	(Nakada et al. 2007)
Mecoprop	5-10	15	Intermediate	(Boehler et al. 2012)	0.54 ± 0.05	Intermediate	(Bourgin et al. 2018)
Bisphenol A	7.3 ± 1.9 <sup>b</sup>	10-20 (12) <sup>c</sup>	High	(Margot et al. 2013)	0.56	High	(Schaar et al. 2010)
Benzotriazole	12	5-100	Intermediate	(Zietzschman et al. 2014a)	0.54 ± 0.05	Intermediate	(Bourgin et al. 2018)
Methylbenzotriazole	7.3 ± 1.9 <sup>b</sup>	10-20 (12) <sup>c</sup>	Intermediate	(Margot et al. 2013)	0.78	Intermediate	(Margot et al. 2013)
Acesulfame	11.4	20	Low	(Altmann et al. 2016b)	0.54 ± 0.05	Intermediate	(Bourgin et al. 2018)
Perfluorooctanic acid	-	-	-	-	5 <sup>g</sup>	Low	(Thompson et al. 2011)
Perfluorooctanesulfonic acid	5.6 ± 0.9 <sup>b</sup>	5-10	Low	(Mailler et al. 2015)	5 <sup>g</sup>	Low	(Thompson et al. 2011)

2194 <sup>a</sup>Abatement (High: >80%, Intermediate: 50-80%, Low: <50%)2195 <sup>b</sup>The average DOC content of the wastewater (± standard deviation).2196 <sup>c</sup>Median PAC dosage (mg/L).2197 <sup>d</sup>Continuous PAC dosing (initial dosage of 3mg/L, plus 50 mg/L).2198 <sup>e</sup>The average EBCT (± standard deviation).2199 <sup>f</sup>The average DOC content from four collected samples (seasonal variation).2200 <sup>g</sup>Applied Ozone dose (mgO<sub>3</sub>/L).

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2203 **Table 3.** Studies on real wastewater based on consolidated processes (PAC, GAC, ozonation), homogeneous AOPs with short-term  
 2204 perspectives (photo-Fenton, UV/H<sub>2</sub>O<sub>2</sub>) and mid to long term perspective process (UV/TiO<sub>2</sub>). Only studies dealing with actual  
 2205 wastewater at full- and/or pilot-scale are presented.

CEC	Process	Scale of study	Water matrix <sup>1</sup>	Organic matter (mg/L)	CEC initial concentration	Comments	CEC abatement (%)	Reference <sup>2</sup>
Sulfamethoxazole	PAC	Pilot/full	RMW	5-10 (DOC)	171 ng/L (data only from 1 paper)	10-20 mg PAC/L. 0.3-1h contact time. Data from 2 papers.	58-64	Boehler et al. 2012; Margot et al. 2013
	GAC	Pilot	RMW	5.8 (DOC)	145 ng/L	7400 bed volumes treated. 14 min EBCT. Data from 1 paper.	59	Bourgin et al. 2018
	O <sub>3</sub>	Pilot/full	RMW	3.5-8.6 (DOC)	-	0.61±0.04 gO <sub>3</sub> /gDOC. Data from 3 papers.	94-97	<b>Table SI2</b>
	Solar photo-Fenton (CPC reactor)	Pilot	RMW/SR MW	10.2-42.7 (DOC)	5.5 ng/L – 1879 µg/L	Fe: 5 – 10 mg/L; H <sub>2</sub> O <sub>2</sub> : 20 – 100 mg/L; pH: 2.8 or neutral (chelating agent used). Data from 5 papers.	56-100	<b>Table SI8</b>
	Solar photo-Fenton (Raceway pond)	Pilot	RMW	40 (DOC)	282 ± 36.7 ng/L	Continuous mode. Two liquid depths (5, 15 cm) and three HRTs (80, 40, 20 min); Fe: 5.5 mg/L; H <sub>2</sub> O <sub>2</sub> : 30 mg/L. pH 2.8. Data from 1 paper.	81-100	Arzate et al., 2017
	Photo Fenton	Pilot	RMW	5-7.5 (TOC)	355 ng/L	20-50 mg H <sub>2</sub> O <sub>2</sub> /L; 2-4 mg Fe/L. pH 6-7 (no chelating agents added). 5 low pressure mercury lamps (254 nm) of 150 W each, incident light 70 W/m <sup>2</sup> . Data from 1 paper.	3-82	De la Cruz et al., 2013
	UV-C/H <sub>2</sub> O <sub>2</sub>	Pilot	RMW	5-7.5 (TOC)	355 ng/L	20-50 mg H <sub>2</sub> O <sub>2</sub> /L. 5 low pressure mercury lamps (254 nm) of 150 W each, incident light 70 W/m <sup>2</sup> . Data from 1 paper.	38-99	De la Cruz et al., 2013



