

Influence of a degraded triple-junction solar cell on the CPV system performances

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Abstract

A concentrating photovoltaic (CPV) plant is a complex system that integrates different technologies as single or multi-junction photovoltaic cells and optical devices. The CPV system performance analysis should take into account the malfunctions that can occur during the working, especially when the system operates with high values of sunlight concentration. A critical analysis of the solar cells is necessary to define the CPV system potential. In this paper a specific configuration of a CPV system is considered, and the experimental analysis of a system with a degraded triple-junction InGaP/GaAs/Ge solar cell is investigated. In particular, the triple-junction solar cell is stressed in an accelerated aging process of about 500 operating hours with a concentration of 310 suns without using a cooling system. After this process, for another 100 working hours the system has been monitored in order to compare, corresponding to different light concentration factors, the solar cell electric characteristics, the energy production and the power conversion efficiency in the pristine and degraded states. The results show the effect of the overheating of the triple-junction solar cell caused by the excessive increase of the light intensity. Under the same irradiance of 930 W/m^2 the short circuit current, open circuit voltage and fill factor values of the aged solar cell, compared to the pristine device, result to be strongly reduced, while the extracted value of the series resistance increases and the values of the shunt resistances decrease. The increased value of the diode ideality factor m after the thermal stress indicates a non-negligible contribution of non-radiative recombination within the solar cell. Similar findings are deduced comparing the electroluminescence spectra of the pristine and degraded solar cell. The

30 thermal stress induces a marked drop of electroluminescence signal intensity in the whole
31 investigated wavelength range. It should be note that high electroluminescence efficiency
32 is a good indicator in solar cells for high power conversion efficiencies. In particular, the
33 power conversion efficiency is reduced by 50% referring to a CPV system with a
34 degraded cell, while the electric output power is decreased by 30%. Hence, it is clear that
35 the triple-junction cell inefficiencies, principally caused by a strong thermal stress, lead to
36 a drastic drop of the CPV system performances. Finally, an active cooling system is
37 absolutely necessary when high values of light concentration are reached.

38 *Key-words:* CPV system, triple-junction solar cell, degraded TJ solar cell analysis, I-V
39 characteristic.

40 **1. Introduction**

41 The solar technologies represent the most attractive solution in the renewable energies
42 field because they are based on a free source available worldwide [1]. In particular, the
43 solar energy can be adopted in different applications in order to supply primary energy
44 [2] by means of integrated systems [3], to decrease environment pollution [4] and to meet
45 the energy demands of different kind of users [5]. The solar technology has two crucial
46 parameters to be optimized: the production costs and the energy conversion efficiency
47 [6]. Due to the increasing demand for more efficient and cheaper solar systems, many
48 researchers have focused their attention on the performance enhancement and
49 optimization of solutions that combine different technologies such as the concentrating
50 photovoltaic systems (CPV) [7]. These plants provide the highest solar energy conversion
51 efficiency among all photovoltaic systems [8]. They adopt both photovoltaic and optical
52 elements. In particular, the sunlight is focused onto the receiver, where the solar cells are
53 placed, in order to increase the incident power per unit area. Hence, the required solar cell
54 area for a given amount of produced electrical power decreases proportionally to the

55 concentration factor (C) [9]. This parameter constitutes a key factor in the CPV system
56 design and analysis. It defines how many times the incident radiation is focused onto the
57 cell by means of the optical device. However, the increase of the incident power can also
58 lead to a strong increase of the solar cell temperature. This could affect the conversion
59 efficiency of the used solar cell. For this reason, in some cases, these systems adopt an
60 active cooling mechanism in order to preserve the solar cell characteristics. This solution
61 is represented by the concentrating photovoltaic and thermal systems (CPV/T), which
62 allow a contemporary production of electric and thermal energy increasing the
63 technology cost-effectiveness [10]. Among solar technologies, the triple-junction (TJ)
64 solar cells in the last years have attracted increasing attention in the concentration solar
65 applications because they combine a high conversion efficiency [11, 12] with a good long
66 term stability [13]. In literature several advanced concepts such as intermediate band [14]
67 and hot carrier solar cells [15] are investigated in order to obtain lower energy costs and
68 higher conversion efficiencies. However, only the multi-junction solar cells, based on
69 III-V semiconductors, have shown a power conversion efficiency over 40% [16]. To date,
70 the best performing triple and four-junction solar cells have achieved conversion
71 efficiencies respectively of up to 44.4 and 46% under concentrated sunlight [17].
72 Therefore, the use of the TJ solar cell as a receiver in the CPV system allows a drastic
73 decrease in the balance of system costs for photovoltaic electricity generation, and makes
74 the TJ solar cells the technology of best choice for most concentrator systems [18]. For
75 example, a theoretical analysis and experimental verification on a CPV system, with TJ
76 cells and an optical concentrator consisting of a Fresnel lens as primary optical element
77 and a ball lens as secondary one, is performed in [19]. In [20] the current-voltage output
78 characteristics of a CPV module which employs TJ solar cells is investigated under the
79 condition of varying irradiance. Moreover, Renzi et al. have analyzed the effects of the
80 secondary optics on the performance of a TJ solar cell used in a high concentrating

81 photovoltaic (HCPV) system. The HCPV system is constituted by a InGaP/InGaAs/Ge TJ
82 solar cell with a square Fresnel lens as primary optics and a refractive secondary element
83 [21]. Previously, in [22] an experimental characterization of a CPV system, realized at
84 the University of Salerno [9], is presented. In particular, the operation of a
85 InGaP/GaAs/Ge solar cell is investigated under different light concentration levels. The
86 system uses two optical devices and the monitoring of the electric energy performances,
87 during the operating, is also provided. Hence, in order to evaluate the performances of a
88 CPV system, the analysis of the TJ solar cell is crucial. In particular, although the TJ cell
89 reaches the higher power conversion efficiency for a CPV system, the degradation
90 mechanism of these devices should be understood in order to evaluate the system
91 reliability. As reported in [23], the TJ cell malfunctions represent the main inefficiency
92 cause in a CPV system. In particular, also if a TJ solar cell allows lower values of the
93 charge-carrier thermalization losses, the sunlight concentration leads to an overall
94 increase of the cell temperature when only a passive cooling is considered. This behavior
95 can induce a wear condition due to the overheating. In literature several authors have
96 monitored the degradation mechanisms in solar cells [24] and in optoelectronic devices
97 under operating conditions [25]. In [26] the radiation hardness of a perovskite-based solar
98 cell is evaluated from in situ measurements during high energy proton irradiation. As for
99 the CPV systems, few studies report the TJ solar cell degradation used as receiver,
100 particularly regarding the light-induced degradation tests under high irradiance levels
101 [27]. Several experimental techniques such as electroluminescence (EL) measurements
102 and electrical characteristics under illumination are performed in order to investigate the
103 degradation mechanisms within the used (InGaAs/GaAs/Ge) TJ solar cell. In literature
104 the EL analysis is extensively used to characterize the degradation phenomena for silicon
105 [28] and organic photovoltaic devices [29]. This method is also used in order to
106 characterize the charge carrier transport and recombination processes in the TJ solar cell

107 [30]. It is worth noting that the electron-hole recombination phenomena within the
108 electronic device can be radiative or non-radiative [31]. In the first case, the loss of
109 charge carriers occurs with the emission of a photon with an energy related to the energy
110 bandgap of the active layer material. On the contrary for the non-radiative recombination
111 transition, the energy associated to the carrier loss is dissipated by the crystal structure
112 [32]. In this paper, starting from the results presented in [22], an analysis of the
113 performances of a degraded TJ solar cell, mounted in an experimental CPV system
114 realized previously at the University of Salerno [9], is shown. In particular, the TJ solar
115 cell has been stressed by an accelerated aging process of about 500 hours of operating
116 with a concentration of 310x, without any cooling mechanism. In order to monitor the TJ
117 cell and the CPV system performances after this process, other 100 hours of operating
118 have been monitored subsequently. This has allowed to compare the TJ cell
119 characteristics and the CPV system energy production and efficiency values in the
120 pristine and degraded states.

121 **2. Experimental plant**

122 The experimental analysis, which has allowed to investigate the degraded state of the
123 (InGaP/GaAs/Ge) TJ solar cell, has been conducted by means of a CPV system
124 previously realized at the University of Salerno [9]. In particular, the cell characteristics
125 and the system electric energy output are evaluated, taking into account 500 hours of
126 operating between 2016 and 2017. As reported in [9] the designed CPV system is based
127 on a point focus configuration where a Fresnel lens of 32 cm constitutes the primary
128 optics. Moreover, a secondary optics is also basic in order to uniform the incident solar
129 radiation incident on the TJ cell and to avoid chromatic aberration problems [33]. For this
130 purpose a kaleidoscope is adopted as shown in Figure 1, where the CPV system and the
131 different optical solutions are reported. Hence, the secondary optics allows to improve the
132 optical efficiency [34], while a tracking system is adopted in order to keep, in any

133 moment, the receiver plane perpendicular to the sun rays. The Fresnel lens is set to a
134 fixed distance of 24 cm from the kaleidoscope in the vertical direction. This focal length
135 has allowed to reach a concentration factor of 310 suns (x) during the initial operating
136 hours of the CPV system. As reported in Table 1, three configurations of the CPV system
137 are used for the TJ cell analysis in the characterization and operating phases both for the
138 pristine and degraded state. The first configuration is represented by the single TJ solar
139 cell, on the contrary the second expects the cell and the secondary optics. In the third
140 configuration, the Fresnel lens constitutes the primary concentrator and is added to the
141 kaleidoscope-cell apparatus in order to obtain the complete CPV system. The system
142 performance monitoring and the successive analysis in the degraded state are conducted
143 following the schemes reported in Figure 2. The electric energy production of the CPV
144 system is evaluated by means of the voltage and current measurements, which
145 continuously have been stored with a data logger (data tracker series DT80). For this
146 purpose, in the operating phase a variable load is connected to the TJ cell and the
147 maximum concentration factor, that in the pristine state is of about 310x, is considered. A
148 pyrheliometer, with an accuracy of 2%, is used for evaluating the direct normal irradiance
149 (DNI). In order to investigate the TJ cell degradation state, its parameters are analyzed in
150 the characterization phase. In particular, the concentration factor is varied changing the
151 focal length of the Fresnel lens. In all the configurations, the current-voltage (I-V)
152 characteristics are measured by using a Keithley 2400 source measurement unit (SMU,
153 accuracy $\pm 0.02\%$). As described, one of the main causes of the TJ performances decrease
154 is linked to the high temperature achieved during the working, where a cooling system is
155 not provided. Hence, two thermo-resistances PT100 with an accuracy of $\pm 0.2^\circ\text{C}$ are used
156 to monitor the cell and outdoor temperatures [35]. Finally, in order to definitively prove
157 the wear condition of the TJ cell, an electroluminescence analysis is also conducted. The
158 EL setup involves again the Keithley 2400 SMU. In particular, it allows to apply a

159 constant current in order to obtain the EL measurements of the TJ solar cell. The EL
160 spectra of the InGaP and GaAs layers are measured in the wavelength range between 200
161 and 1100 nm using a HR2000 High-Resolution Fiber Optic Spectrometer. On the
162 contrary, the EL measurement system for the wavelength range between 1000 and 2000
163 nm, related to the Ge material light emission, consists of a mechanical chopper working
164 at 180 Hz, a LOT-ORIEL monochromator, an InGaAs detector, a crystalline Silicon
165 wafer as blocking filter for the lower wavelength emission and a Stanford Research
166 “SR830” digital lock-in amplifier [36]. The use of the lock-in measurement system
167 allows to obtain noise free measurements and therefore to detect the emission spectra at
168 very low light intensities. The experimental measurements during the characterization
169 phase together with the EL analysis allow to evaluate the degraded state of the TJ cell
170 after 500 hours of operating. The uncertainty related to the evaluation of the solar cell
171 parameters by using the fitting procedure is within 2%.