Erythromycin	sunlight/TiO <sub>2</sub> (CPC reactor)	Pilot	SRMW	13 (DOC)	100 µg/L	Data from 1 paper. TiO <sub>2</sub> immobilized on glass spheres.	100	Miranda-García et al. 2011
	PAC	Pilot	RMW	5.6±0.9 (DOC)	50±38 ng/L	5-10 mg PAC/L; 0.4-0.8h contact time; data from 1 paper.	70	Mailler et al. 2015
	GAC	Pilot	RMW	4.2±0.1 (DOC)	300±200 ng/L	25000 bed volumes treated. Data from 1 paper.	>99	Knopp et al. 2016
	O <sub>3</sub>	Pilot	RMW	8.6	-	0.64±0.01 gO <sub>3</sub> /gDOC. Data from 1 paper.	>93	Kovalova et al., 2013
	Solar photo-Fenton (Raceway pond)	Pilot	RMW	40 (DOC)	119 ± 15.5 ng/L	Data from 1 paper. Continuous mode.	100	Arzate et al., 2017
Clarithromycin	Sunlight/TiO <sub>2</sub> (CPC)	Pilot	RMW	23.2 (DOC)	41-78 ng/L	Data from 1 paper. 0.02 g TiO <sub>2</sub> powder/L.	>88	Prieto-Rodríguez et al 2013a
	PAC	Pilot/full	RMW	5-10 (DOC)	54-440 ng/L	10-20 mg PAC/L. 0.3-1h contact time. Data from 3 papers.	88-95	<b>Table SI5</b>
	GAC	Pilot	RMW	4.4 (DOC)	155 ng/L	23400 bed volumes treated. 14 min EBCT. Data from 1 paper.	54	Bourgin et al. 2018
	O <sub>3</sub>	Pilot/full	RMW	4.2-8.6 (DOC)	-	0.64 gO <sub>3</sub> /gDOC. Data from 2 papers.	99-100	Hollender et al. 2009; Kovalova et al. 2013
	Solar photo Fenton (CPC reactor)	Pilot	RMW/SR MW	5-42 (DOC)	100 ng/L – 100 µg/L	Data from 3 papers. Fe: 5 – 10 mg/L; H <sub>2</sub> O <sub>2</sub> : 20 – 100 mg/L; pH: 2.8 or neutral	77-84	<b>Table SI8</b>
	Photo Fenton	Pilot	RMW	5-7.5 (TOC)	209-487 ng/L	20-50 mg H <sub>2</sub> O <sub>2</sub> /L; 2-4 mg Fe/L. pH 6-7 (no chelating agents added). 5 low pressure mercury lamps (254 nm) of 150 W each, incident light 70 W/m <sup>2</sup> . Data from 1 paper.	79-82	De la Cruz et al., 2013

	UV-C/H <sub>2</sub> O <sub>2</sub>	Pilot	RMW	5-7.5 (TOC)	209-487 ng/L	20-50 mg H <sub>2</sub> O <sub>2</sub> /L. 5 low pressure mercury lamps (254 nm) of 150 W each, incident light 70 W/m <sup>2</sup> . Data from 1 paper.	81-89	De la Cruz et al., 2013
	sunlight/TiO <sub>2</sub> (CPC reactor)	Pilot	RMW	15-50 (DOC)	24-54 ng/L	Data from 2 papers. 0.02-0.2 g TiO <sub>2</sub> powder/L.	30-88	Bernabeu et al. 2011; Prieto-Rodríguez et al 2013b
Diclofenac	PAC	Pilot	RMW	7.3(±1.9) (DOC)	1187 ng/L	10-20 mg PAC/L; 0.3-0.7h contact time; data from 1 paper.	69	Margot et al. 2013
	GAC	Pilot	RMW	4.4 (DOC)	1008 ng/L	23400 bed volumes treated. 14 min EBCT. Data from 1 paper.	72	Bourgin et al. 2018
	O <sub>3</sub>	Pilot/full	RMW	3.5-8.6 (DOC)	-	0.61(±0.04) gO <sub>3</sub> /gDOC. Data from 4 papers.	98-100	<b>Table SI2</b>
	Photo-Fenton	Pilot	RMW	5-7.5 (TOC)	925 ng/L	20-50 mg H <sub>2</sub> O <sub>2</sub> /L; 2-4 mg Fe/L. pH 6-7. 5 low pressure mercury lamps (254 nm) of 150 W each, incident light 70 W/m <sup>2</sup> . Data from 1 paper.	93-100	De la Cruz et al., 2013
	Solar photo-Fenton (CPC reactor)	Pilot	RMW/SR MW	10.2-36 (DOC)	1 – 5100 µg/L	Data from 4 papers. Fe: 5 – 10 mg/L; H <sub>2</sub> O <sub>2</sub> : 20 – 60 mg/L; pH: 2.8 or neutral (chelating agent used).	80 - 100	<b>Table SI8</b>
	UV-C/H <sub>2</sub> O <sub>2</sub>	Pilot	RMW	5-7.5 (TOC)	925 ng/L	20-50 mg H <sub>2</sub> O <sub>2</sub> /L. 5 low pressure mercury lamps (254 nm) of 150 W each, incident light 70 W/m <sup>2</sup> . Data from 1 paper.	99-100	De la Cruz et al., 2013
	sunlight/TiO <sub>2</sub> (CPC reactor)	Pilot	RMW/SR MW	13-23 (DOC)	414 ng/L-100 µg/L	Data from 4 papers. 20 mg/L TiO <sub>2</sub> and supported TiO <sub>2</sub> , neutral pH.	85-100	<b>Table SI9</b>
Carbamazepine	PAC	Pilot/full	RMW	5-10 (DOC)	221-461 ng/L	10-20 mg PAC/L; 0.3-1h	90-92	<b>Table SI5</b>

	GAC	Pilot	RMW	4.4 (DOC)	110 ng/L	contact time; data from 3 papers. 23400 bed volumes treated. 14 min EBCT. Data from 1 paper.	72	Bourgin et al. 2018
	O <sub>3</sub>	Pilot/full	RMW	3.5-7.6 (DOC)	-	0.61±0.04 gO <sub>3</sub> /gDOC. Data from 3 papers.	97-100	<b>Table SI2</b>
	Solar photo-Fenton (CPC reactor)	Pilot	RMW/SR MW	10-36 (DOC)	70 ng/L- 100 µg/L	Data from 4 papers. Fe: 5 mg/L; H <sub>2</sub> O <sub>2</sub> : 50 – 60 mg/L; pH: 2.8 or neutral (chelating agent used).	24 - 100	<b>Table SI8</b>
	Solar photo-Fenton (Raceway pond)	Pilot	RMW	40 (DOC)	422 ± 54.9 ng/L	Data from 1 paper. Two liquid depths (5, 15 cm) and three HRTs (80, 40, 20 min); Fe: 5.5 mg/L; H <sub>2</sub> O <sub>2</sub> : 30 mg/L. pH 2.8	86-96	Arzate et al., 2017
	Photo-Fenton	Pilot	RMW	5-7.5 (TOC)	333 ng/L	20-50 mg H <sub>2</sub> O <sub>2</sub> /L; 2-4 mg Fe/L. pH 6-7. 5 low pressure mercury lamps (254 nm) of 150 W each, incident light 70 W/m <sup>2</sup> . Data from 1 paper.	66-94	De la Cruz et al., 2013
	UV-C/H <sub>2</sub> O <sub>2</sub>	Pilot	RMW	5-7.5 (TOC)	333 ng/L	20-50 mg H <sub>2</sub> O <sub>2</sub> /L. 5 low pressure mercury lamps (254 nm) of 150 W each, incident light 70 W/m <sup>2</sup> . Data from 1 paper.	82-99	De la Cruz et al., 2013
	sunlight/TiO <sub>2</sub> (CPC reactor)	Pilot	SRMW	13 (DOC)	100 µg/L	Data from 1 paper. TiO <sub>2</sub> immobilized on glass spheres.	50-80	Miranda-García et al. 2011
	sunlight/TiO <sub>2</sub> (CPC reactor)	Pilot	RMW	15-50 (DOC)	56 ng/L	Data from 1 paper. 0.2 g TiO <sub>2</sub> powder/L.	65-80	Bernabeu et al. 2011
Metoprolol	PAC	Pilot	RMW	5.8-7.3 (DOC)	653-1203 ng/L	10-20 mg PAC/L; 0.3-1h contact time; data from 2 papers.	95-100	Karelid et al. 2017; Margot et al. 2013
	GAC	Pilot	RMW	4.4 (DOC)	191 ng/L	23400 bed volumes treated. 14 min EBCT. Data from 1	85	Bourgin et al. 2018