172 **3. Analysis of the degraded state for a triple-junction cell in a CPV system**

173 A CPV system is generally composed by three parts: the receiver, which includes the
174 solar cell, the focusing optics and the solar tracker. In particular, under outdoor light
175 illumination, the optics allows to concentrate, at each time, the sunlight direct component
176 to the receiver by means of the tracking system. Hence, different problems could occur
177 during the operating, due to the system complexity. As already reported in literature [23],
178 the major inefficiencies of the point-focus CPV system can be related to the degradation
179 of the photovoltaic performances of the solar cell due to the device overheating. So, the
180 main analysis, considered in this study, investigates the difference between a TJ cell in
181 good conditions and the same solar cell after an aging process due to 500 hours under
182 operating condition without appropriate cooling. In particular, the InGaP/GaAs/Ge TJ
183 solar cell in the pristine state presents a mean value of the electric power production of
184 2.95W and an average efficiency of 32.8% under a mean irradiance of 930 W/m² [22]. It

185 should be noted that the temperature of solar cells increases considerably under light
186 concentrating operations, whereas the conversion efficiency of the solar cells decreases
187 when the temperature increases [37]. Hence, the temperature is one of the most specific
188 external parameters that can accelerate the degradation rate of the solar cell performances
189 [38]. These results have been also observed for other materials used as absorber layer in
190 the photovoltaic system, such as polymer: fullerene [39] and perovskite [40]. In order to
191 investigate the influence of the aging process on the CPV system, the TJ solar cell
192 performances have been continuously evaluated for another 100 hours. The solar cell
193 performances are compared with those observed in the pristine state, both for the
194 characterization and for the operating phase under the same temperature condition.

195 *3.1 The TJ cell characterization after the aging process*

196 The TJ solar cell here investigated is formed by three p-n junctions, with InGaP, GaAs
197 and Ge active layers respectively, stacked on top of each other and assembled with low
198 resistive tunnel junctions, as shown in Figure 3a. These tunnel junctions are located at the
199 interface between the sub-cells and are also optimized in order to improve the optical
200 light coupling towards the bottom levels of the TJ solar cell. They are characterized by
201 low electrical series resistance values [41]. At each p-n junction an ideality factor m is
202 associated which depends on the voltage, applied to the solar cell. At high bias voltages
203 the diffusion component becomes dominant and the ideality factor assumes a value of
204 one. On the contrary, for the degraded device the recombination processes within the
205 junction become significant and m approaches a value of two. The standard single diode
206 model of a triple-junction solar cell under light illumination, is composed by one diode
207 (D_1), a photocurrent source, a series resistor, and a shunt resistor for each sub-cell [31].
208 The photocurrent source is due to optical generation of the charge carriers (I_{ph}). The
209 series resistance (R_s) depends on various components such as the electrode resistance of
210 the metal grid, the ohmic contact between metal and semiconductor, the resistance of the

211 semiconductor materials and the substrate layer [31]. The shunt resistance (R_{sh}) accounts
 212 for the leakage current of the solar cells [31]. As already reported, the investigated TJ
 213 device shows a dominant diffusion component in the pristine state under operating
 214 conditions with light concentration [22]. Therefore, in order to model the electrical
 215 characteristics of the TJ solar cell after the aging process, the junction recombination
 216 mechanisms are modeled adding a second diode (D_2) in parallel with the diode D_1 and
 217 setting its ideality factor to 2. The I-V characteristics of a TJ solar cell under light
 218 illumination can be modeled as the sum of three components: the diffusion current I_{diff} ,
 219 the recombination current I_{rec} and the photocurrent I_{ph} . The measured I-V characteristics
 220 under light illumination can be well reproduced by:

$$221 \quad I = I_{diff,i} \left\{ \exp \left[\frac{e(V-IR_{s,i})}{m_{diff,i}kT} \right] - 1 \right\} + I_{rec,i} \left\{ \exp \left[\frac{e(V-IR_{s,i})}{m_{rec,i}kT} \right] - 1 \right\} + \frac{V-IR_{s,i}}{R_{sh,i}} - I_{ph,i}, \quad (1)$$

222 where i represents the sub-cell number (1=top, 2=medium and 3=bottom), e is the
 223 elementary charge, k is the Boltzmann constant, T is the absolute temperature, $I_{diff,i}$ and
 224 $I_{rec,i}$ are the components of the diode saturation currents related to the diffusion and
 225 recombination contributions with an ideality factors $m_{diff,i}$ and $m_{rec,i}$, respectively [42].
 226 The used equivalent circuit of the TJ solar cell is shown in Figure 3b. The maximum
 227 output voltage corresponds to the sum of the three sub-cell voltages measured at open
 228 circuit condition (V_{oc}). On the contrary, the maximum photo-generated current results to
 229 be the lowest value of the single photo-generated currents at short circuit condition (I_{sc}).
 230 The concentration factor C is defined dividing I_{sc} under concentrated light ($I_{sc}(x)$) and
 231 the I_{sc} under light concentrated at one sun [43]. Hence, the concentration factor of the
 232 CPV system, experimentally evaluated, is expressed as:

$$233 \quad C = \frac{I_{sc}(X)}{I_{sc}}. \quad (2)$$

234 The dependence of the V_{oc} as a function of C can be expressed as

235 $V_{oc} = V_{oc_{1\ sun}} + \frac{mkT}{e} \ln(C)$ (3)

236 where $V_{oc_{1\ sun}}$ is the open-circuit voltage at one sun and m is the diode ideality factor.
 237 After the aging process, the recombination contribution within the degraded TJ solar cell
 238 becomes dominant and the effect of the diode D_1 is negligible. For the parameter
 239 estimation of the TJ solar cells, a curve fitting procedure between the measured and the
 240 theoretical I-V characteristics at different concentrations in terms of the single diode
 241 model, has been applied [38]. The power conversion efficiency (η) of the TJ solar cell
 242 under light concentration is defined as the maximum output power divided by the
 243 incident power on the cell:

244 $\eta = \frac{V_{oc} \cdot I_{sc} \cdot FF}{C \cdot G \cdot A_c}$ (4)

245 where G is the incident direct radiation and A_c the area of the solar cell. Hence, the fill
 246 factor (FF) represents the ratio between the maximum real electric power (P_c) and the
 247 product of the short circuit current and the open circuit voltage:

248 $FF = \frac{P_c}{V_{oc} \cdot I_{sc}}$ (5)

249 Therefore, the parameters V_{oc} , I_{sc} , η , m and FF represent the equivalent parameters of the
 250 TJ cell. They are evaluated referring to the aged state of the cell after about 500 hours of
 251 operating at 310x in the third configuration of the CPV system. The TJ cell analysis in the
 252 degraded state is completed by the EL measurements.

253 *3.2 Comparison between the pristine and degraded state of the TJ cell*

254 The CPV system, designed and equipped at University of Salerno [9], after a first
 255 characterization phase [22] has operated at a concentration of 310x in the third
 256 configuration for about six months between 2016 and 2017. The CPV plant does not
 257 include an active cooling system for the TJ cell; hence, considering the monitored cell

258 temperature of about 70°C, the cell degradation has been considered as the main cause of
 259 failure. For this reason, the InGaP/GaAs/Ge TJ cell has been again analyzed in the
 260 characterization phase. All the measurements in the degraded state have been realized
 261 during another 100 hours after the first phase of operation. The analysis takes into
 262 account all the solar cell parameters in the pristine and degraded states. In order to
 263 investigate the role played by the sunlight concentration for the aging process, the focal
 264 length of the Fresnel lens has been changed. Under these operating conditions, C has
 265 been modified exploiting the different system configurations. In particular, the cell
 266 parameters have been analyzed using as a reference the first configuration, where the
 267 concentration ratio C is equal to 1. Subsequently, for the other two configurations the C
 268 values have to be evaluated again starting from the Equation 2. The aging process,
 269 indeed, affects the cell short-circuit current and this results in a change of the C values of
 270 the different configurations. Therefore, the C values in the second and third configuration
 271 can be expressed as:

$$272 \quad C_{2(3)} = \frac{I_{sc,kal(CPV)}}{I_{sc}} \quad (6)$$

273 where $I_{sc,kal}$ and $I_{sc,CPV}$ are the short-circuit current, respectively, in the second and in the
 274 third configuration. Hence, considering the same level of direct radiation, the first
 275 comparison between the pristine and the degraded states of the TJ cell considers C. Once
 276 evaluated the maximum value of C in the third configuration, corresponding to the TJ cell
 277 in wear conditions, C has been modified in order to characterize the solar cell as function
 278 of C after the aging process. This procedure has allowed to make a direct evaluation of
 279 the TJ solar cell parameters for both the operation conditions. Therefore, each parameter
 280 is a function of C and s, where s indicates the TJ state (pristine, degraded):

$$281 \quad V_{oc}, I_{sc}, FF, \eta, R_s, R_{sh} = f(C,s) \quad (7)$$

282 The TJ cell performances have been also compared in terms of electroluminescence
283 efficiency and in the different phases of operation. In this case the EL measurements
284 allow to investigate the difference between the emission peak wavelength and amplitude
285 for the pristine and degraded solar cell in the electroluminescence spectra. Finally, in
286 order to evaluate the reduction of the performances of the CPV system in terms of the
287 real electric power (P) and power conversion efficiency, the system performance during a
288 new operating phase with the degraded TJ cell, used as a receiver of the CPV system, has
289 been monitored. It is worth noting that the percentage reduction of the electric output in
290 the degraded state represents a key evaluation point for the CPV system.

291 **4. Results and discussion**

292 The performances monitoring of the CPV system, used to evaluate some problems in
293 the electric energy output, consists of the measurement for about 100 hours of operating
294 condition under light soaking. The CPV system performance drastically decreased from
295 the initial phase of operating. This behavior has been immediately correlated to the TJ
296 cell degradation. In particular, the main observed problem has been the cell overheating
297 due to the lack of an active cooling system [44]. In Figure 4, the energy production in the
298 third configuration has been reported, corresponding to the initial C value of 310x. In
299 particular, considering eight hours a day and the same irradiance conditions of 890 W/m^2 ,
300 the tests compare the electric energy output in the first hours of operating with data
301 obtained in the days following the 500 hours of operation. The estimated produced
302 electrical energy, in the first phase, reached a value of about 23.5 Wh for a single TJ cell.
303 The tests in an advanced state of aging for the TJ cell have showed an average reduction
304 of about 45.8%, considering the same outdoor conditions as in the case of the first
305 measurement. Starting from these observations, the TJ cell has been characterized in the
306 degraded state, in all configurations and with variable C value.

307 *4.1 Results of the degraded TJ solar cell characterization*

308 In Table 2 all the I_{sc} , V_{oc} and C values, for the three configurations before and after the
309 light soaking, have been reported. The effect of the overheating of the TJ solar cell
310 caused by the light illumination performed under operating condition for 500 hours at
311 310x can be clearly observed in the Table 2. After the light exposure of the TJ solar cell,
312 the measured device undergoes a strong thermal stress caused by the light concentration
313 that accelerates the aging process. This mechanism affects the charge carrier
314 recombination and transport processes, the performances of the TJ solar cell and,
315 therefore, of the overall CPV system. Under a moderate light concentration factor of less
316 than 10 suns, the I_{sc} values for the pristine and the degraded states are similar, as can be
317 observed for the C_1 and C_2 configurations of the CPV system. On the contrary, as shown
318 in Table 2, regarding the V_{oc} values, a clear difference is evident. In particular, the
319 degraded solar cell, measured at one sun and under about 7.4 suns, shows a lower value
320 of the open circuit voltage as compared to those reported for the pristine TJ solar cell.
321 This suggests that the electrical characteristics of the solar cell are affected by ohmic
322 losses due to additional shunt current paths. It is worth noting that the difference in terms
323 of V_{oc} between the pristine and the degraded state of the TJ solar cells decreases as a
324 function of the light intensity. This result is in good agreement with that found in
325 literature, where low values of the shunt resistance lead to additional power losses in the
326 solar cell by providing an alternative current path for the photocurrent. The effect of a
327 shunt resistance becomes dominant at low light intensities and at lower bias voltages and
328 results to be negligible at higher photo-generated charge carrier densities. As a further
329 evidence of the leakage current due to additional shunt current paths, in the configuration
330 C_3 a slight decrease of V_{oc} value, before and after the thermal stress, of only 0.1 V has
331 been reported. However, by using the configuration C_3 a higher value of the concentrator
332 factor (310x) is reached for the CPV system using a pristine TJ solar cell. In this

333 configuration, a marked drop of the short circuit current value of about 0.35A, measured
334 for the TJ solar cell after the thermal stress, has been also observed. This reduction leads
335 to a decrease of C of about 24% reaching a new value of 235 suns. It should be noted that
336 the combined decrease of the V_{OC} and I_{SC} values means that by increasing the light
337 intensity a further loss mechanism, due to the overheating, occurs in the device. In order
338 to correlate the performance degradation of the TJ solar cell to the overall CPV system,
339 an accurate analysis of the electrical characteristics of the CPV system adopting as a
340 receiver, the degraded TJ solar cell as a function of the light intensity, has been done. In
341 Figure 5a a comparison between the I-V characteristics of the aged InGaP/GaAs/Ge TJ
342 solar cell, measured under the same direct irradiance of 930 W/m^2 using the different
343 optic configurations of the CPV system, has been reported. As can be observed, only at a
344 higher light concentration factor (configuration C_3) a clear change of the slope in the IV
345 curve from 1.40 to 2.91 has been observed. This effect is clearly visible in Figure 5b
346 where a comparison of the I-V characteristics of the TJ solar cell in the pristine and in the
347 aged states respectively at 310 and 235 suns, is shown. Under the same irradiance, the
348 I_{SC} , V_{OC} and the FF values of the aged solar cell as compared to the pristine device result
349 to be strongly reduced. By considering the Equations 3-5 and the fitting method proposed
350 by [42], the solar cell parameters V_{OC} , I_{SC} , FF, η , R_s and R_{sh} have been estimated as
351 function of C for the aged TJ solar cell. In particular, in the Figures 6 and 7 the
352 dependence of the TJ solar cell parameters on C has been reported. As already reported in
353 literature, in a triple junction solar cell under concentration, an increase of the
354 temperature leads to a monotonic decrease of the power conversion efficiency and of the
355 open circuit voltage values [45]. In the present study, the measurements performed in the
356 pristine and in the degraded states of the solar cell have been conducted by changing the
357 light concentration at a fixed temperature. As indicated in Figure 6a, the V_{OC} values
358 increase logarithmically with increasing light concentration. Considering the Equation 3,

359 the values of the diode ideality factor m for the pristine and the aged solar cells have been
360 extracted. In particular, after a thermal stress performed under operating condition, an
361 increase of the m value from 2.91 to 4.45 has been observed for the TJ solar cell. A value
362 of $m \approx 3$ for the pristine TJ cell usually indicates high quality p–n junctions and the
363 dominance of radiative recombination. On the other hand, higher m values indicate non-
364 negligible contributions of non-radiative recombination in at least one of the junctions
365 [46]. This means that, after the light soaking at higher concentration, an increase of the
366 charge carrier recombination without the emission of light occurs in the solar cell. This
367 result, related to the overheating of the TJ solar cell under operating condition, has been
368 already reported in literature [47]. It should be noted that besides the junctions of the top,
369 middle and bottom cells, within the TJ there are other two tunnel junctions that can also
370 contribute to the ohmic losses.

371 In Figure 6b, a monotonic increase of the I_{sc} values with increasing light intensities for
372 both the investigated solar cells, has been observed. On the other hand, the FF of the aged
373 solar cell remains constant at a value of 78% up to 25 suns, and then drastically decreases
374 reaching a value of 42% at 235 suns. Compared to the values extracted for the pristine
375 solar cells (open symbols in Figure 6c), a strong decrease of the FF has been reported. As
376 indicated in the Figure 6d, the initial value of η has been determined to be 32% and 25%
377 at one sun for the pristine and aged TJ solar cell, respectively. By increasing the light
378 concentration, for both the CPV systems the efficiency increases reaching a maximum
379 value of 39.9% at 81 suns and 30.6% at 25 suns corresponding to the FF maximum value.
380 A further increase of the concentration causes a decrease of the efficiency for both the
381 devices. Hence, the η value decreases down to 17.6% at 235 suns for the degraded TJ
382 solar cell. It is worth noting that the peak value shift towards a lower light concentration
383 of the η and FF values, observed for the degraded TJ solar cell, is due to an increase of
384 the series resistance. In Figure 7 the series and the shunt resistance values of the pristine

385 and degraded TJ solar cell under operating condition of the CPV system as a function of
386 C, are shown. After the thermal stress, R_s shows values higher than that extracted for the
387 pristine state of the TJ solar cell in the whole investigated C range. As can be observed in
388 Figure 7a, the series resistance of the degraded device shows a value of 2.6Ω at one sun
389 and slight decrease with the increase of C reaching a value of 1.5Ω at 235 suns. On the
390 contrary, for the pristine device the R_s value at one sun is 2.2Ω and subsequently
391 decreases as a function of the light intensity assuming a value of 0.25Ω at 310 suns. This
392 result suggests that after the aging process a formation of an additional parasitic
393 resistance R_s' , estimated at 1.25Ω at 235 suns, in series connection to the device occurs
394 within the TJ solar cell. This additional ohmic contribution causes an increase of the
395 series resistance values and, therefore, a marked reduction of the FF and η values which
396 becomes important for high currents [37-40]. Additionally, the extracted value of the R_{sh}
397 results to be lower than that calculated for the device in the pristine state being constant at
398 about $1 \text{ K}\Omega$ at one sun, and then decreases down to a value of 132Ω at 235 suns. For the
399 degraded device, the ratio between the shunt and the series resistances $r = R_{sh}/R_s$ is about
400 400 at one sun, and becomes lower than 100 at 235 suns. As a comparison with the values
401 calculated for the pristine TJ device as a function of C, r results to be higher than one
402 order of magnitude compared to the aged device. This difference, reached under light
403 concentration, suggests that the physical phenomena behind the decrease of the V_{OC} and η
404 values are mostly due to defects within the device and along the device perimeter [48]. It
405 is worth noting that this effect influences also the dark current value of the degraded TJ
406 solar cell with an increase of the recombination contribution I_{rec} compared to the pristine
407 device. As already shown in Figure 6c and 6d for the FF and the η values, a marked
408 change of the R_s and of the R_{sh} values occurs after a threshold value of the concentration
409 light intensity of about 25 suns. This result confirms that the degradation process takes
410 place within the pristine TJ device under operating condition at high light intensity.

411 Hence, R_s slightly decreases reaching a value of 1.5Ω whereas the R_{sh} assumes a value of
412 132Ω at 235 suns, respectively. On the contrary, for the aged TJ solar cell the increase of
413 the ideality factor m suggests that further charge carrier recombination mechanisms are
414 present within the solar cell. It is worth noting that the electron-hole recombination
415 phenomena within the electronic device can be radiative or non-radiative [31]. As clearly
416 observed from the change in slopes in Figure 6a, the thermal aging leads to a change of
417 the recombination phenomena with an increase of the non-radiative recombination
418 pathways compared to the pristine device. In order to quantify the relation between the
419 radiative (and non-radiative) losses and the CPV system efficiency related to the solar
420 cell performances, the electroluminescence analysis has been performed.

421 *4.2 EL analysis of the degraded TJ solar cell*

422 In Figure 8a the comparison of the normalized electroluminescence spectra of the
423 InGaP/GaAs/Ge triple-junction solar cell before and after the aging process is shown. The
424 electroluminescence signals have been measured in the wavelength range between 500
425 and 2000 nm by biasing the device at a constant forward current. The measured
426 electroluminescence emission spectra of the TJ solar cell is composed of three emission
427 peaks located at 884 and 660 nm for the InGaP and GaAs materials (biased at 20 mA),
428 and a broad emission peak located at about 1700 nm due to the germanium layer (biased
429 at 50mA). Since the EL-emission peak amplitude related to the germanium bottom sub-
430 cell results to be much lower and much more noisy in comparison with the top and the
431 middle sub-cells, a more sensitive EL measurement setup has been used. In the Figure 8b
432 the solid line represents the electroluminescence signal measured from the pristine TJ
433 solar cell biased with a bias current of 50 mA. It is worth noting that the intensity of the
434 electroluminescence peaks related to the direct Ge band-to-band transition at 1550 nm,
435 and to the indirect Ge band-to-band transition at 1880 nm, are of the same order of
436 magnitude [47]. The combination of these EL emission peaks in the germanium produces

437 a broad emission signal located at about 1700 nm [22]. The spectral responsivity decrease
438 of the InGaAs detector results in a strong reduction of the detector photocurrent for
439 wavelengths above 1700 nm. After the de-convolution procedure, performed in order to
440 distinguish the germanium EL-emission peak from the diffraction peaks of the
441 monochromator grating, a broad emission peak at 1550 nm has been observed. After the
442 thermal stress, a marked drop of the electroluminescence signal intensity in the whole
443 investigated wavelength range has been observed. For the top and the middle-sub cells,
444 shown in Figure 8a, a reduction of 50% and of 30% of the EL peak intensity has been
445 reported for the InGaP and GaAs materials, respectively. Additionally, the intensity
446 emission of the germanium bottom sub-cell is reduced by about 90%, as can be observed
447 in Figure 8b. This result is a further indication that the aging process, performed under
448 operating condition at 310 suns for 500 hours, produces a strong increase of the non-
449 radiative recombination and, therefore, a decrease of the measured EL signal. It is widely
450 reported in literature that the intensity peak of the EL spectra is proportional to the
451 diffusion length (L_n) of the charge carriers within the junction, as a consequence, their
452 decrease suggests a direct decrease of the L_n values [49, 50].