O <sub>3</sub>	Pilot/full	RMW	3.5-8.6 (DOC)	-		paper. 0.61±0.04 gO <sub>3</sub> /gDOC. Data from 3 papers.	80-98	<b>Table S12</b>
UV-C/H <sub>2</sub> O <sub>2</sub>	Pilot	RMW	5-7.5 (TOC)	255 ng/L		20-50 mg H <sub>2</sub> O <sub>2</sub> /L. 5 low pressure mercury lamps (254 nm) of 150 W each, incident light 70 W/m <sup>2</sup> . Data from 1 paper.	80-97	De la Cruz et al., 2013.
Photo-Fenton	Pilot	RMW	5-7.5 (TOC)	255 ng/L		20-50 mg H <sub>2</sub> O <sub>2</sub> /L; 2-4 mg Fe/L. pH 6-7. 5 low pressure mercury lamps (254 nm) of 150 W each, incident light 70 W/m <sup>2</sup> . Data from 1 paper.	68-90	De la Cruz et al., 2013.
sunlight/TiO <sub>2</sub> (CPC reactor)	Pilot	RMW/SR MW	20-23 (DOC)	21 ng/L, 200 µg/L		Data from 2 papers. 0.02-0.2 g TiO <sub>2</sub> powder/L.	85-100	Prieto-Rodríguez et al 2013a; Quiñones et al., 2015.

2206 <sup>1</sup>RMW= real municipal wastewater; SRMW= spiked real municipal wastewater; <sup>2</sup>when data refer to more than two papers the reader is addressed  
2207 to the corresponding table in the supplementary material.

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2210 **Table 4.** Advantages, drawbacks and recommendations for each advanced treatment