453 This is also confirmed by the increase of the diode ideality factor, estimated by the
454 slope of the V_{OC} as a function of C , as can be observed in Figure 6a. In addition, the
455 effect of the recombination centers has been also evidenced by the increase of the dark
456 recombination current.

457 *4.3 Decrease of the CPV system performances*

458 The aged state of the TJ solar cell affects the CPV system performances in terms of
459 electric power and power conversion efficiency. As a matter of fact, during the 500 hours
460 of the aging process of the TJ solar cell only the real-time electric power of the CPV
461 system has been investigated. The cooling system has been switched off and the
462 temperature ranged between 25°C and 75°C during the day, with a constant light

463 concentration factor of 310 suns, has been monitored. Additionally, a marked reduction
464 of the electric power during the operation has been observed. Therefore, once
465 characterized the TJ solar cell in order to evaluate its state of aging respect to the pristine
466 state, different new tests have been performed with the third configuration of the
467 designed CPV system. In particular, the Fresnel lens height has been kept at a value of 24
468 cm in order to compare the electrical performances respect to the previous experimental
469 measurements. In Figure 9, the CPV electrical power has been reported for the CPV
470 system with TJ cell respectively in the degraded and in the pristine state. As previously
471 mentioned, with the third configuration the system has reached a value of 235x with the
472 degraded solar cell, while the C value in the pristine state was of 310x. The tests have
473 been done between 9:30 am and 15:30 pm; the mean electric power has been 2.05 W and
474 2.95 W respectively for the aged and the pristine state, with a mean irradiation value of
475 900 W/m^2 [51]. Hence, a reduction of about 30% can be observed for the CPV system
476 with a TJ cell in the aged state. In Figure 10 the power conversion efficiency of the CPV
477 system with an aged TJ cell has been analyzed in order to show its reduction with respect
478 to the pristine conditions. In particular, a mean efficiency value of 15.8% has been
479 obtained at 235x during the system operation. This value has been compared with the
480 system efficiency at 310x with a TJ cell with no prior aging process. In this case, the
481 system power conversion efficiency is decreased by about 50%. As previously reported
482 [22], the solar cell efficiency at 700 W/m^2 has been also calculated and its mean value is
483 nearly 26.7 %. In Table 3 the monitoring of the power conversion efficiency at different
484 irradiation conditions for the solar cells in the pristine and aged states, has been shown. In
485 particular, as expected the cell efficiency values in the aged state result to be always
486 lower than in the pristine state. This result is mainly due to the high temperatures reached
487 during the working [52]. Hence, an active cooling system [53] is basic for this type of
488 system in order to both preserve the cell conditions and to obtain better electrical

489 performances. Finally, the last analysis of the CPV system performance is related to the
490 tracking system. In particular, the strategic role of the kaleidoscope as secondary optics
491 has been highlighted. The electric energy decrease of the CPV system with a single TJ
492 cell has been investigated in different configurations: the first with both primary and
493 secondary optics, and the second configuration as previously described. The second is a
494 new kind of system equipment that expects only the Fresnel lens. The analysis has been
495 carried out considering an interruption of the tracking system during the operation for
496 about 20 minutes. In Figure 11a, although a comparable electric energy production can be
497 observed for the two configurations during the initial monitoring period, the system
498 electrical energy production in the second configuration is drastically reduced in
499 comparison with the first configuration. This is demonstrated in Figure 11b, where the
500 energy percentage reduction of the two configuration is reported. In particular, an
501 interruption of the tracking has resulted in a complete stop of the energy production after
502 only 5 minutes for the configuration with only the Fresnel lens. On the contrary, the
503 system with two optics has arrested its energy production after about 12 minutes. Hence,
504 the secondary optics also improves the CPV system tracking process.

505 **5. Conclusions**

506 In this paper the influence of the degraded triple-junction solar cell on the CPV system
507 performances has been studied analyzing the current-voltage characteristics under light
508 concentration. As evidenced, after the accelerated aging process, induced by the
509 overheating of the solar cell under 310 suns for 500 hours of operating conditions, a
510 marked reduction of the power conversion efficiency value has been reported. In
511 particular, the aged triple-junction solar cell shows an efficiency value of only about 25%
512 at one sun, that is much lower than the 32% observed in the pristine state. For light
513 concentration values lower than 10x, the degraded solar cell shows a lower value of the
514 open circuit voltage as compared to the value reported for the pristine TJ solar cell. This

515 suggests that the electrical characteristics of the device are strongly affected due to the
516 ohmic losses in an additional shunt current path. The differences in terms of the open
517 circuit voltage becomes negligible for increasing C and a marked drop of the short circuit
518 current values has been observed. This means that a further loss mechanism, besides the
519 shunt and series resistance losses, arises from the solar cell overheating which strongly
520 influences the charge carrier recombination and transport processes within the TJ solar
521 cell and therefore the overall CPV system. This result is consistent with that observed for
522 the dependence of the solar cell parameters on the light concentration ratio. In particular,
523 after the thermal aging a strong increase of the diode ideality factor value from 2.91 to
524 4.45 has been observed. This finding indicates that the overheating leads to the formation
525 of additional recombination pathways due to non-radiative recombination processes. This
526 result has been clearly noted in the electroluminescence emission spectra, where in the
527 case of the degraded solar cell lower emission is observed. Decreases of 50% and 30% of
528 the electroluminescence peak intensity values are reported for the InGaP and GaAs
529 materials respectively, while for the germanium bottom sub-cell electroluminescence
530 emission intensity is reduced by about 90%. This indicates that the non-radiative
531 recombination mechanism results, referring to the aged device, are the dominant
532 recombination path. As a consequence for the decreased TJ solar cell performances, the
533 power conversion efficiency of the CPV system, which operates with the highest value of
534 C, is strongly reduced. In particular, at 235 suns, the observed CPV system electrical
535 efficiency with the aged solar cell results to be 15.8% lower than that measured for the
536 pristine condition, where a value of 33.4% has been observed. Hence, the accelerated
537 aging process observed with 500 hours of operating under high levels of light
538 concentration induces a strong thermal stress in TJ solar cell. As a consequence it can be
539 concluded that an active cooling system is basic to preserve the solar cell integrity and to
540 improve the cost-effectiveness of the CPV system.

541	Nomenclature	
542	A	area (m^2)
543	C	concentration factor
544	CPV	concentrating photovoltaic
545	CPV/T	concentrating photovoltaic and thermal
546	D	diode
547	DC	direct current
548	DNI	direct normal irradiance (W/m^2)
549	EL	electroluminescence
550	FF	fill factor
551	G	incident direct radiation (W/m^2)
552	HCPV	high concentrating photovoltaic
553	I	current (A)
554	I-V	current-voltage
555	InGaP/GaAs/Ge	indium-gallium-phosphide/gallium-arsenide/germanium
556	InGaP/InGaAs/Ge	indium-gallium-phosphide/indium -gallium-arsenide/germanium
557	k	Boltzmann constant
558	m	ideality factor
559	P	electric power (W)
560	PV	photovoltaic
561	R	resistance (Ω)
562	s	state
563	SMU	source measurement unit
564	T	temperature ($^{\circ}\text{C}$)
565	TJ	triple-junction
566	x	suns

567 V voltage (V)

568 ***Greek symbol***

569 η efficiency

570 ***Subscripts***

571 c cell

572 d diffusion

573 e electron charge

574 i sub-cell number

575 kal kaleidoscope

576 oc open circuit

577 ph photocurrent

578 rec recombination

579 s series

580 sh shunt

581 sc short-circuit

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745 **Tables captions**

746 Table 1 Experimental equipment

747 Table 2 Comparison between the main parameters of the degraded photovoltaic cell

748 Table 3 Conversion efficiency at different irradiation conditions for the solar cells in the
749 pristine and aged states

750 **Figures captions**

751 Figure 1 Photos of the TJ cell in different configurations

752 Figure 2 Scheme of the experimental measurements

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755 degraded states

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758 pristine and degraded states at 310 and 235 suns.

759 Figure 6 Comparison of the solar cell parameters for the pristine and for the degraded TJ
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761 factor (FF); (d) efficiency (η).

762 Figure 7 Comparison of the series resistance R_S and of the shunt resistance R_{sh} as
763 function of C for the TJ solar cell in the pristine and in the degraded states

764 Figure 8 Comparison between the normalized electroluminescence spectra measured for a
765 InGaP/GaAs/Ge triple-junction solar cell biased at different injection currents: (a) $I = 20$
766 mA and (b) $I = 50$ mA in the pristine (dotted line) and (b) in the aged state (solid line).

767 Figure 9 Comparison between the measured electric powers for the TJ solar cell in the
768 pristine and degraded states

769 Figure 10 Comparison between the CPV system electric efficiency values with the TJ
770 solar cell in the pristine and degraded states

771 Figure 11 Tracking system problems: (a) energy losses in different configurations; (b)
772 time for a complete interruption.
773

<i>configuration 1</i>	InGaP/GaAs/Ge TJ cell
<i>configuration 2</i>	TJ cell + kaleidoscope
<i>configuration 3</i>	Fresnel lens + TJ cell + Kal.
<i>TJ cell area</i>	5.5 x5.5 mm ²
<i>Pristine/degraded state measurement</i>	EL, Voc, Isc, FF, η , P

Table 1 Experimental equipment

<i>Configuration</i>	<i>V_{oc} (V)</i>		<i>I_{sc} (A)</i>		<i>Concentration (x)</i>	
	<i>Pristine State</i>	<i>Degraded state</i>	<i>Pristine State</i>	<i>Degraded state</i>	<i>Pristine State</i>	<i>Degraded state</i>
<i>C1 (TJ cell)</i>	2.56	2.27	0.00421	0.00435	1	1
<i>C2 (kaleidoscope)</i>	2.72	2.58	0.03117	0.0319	7.33	7.40
<i>C3 (kal +lens)</i>	3.01	2.91	0.98826	1.35	310	235

Table 2 Comparison between the main parameters of the degraded photovoltaic cell

Irradiance [W/m^2]	cell efficiency [%]	
	Pristine state	Aged state
900	32.8	15.8
700	26.7	14.2
500	22.5	11.3

Table 3 Conversion efficiency at different irradiation conditions for the solar cells in the pristine and aged states