Advanced Treatment	Advantages	Drawbacks	Recommendations
UV/H <sub>2</sub> O <sub>2</sub>	<ul style="list-style-type: none"> <li>Moderate-good CEC removal at lab/pilot scale</li> <li>Effective as disinfection process too</li> </ul>	<ul style="list-style-type: none"> <li>Formation of oxidation transformation products</li> <li>No full-scale evidences on CEC removal</li> <li>Higher energy consumption compared to ozonation, specifically when high organic matter concentration acts as inner filter for UV radiation.</li> </ul>	<ul style="list-style-type: none"> <li>Toxicity tests recommended</li> </ul>
Photo-Fenton	<ul style="list-style-type: none"> <li>High CEC removal</li> <li>Use of solar irradiation</li> <li>Effective as disinfection process too</li> </ul>	<ul style="list-style-type: none"> <li>Formation of oxidation transformation products</li> <li>No full-scale evidences on CEC removal</li> <li>At neutral pH 7 addition of chelating agents necessary.</li> <li>Large space requirements for solar collectors</li> </ul>	<ul style="list-style-type: none"> <li>Toxicity tests recommended</li> </ul>
UV/TiO <sub>2</sub>	<ul style="list-style-type: none"> <li>High CEC removal</li> <li>Use of solar irradiation</li> <li>Effective as disinfection process too</li> </ul>	<ul style="list-style-type: none"> <li>Low kinetics</li> <li>Formation of oxidation transformation products</li> <li>Catalyst removal</li> <li>Large space requirements for solar collectors</li> </ul>	<ul style="list-style-type: none"> <li>Not possible to apply until more efficient photocatalysts (at least one order of magnitude) will be developed</li> </ul>
Ozonation	<ul style="list-style-type: none"> <li>High CEC removal</li> <li>Full scale evidence on practicability</li> <li>Partial disinfection</li> <li>Lower energy demand compared to UV/H<sub>2</sub>O<sub>2</sub> and membranes</li> </ul>	<ul style="list-style-type: none"> <li>Formation of by-products (NDMA, bromate) and other unknown oxidation transformation products</li> <li>Need for a subsequent biological treatment (e.g., slow sand filtration) to remove organic by-products</li> </ul>	<ul style="list-style-type: none"> <li>Toxicity tests recommended</li> <li>NDMA and bromate should be monitored</li> </ul>
Powdered activated carbon	<ul style="list-style-type: none"> <li>high CEC removal</li> <li>full scale evidence on practicability</li> </ul>	<ul style="list-style-type: none"> <li>PAC must be disposed</li> <li>Post-treatment required (membrane, textile or sand filter) to prevent discharge of PAC</li> </ul>	<ul style="list-style-type: none"> <li>Test with different products/process configurations</li> </ul>

(PAC)	<ul style="list-style-type: none"> <li>• additional DOC removal</li> <li>• no formation of by-products</li> <li>• Partial disinfection possible by the combination with membrane filtration (UF)</li> </ul>	<ul style="list-style-type: none"> <li>• production of PAC needs high energy</li> <li>• adsorption capacity may fluctuate with each batch</li> </ul>	recommended
Granular activated carbon (GAC)	<ul style="list-style-type: none"> <li>• high CEC removal</li> <li>• full scale evidence on practicability</li> </ul>	<ul style="list-style-type: none"> <li>• production of GAC needs high energy</li> <li>• Still under investigation if more activated carbon is needed compared to PAC</li> </ul>	<ul style="list-style-type: none"> <li>• Test with different products recommended</li> </ul>
(GAC)	<ul style="list-style-type: none"> <li>• additional DOC removal</li> <li>• no formation of by-products</li> <li>• An existing sand filtration can relative easily be replaced by GAC</li> <li>• GAC can be regenerated</li> </ul>	<ul style="list-style-type: none"> <li>• Less flexible in operation than PAC and ozonation to react to changes in wastewater composition</li> <li>• Adsorption capacity may fluctuate with each batch</li> </ul>	
NF and RO	<ul style="list-style-type: none"> <li>• high CEC removal</li> <li>• RO can reduce salinity</li> <li>• effective disinfection</li> <li>• full rejection of particles and particle-bound substances</li> </ul>	<ul style="list-style-type: none"> <li>• High energy requirements</li> <li>• High investment and re-investment costs</li> <li>• Disposal of concentrated waste stream</li> <li>• Need for pre-treatment to remove solids</li> </ul>	

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2213 **Table 5.** Estimations on the required electrical energy in different treatment methods to  
 2214 reduce CECs by around 80% in wastewater treatment.