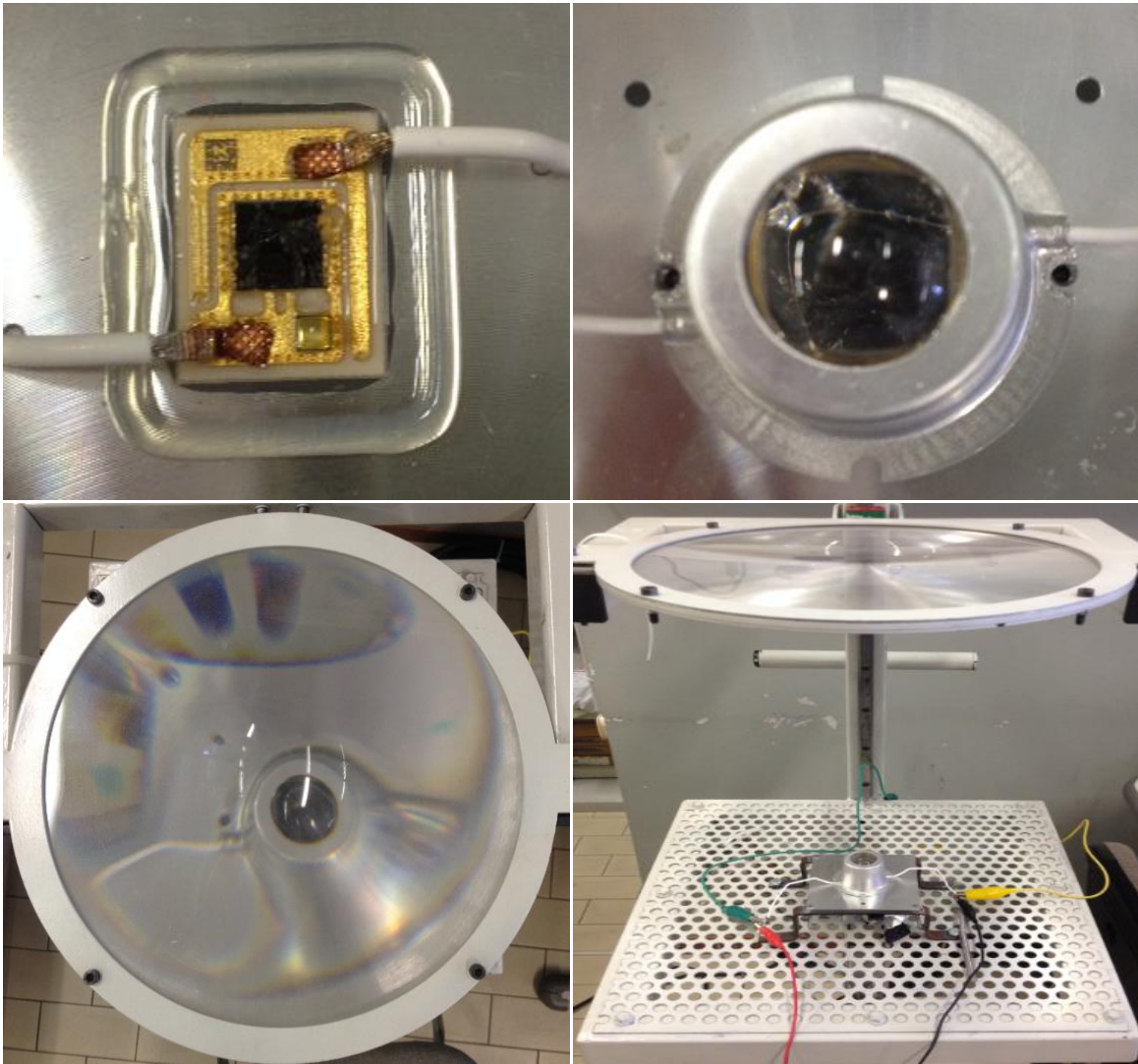


Figure 1 Photo of the TJ cell in different configurations

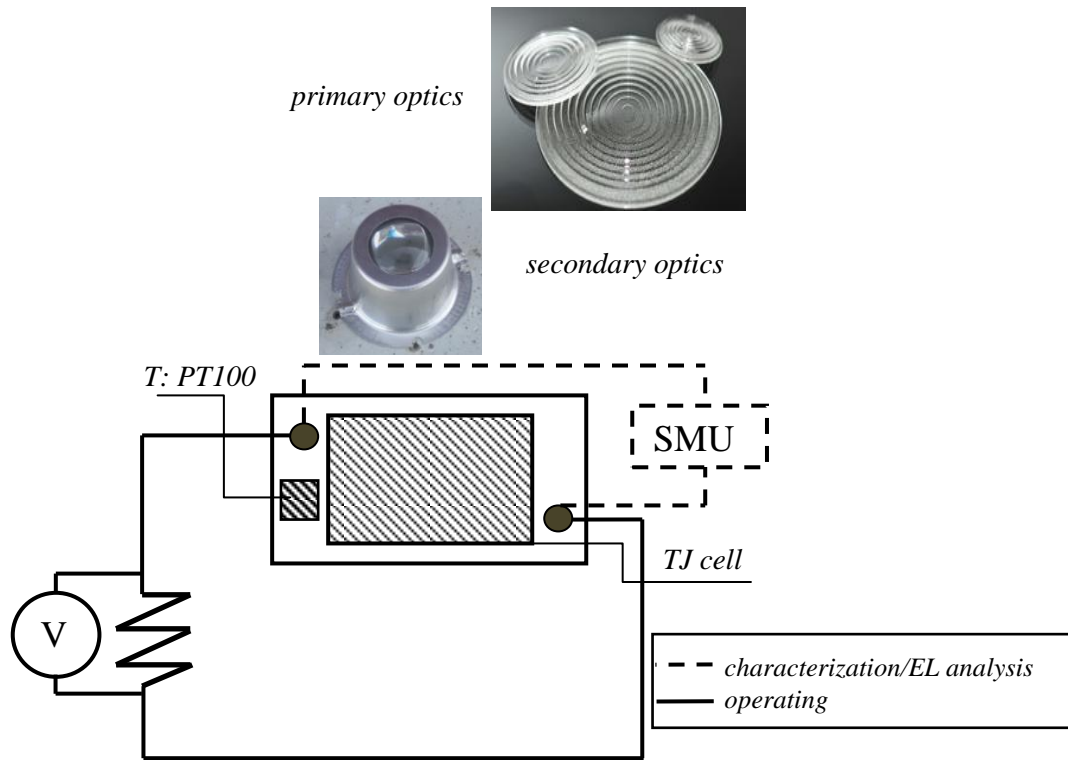
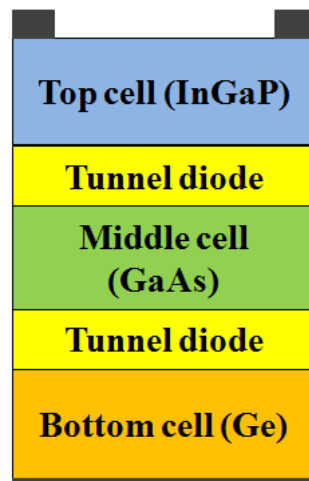
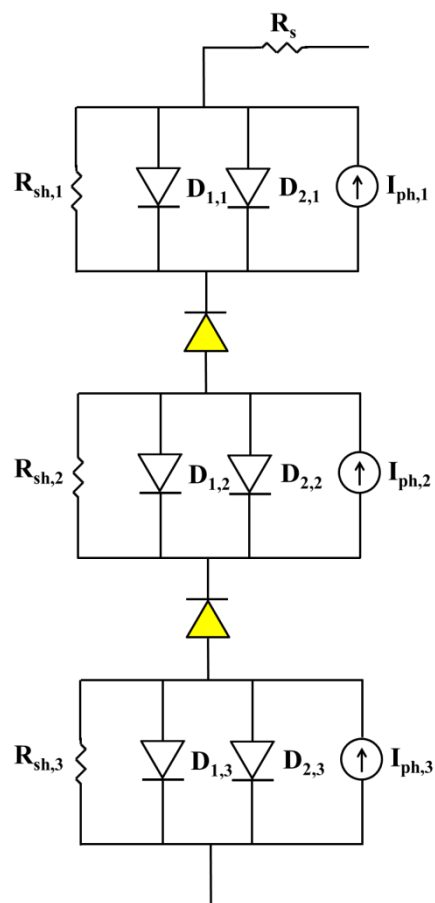


Figure 2 Scheme of the experimental measurements



(a)



(b)

Figure 3 TJ solar cell: (a) cross section; (b) DC equivalent circuit with tunnel diodes.