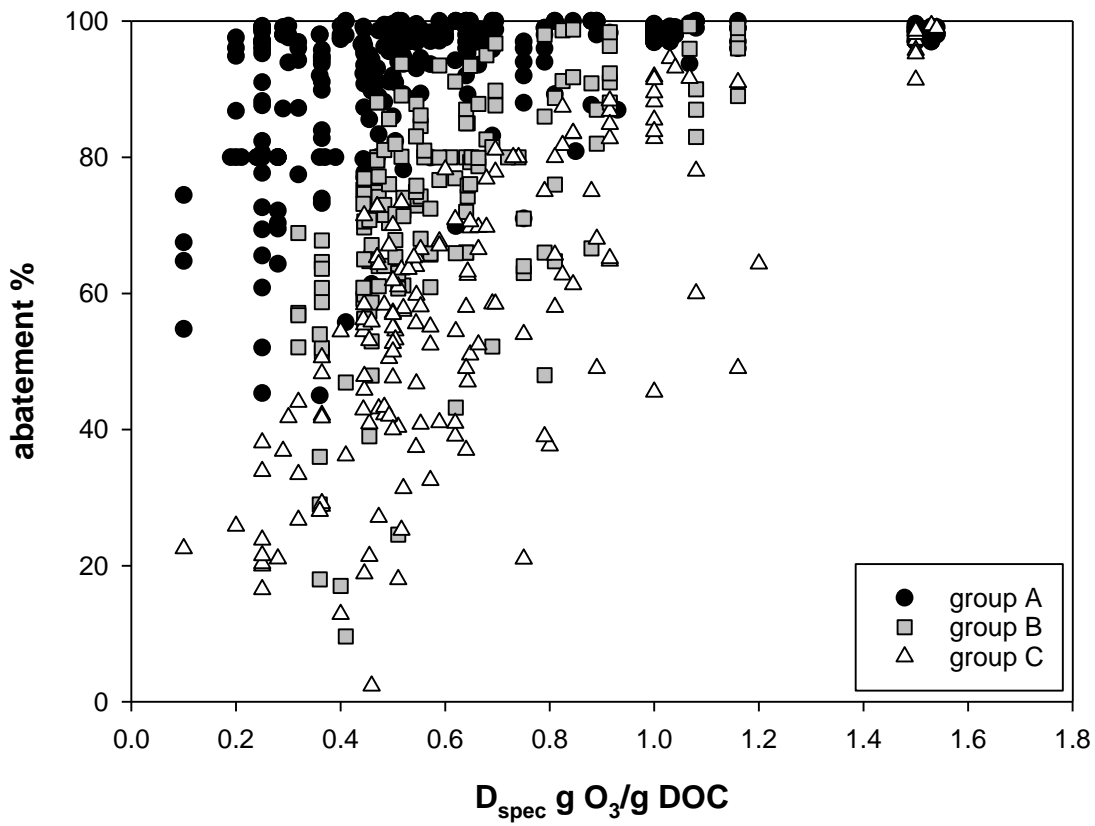
Method	Required amount	Energy	Ref.
ozonation	5 mg/L ozone	0.33 kWh/m <sup>3</sup> <sup>(1)</sup>	Abegglen and Siegrist (2012)
UV / H <sub>2</sub> O <sub>2</sub>	10 <sup>-1</sup> cm path length	0.7-2.28 kWh/m <sup>3</sup>	Katsoyiannis et al. (2011)
Nanofiltration & reverse osmosis	6-15 bar pressure <sup>(2)</sup>	0.6-0.9 kWh/m <sup>3</sup>	Crittenden et al (2012)

2215 <sup>(1)</sup> For on-site production of ozone from liquid oxygen (0.06 kWh/m<sup>3</sup> for O<sub>3</sub> from liquid O<sub>2</sub> and 0.27 kWh/m<sup>3</sup>  
 2216 primary energy for liquid O<sub>2</sub> production)

2217 <sup>(2)</sup> Typical values that depend strongly on feedwater salinity; more energy and pressure is needed as  
 2218 feedwater salinity increases, e.g. around 65 bars and 3 kWh/m<sup>3</sup> for seawater desalination. Values for NF are  
 2219 slightly lower than for RO

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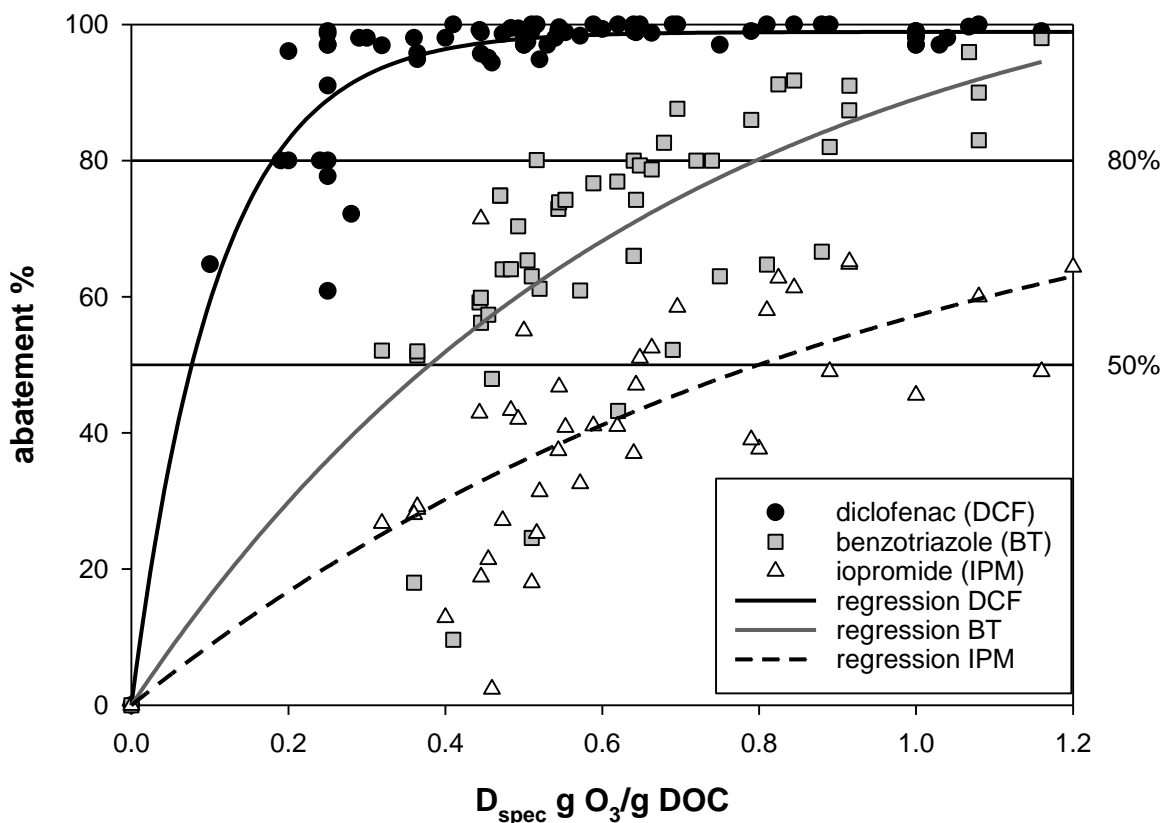
2224 **Figure 1.** Abatement of 18 reviewed CEC as a function of the specific ozone dose. CEC

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are grouped according to their ozone reactivity as shown in Table 1.