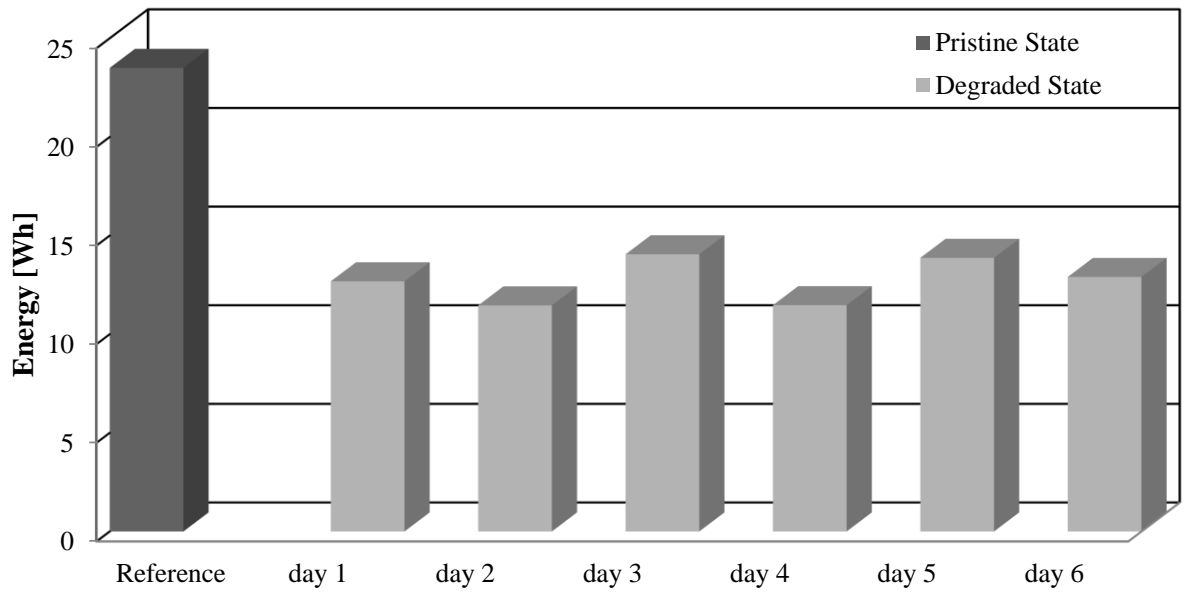
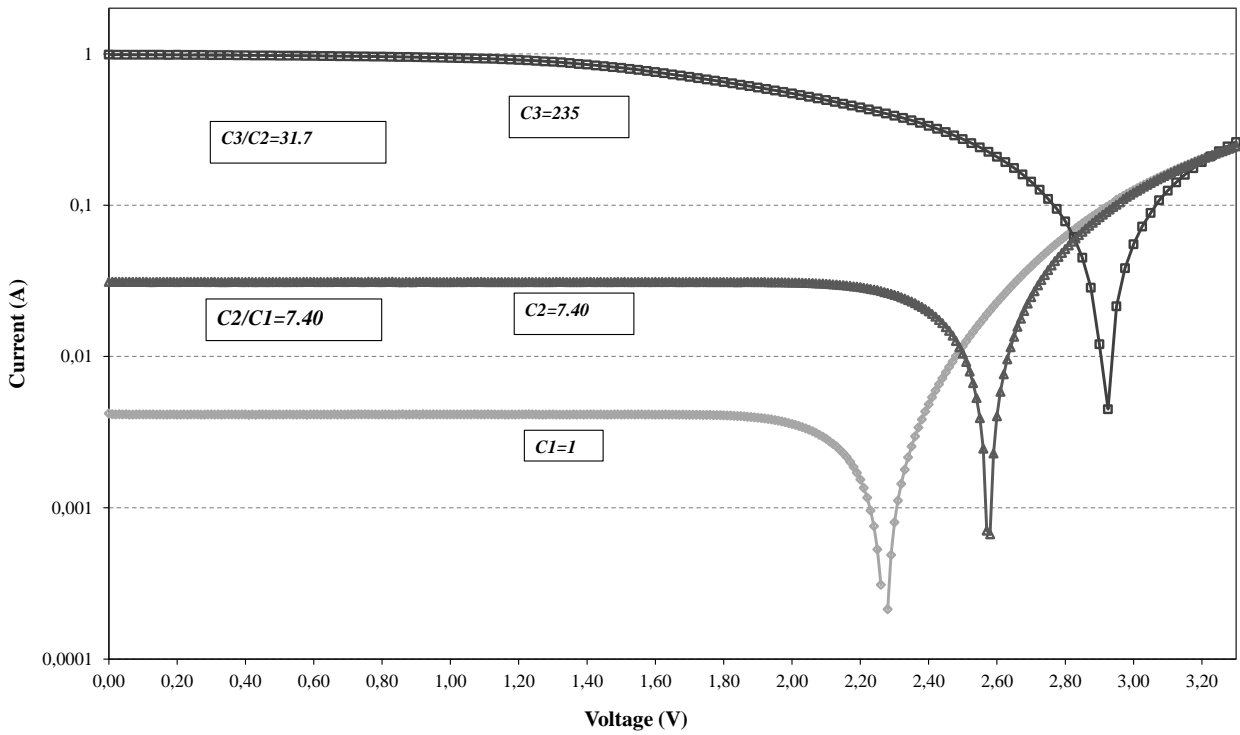
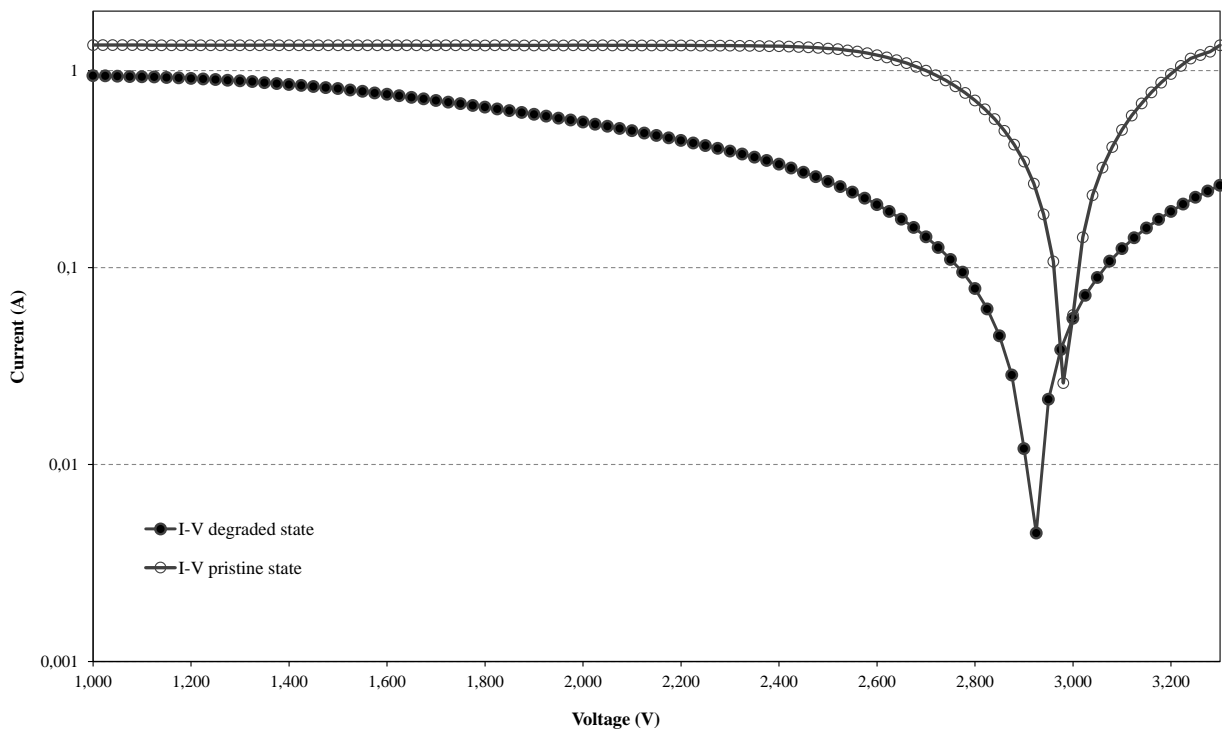


Figure 4 Comparison of the daily electric energy production in the pristine state and degraded states



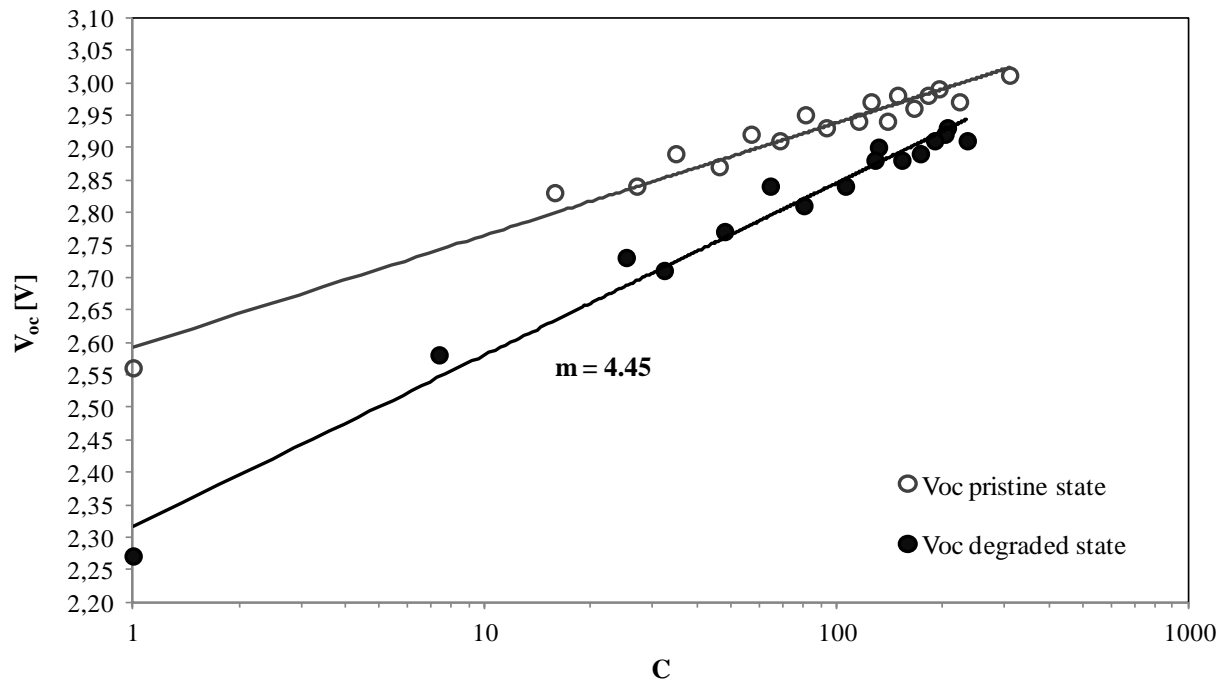
(a)



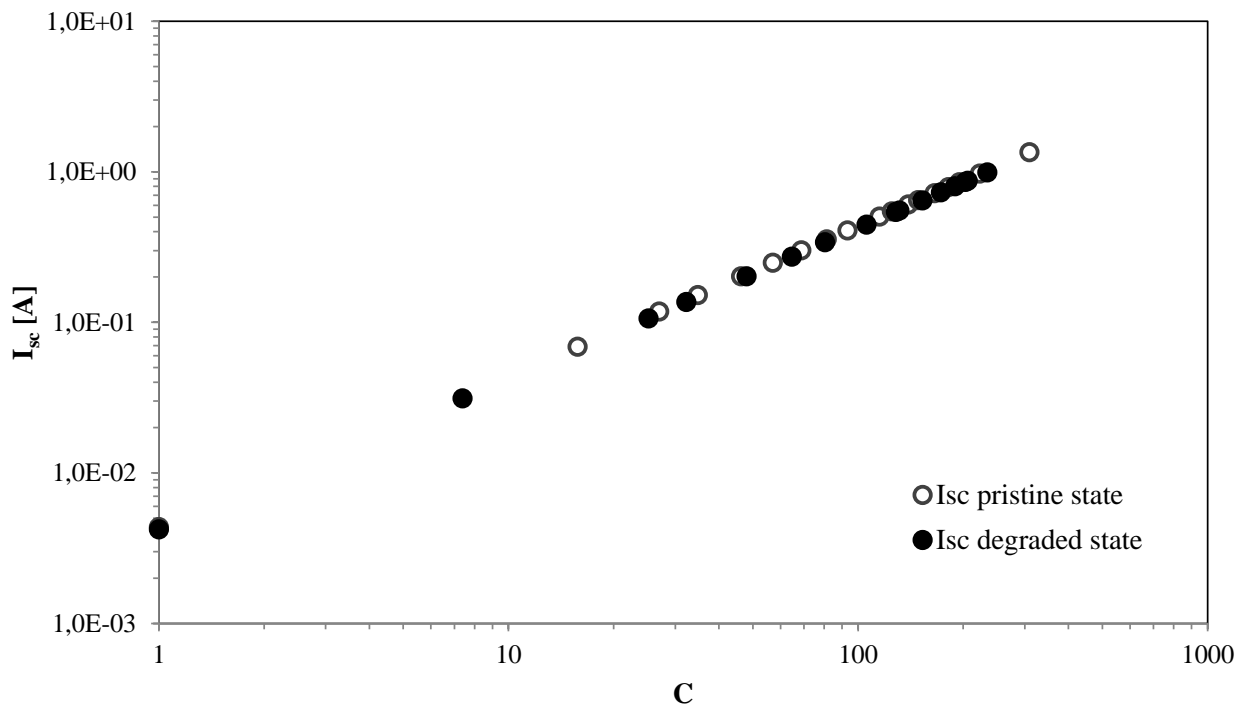
(b)

Figure 5 (a) Comparison between the I-V characteristics measured in different conditions after the aging process; (b) I-V characteristics of the triple-junction solar cell in the pristine and degraded states at 310 and 235 suns.

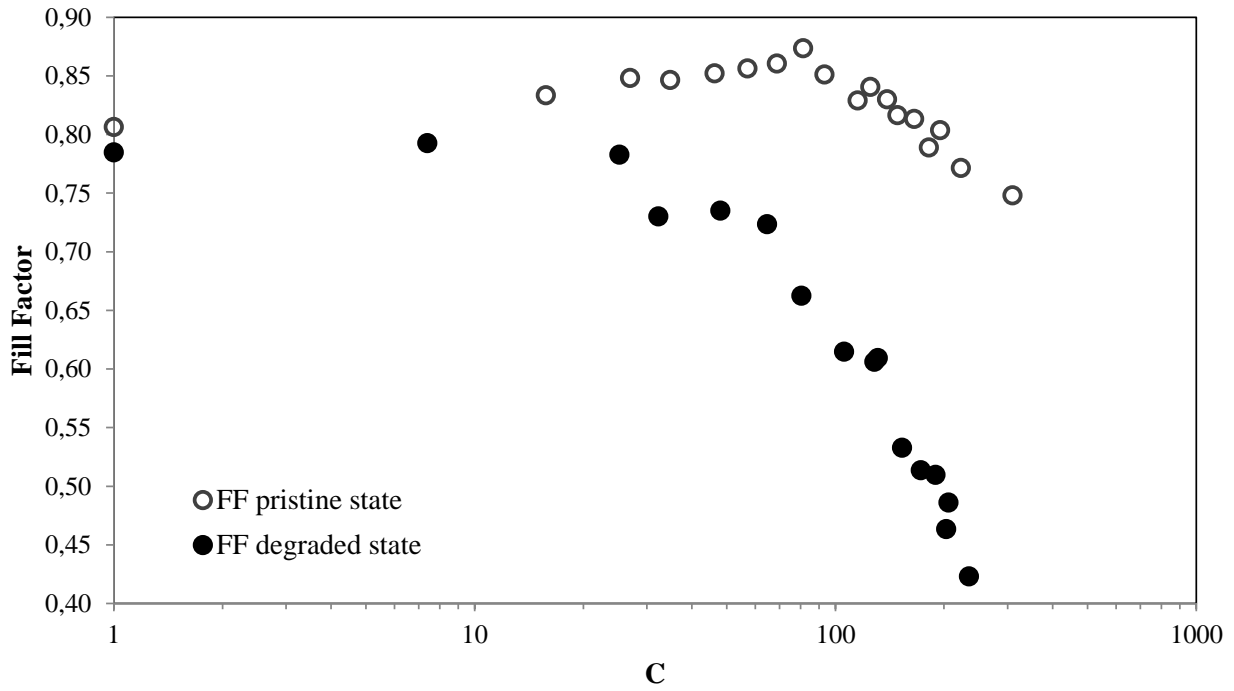
Figure(s)



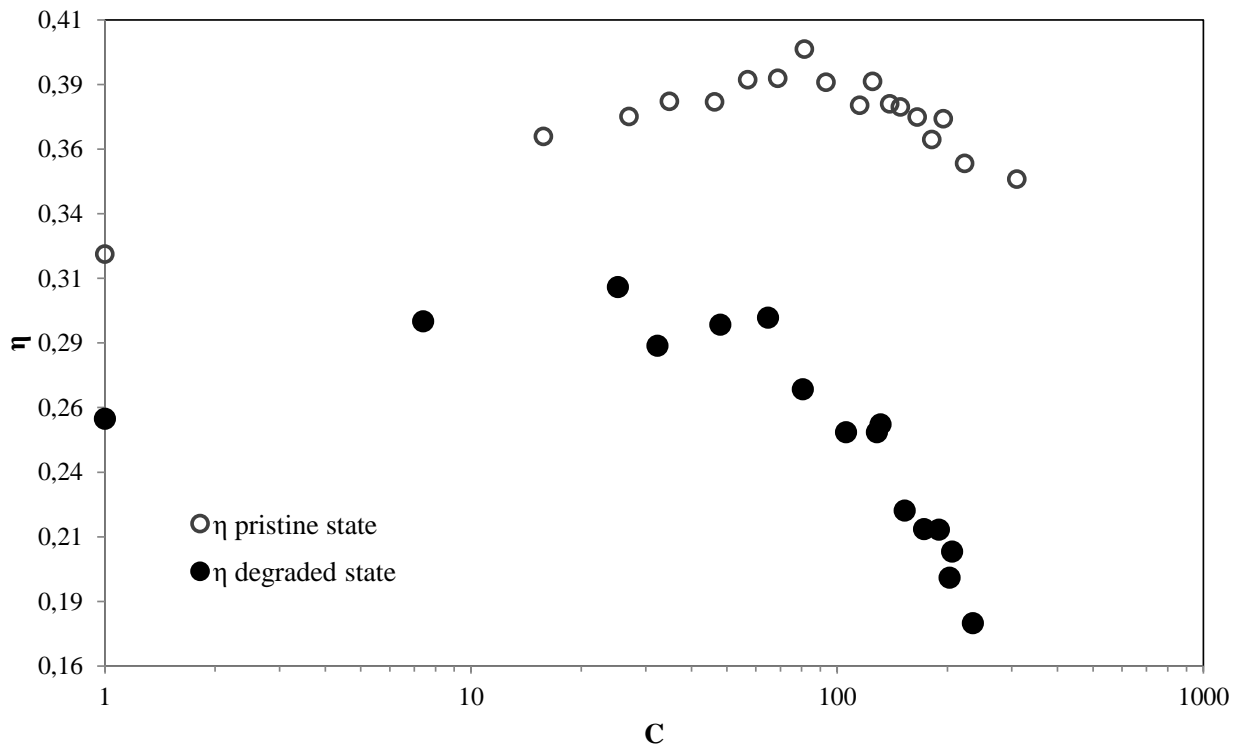
a)



b)

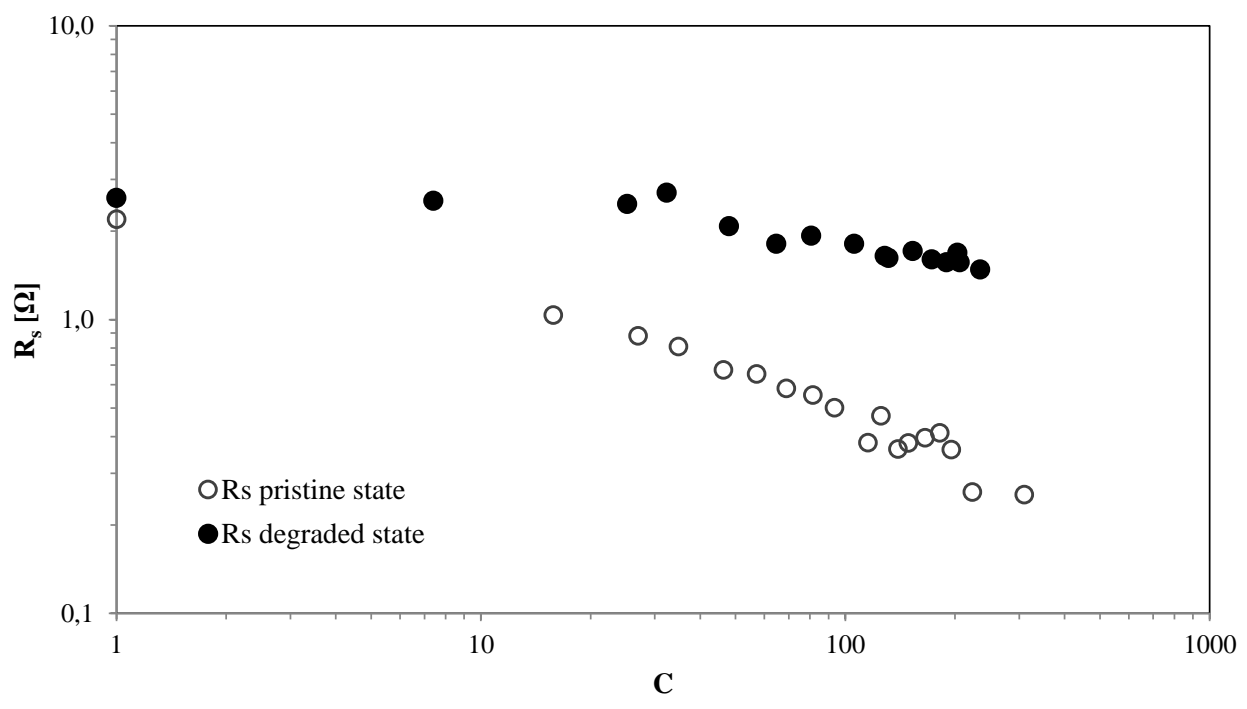


c)

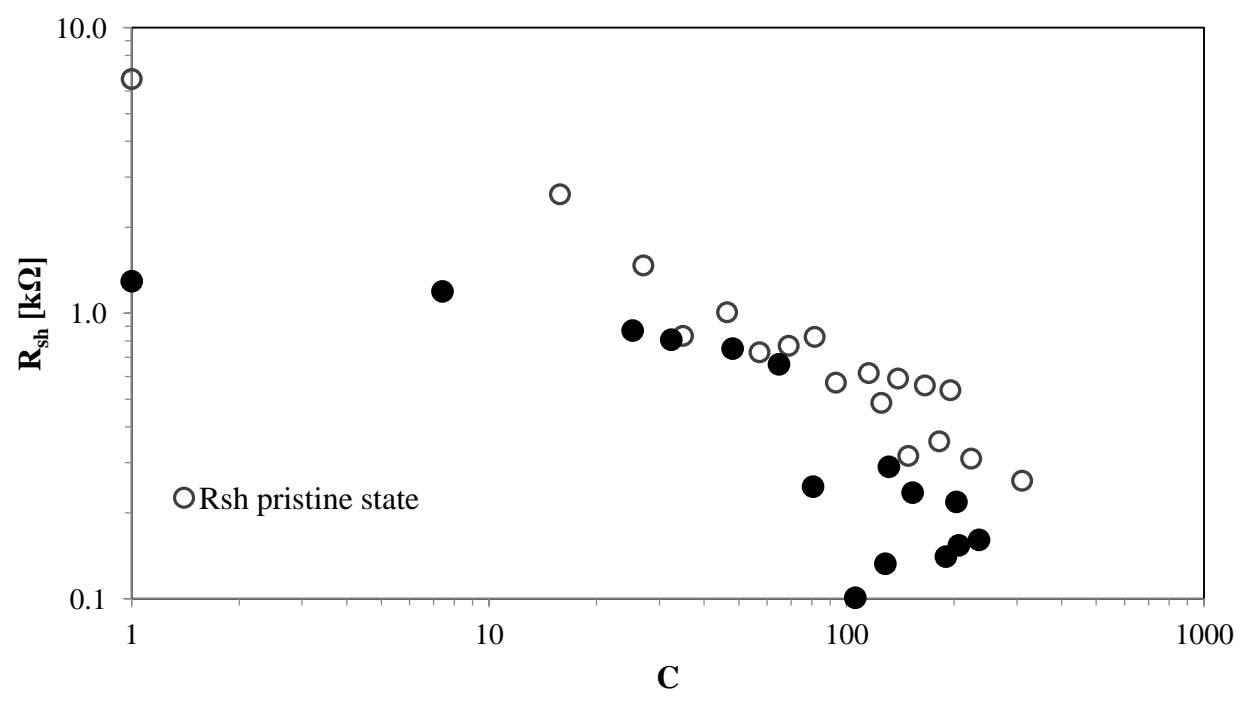


d)