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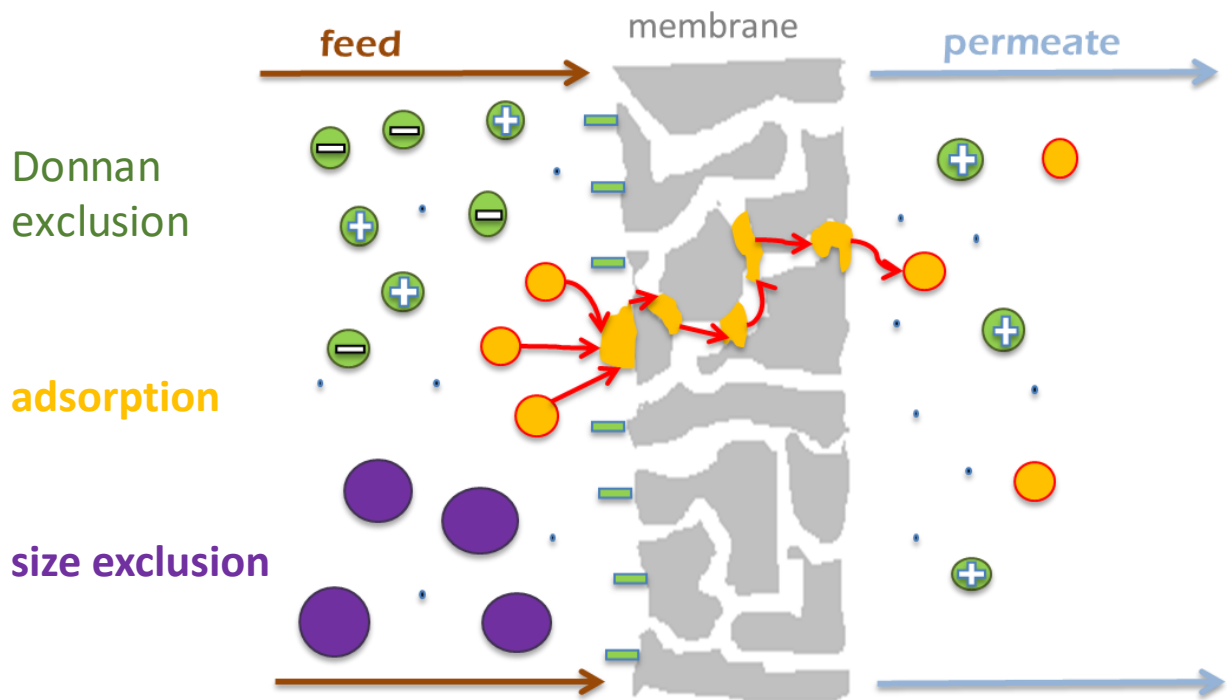
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**Figure 2.** Abatement of representatives for group A (diclofenac), group B (benzotriazole) and group C (iopromide) including the group-specific boundaries for the average abatement at 0.4-0.6 g O<sub>3</sub>/g DOC according to Table 1. Nonlinear regression fit with exponential rise to maximum ( $f = a \cdot (1 - \exp(-b \cdot x))$ ).



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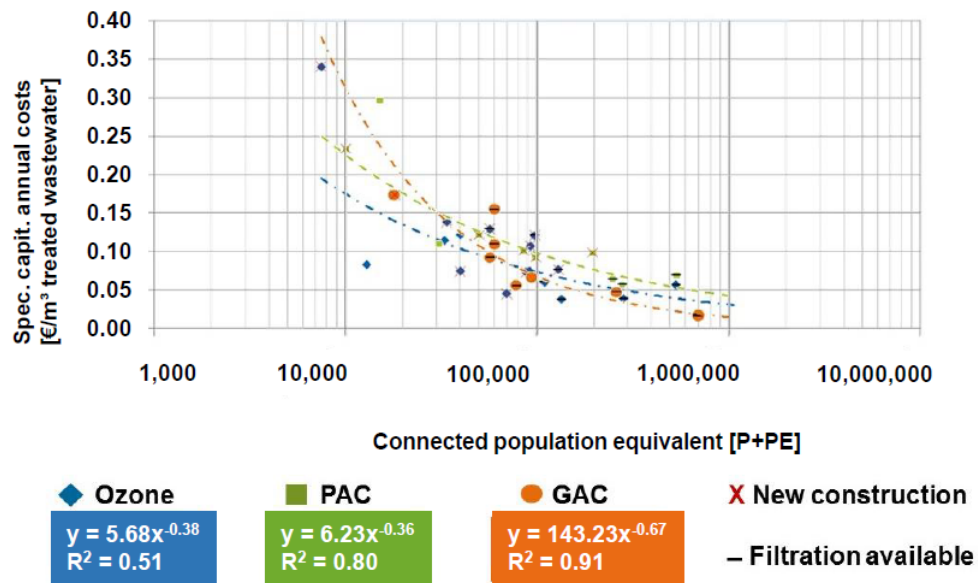
2234 **Figure 3.** Visualisation of the three removal mechanisms by high pressure membranes.

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Adapted from Verliefde, 2008.

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2239 **Figure 4.** Specific capital annual costs of CECs abatement (selected process options only)

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(Antakyali 2017)

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