Figure 6 Comparison of the solar cell parameters for the pristine and for the degraded TJ cell as function of C: (a) open-circuit voltage (VOC); (b) short-circuit current (ISC); (c) fill factor (FF); (d) efficiency (η).



a)



b)

Figure 7 Comparison of the series resistance R_s and of the shunt resistance R_{sh} as function of C for the TJ solar cell in the pristine and in the degraded states

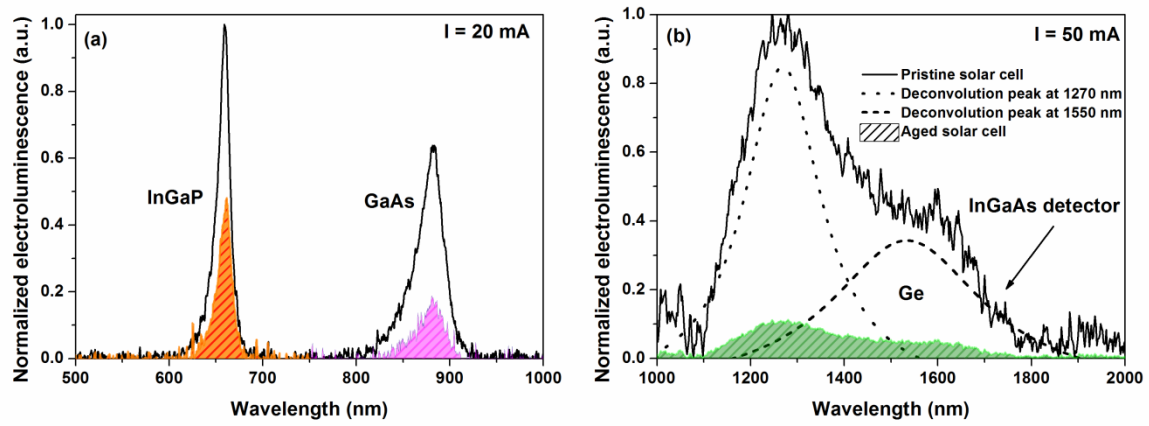


Figure 8 Comparison between the normalized electroluminescence spectra measured for a InGaP/GaAs/Ge triple-junction solar cell biased at different injection currents: (a) $I = 20 \text{ mA}$ and (b) $I = 50 \text{ mA}$ in the pristine (dotted line) and (b) in the aged state (solid line).



Figure 9 Comparison between the measured electric powers for the TJ solar cell in the pristine and degraded states

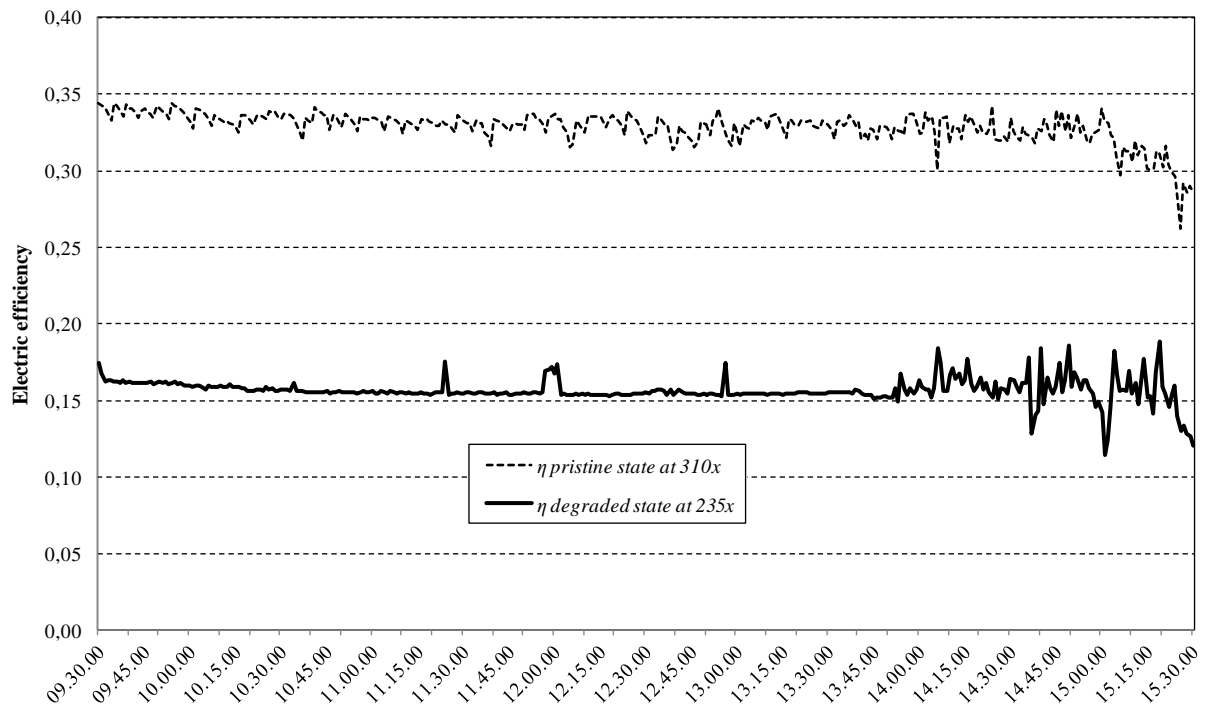
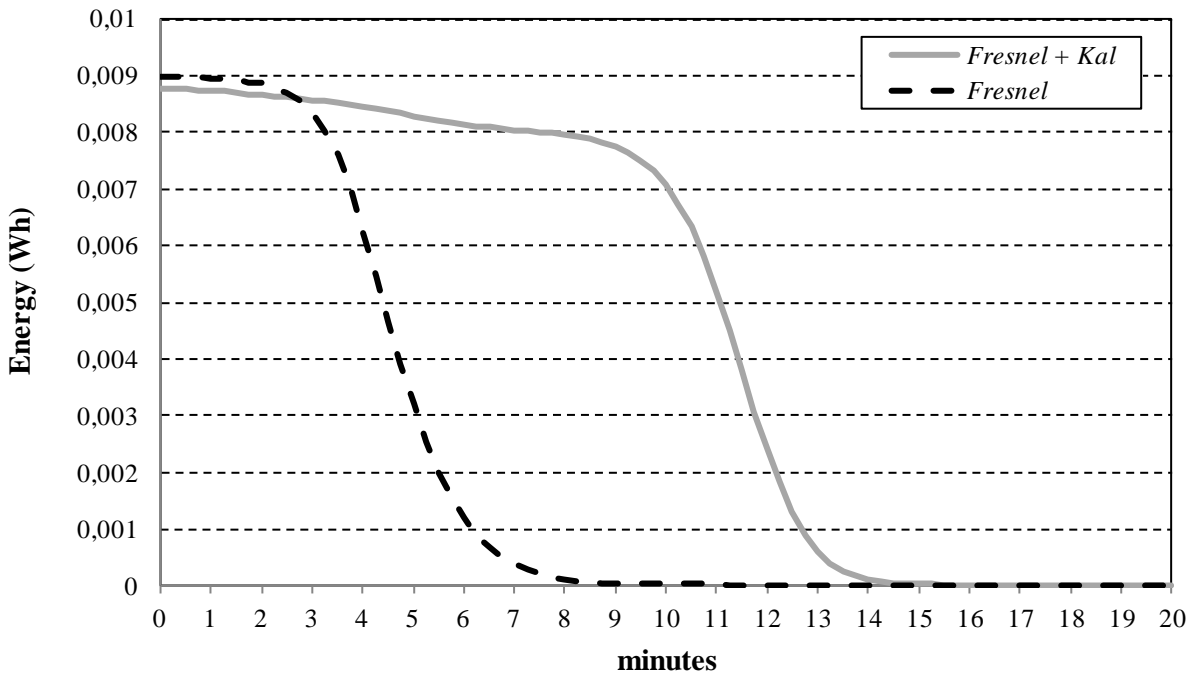
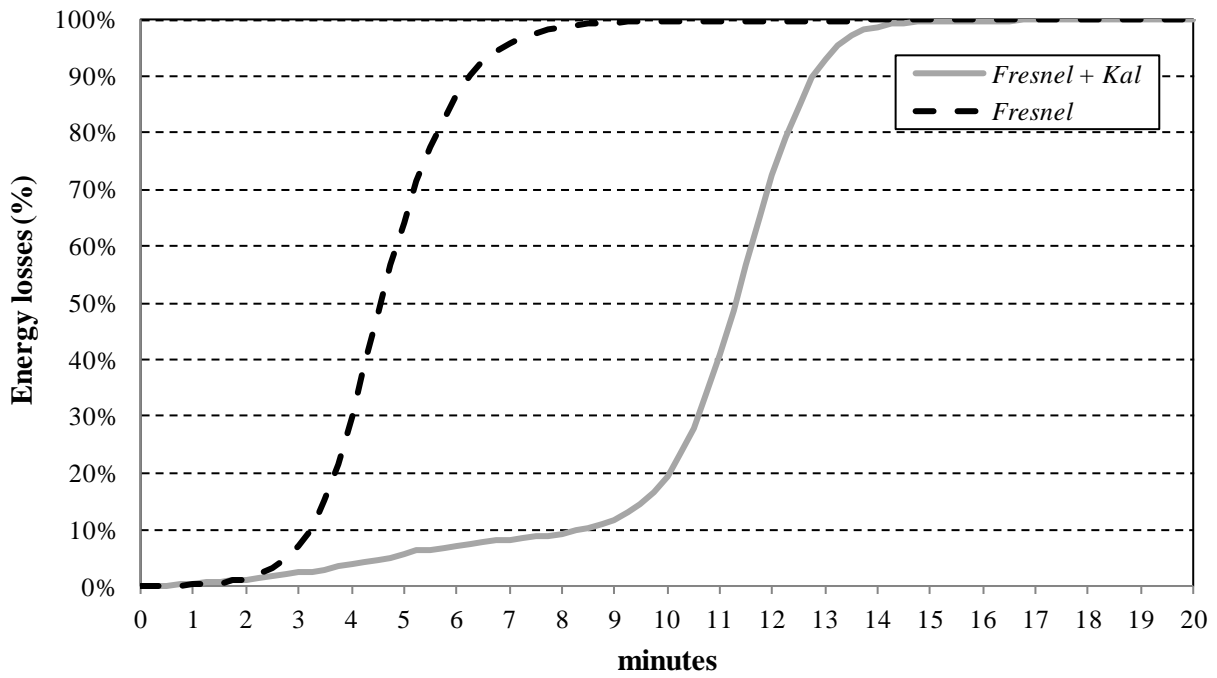


Figure 10 Comparison between the CPV system electric efficiency values with the TJ solar cell in the pristine and degraded states



a)



b)

Figure 11 Tracking system problems: (a) energy losses in different configurations; (b) time for a complete interruption.